

SIMATIC S7-1500TF, CPU 1517TF-3 PN/DP, central processing unit with working memory 3 MB for program and 8 MB for data, 1. interface: PROFINET IRT with 2 port switch, 2. interface: Ethernet, 3. interface, PROFIBUS, 2 ns bit performance, SIMATIC memory card necessary



General information	
Product type designation	CPU 1517TF-3 PN/DP
HW functional status	FS04
Firmware version	V2.0
Engineering with	
<ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V14
Configuration control	
via dataset	Yes
Display	
Screen diagonal (cm)	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
<b>Mains buffering</b>	
• Mains/voltage failure stored energy time	5 ms
<b>Input current</b>	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
$I^2t$	0.02 A <sup>2</sup> ·s
<b>Power</b>	
Power consumption from the backplane bus (balanced)	30 W
Infeed power to the backplane bus	12 W
<b>Power loss</b>	
Power loss, typ.	24 W
<b>Memory</b>	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
<b>Work memory</b>	
• integrated (for program)	3 Mbyte
• integrated (for data)	8 Mbyte
<b>Load memory</b>	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
<b>Backup</b>	
• maintenance-free	Yes
<b>CPU processing times</b>	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
<b>CPU-blocks</b>	
Number of elements (total)	10 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
<b>DB</b>	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	8 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
<b>FB</b>	
• Number range	0 ... 65 535
• Size, max.	512 kbyte

FC	
• Number range	0 ... 65 535
• Size, max.	512 kbyte
OB	
• Size, max.	512 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	2
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Data areas and their retentivity	
retentive data area in total (incl. times, counters, flags), max.	768 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Flag	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte

<b>Data blocks</b>	
• Retentivity adjustable	Yes
• Retentivity preset	No
<b>Local data</b>	
• per priority class, max.	64 kbyte; max. 16 KB per block
<b>Address area</b>	
Number of IO modules	16 384; max. number of modules / submodules
<b>I/O address area</b>	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
<b>per integrated IO subsystem</b>	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
<b>per CM/CP</b>	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>Subprocess images</b>	
• Number of subprocess images, max.	32
<b>Hardware configuration</b>	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
<b>Number of DP masters</b>	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Number of IO Controllers</b>	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Rack</b>	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
<b>PtP CM</b>	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
<b>Time of day</b>	
<b>Clock</b>	
• Type	Hardware clock

• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Functionality	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFinergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64

— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<b>Update time for IRT</b>	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
<b>Update time for RT</b>	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
<b>2. Interface</b>	
<b>Interface types</b>	
• Number of ports	1
• integrated switch	No

• RJ 45 (Ethernet)	Yes; X2
<b>Functionality</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	No
<b>PROFINET IO Controller</b>	
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— PROFINergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<b>Update time for RT</b>	
— for send cycle of 1 ms	1 ms to 512 ms
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFINergy	Yes
— Prioritized startup	No

- Shared device
- Number of IO Controllers with shared device, max.

Yes

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### 3. Interface

#### Interface types

- Number of ports 1
- RS 485 Yes

#### Functionality

- PROFIBUS DP master Yes
- PROFIBUS DP slave No
- SIMATIC communication Yes

#### Interface types

##### RJ 45 (Ethernet)

- 100 Mbps Yes
- Autonegotiation Yes
- Autocrossing Yes
- Industrial Ethernet status LED Yes

##### RS 485

- Transmission rate, max. 12 Mbit/s

#### Protocols

##### Number of connections

- Number of connections, max. 320; via integrated interfaces of the CPU and connected CPs / CMs
- Number of connections reserved for ES/HMI/web 10
- Number of connections via integrated interfaces 160
- Number of S7 routing paths 64; in total, only 16 S7-Routing connections are supported via PROFIBUS

##### SIMATIC communication

- S7 communication, as server Yes
- S7 communication, as client Yes
- User data per job, max. See online help (S7 communication, user data size)

##### Open IE communication

- TCP/IP Yes
  - Data length, max. 64 kbyte
  - several passive connections per port, supported Yes
- ISO-on-TCP (RFC1006) Yes
  - Data length, max. 64 kbyte
- UDP Yes
  - Data length, max. 1 472 byte



• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
<b>Web server</b>	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
<b>PROFIBUS DP master</b>	
• Number of connections, max.	48; for the integrated PROFIBUS DP interface
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Activation/deactivation of DP slaves	Yes
<b>OPC UA</b>	
• OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<b>Further protocols</b>	
• MODBUS	Yes; MODBUS TCP
<b>Media redundancy</b>	
• Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
• Number of stations in the ring, max.	50
<b>Isochronous mode</b>	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 250 µs
Equidistance	Yes
<b>S7 message functions</b>	
Number of login stations for message functions, max.	32
Block related messages	Yes
Number of configurable alarms, max.	10 000
Number of simultaneously active alarms in alarm pool	
• Number of reserved user alarms	1 000

<ul style="list-style-type: none"> <li>• Number of reserved alarms for system diagnostics</li> </ul>	200
<ul style="list-style-type: none"> <li>• Number of reserved alarms for Motion Control technology objects</li> </ul>	160
<b>Test commissioning functions</b>	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
<b>Status/control</b>	
<ul style="list-style-type: none"> <li>• Status/control variable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul style="list-style-type: none"> <li>• Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
<b>Forcing</b>	
<ul style="list-style-type: none"> <li>• Forcing, variables</li> </ul>	Peripheral inputs/outputs
<ul style="list-style-type: none"> <li>• Number of variables, max.</li> </ul>	200
<b>Diagnostic buffer</b>	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
<b>Traces</b>	
<ul style="list-style-type: none"> <li>• Number of configurable Traces</li> </ul>	8; Up to 512 KB of data per trace are possible
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
<ul style="list-style-type: none"> <li>• RUN/STOP LED</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• ERROR LED</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• MAINT LED</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Connection display LINK TX/RX</li> </ul>	Yes
<b>Supported technology objects</b>	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul style="list-style-type: none"> <li>• Number of available Motion Control resources for technology objects (except cam disks)</li> </ul>	10 240
<ul style="list-style-type: none"> <li>• Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20

— per cam track	160
— per probe	40
• Positioning axis	
— Number of positioning axes at motion control cycle of 4 ms (typical value)	70
— Number of positioning axes at motion control cycle of 8 ms (typical value)	128
Controller	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
• High-speed counter	Yes

## Standards, approvals, certificates

### Highest safety class achievable in safety mode

Probability of failure (for service life of 20 years and repair time of 100 hours)

— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09 1/h

## Ambient conditions

### Ambient temperature during operation

• horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off

### Ambient temperature during storage/transportation

• min.	-40 °C
• max.	70 °C

## Configuration

### Programming

#### Programming language

— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes

### Know-how protection

• User program protection	Yes
• Copy protection	Yes

• Block protection	Yes
Access protection	
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 978 g
<b>last modified:</b>	11/11/2016