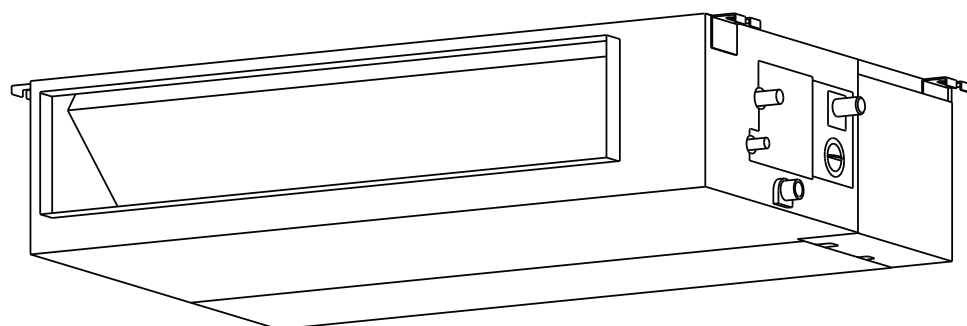


MIDDLE STATIC PRESSURE DUCT TYPE AIR CONDITIONER

Owner's Manual

Middle Static Pressure Duct Type



MTI-18FNXD0
MTI-24FNXD0
MTI-36FNXD0
MTI-48FNXD0
MTI-55FNXD0



IMPORTANT NOTE:

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.



**Please check the applicable models, F-GAS and manufacturer information from the "Owner's Manual - Product Fiche" in the packaging of the outdoor unit.
(European Union products only)**

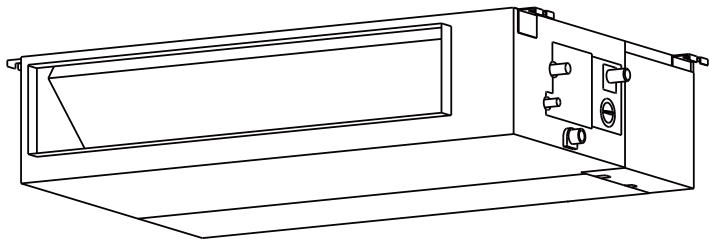
Nota Importante Leggere con attenzione questo manuale prima di utilizzare il prodotto e conservarlo per la consultazione futura. Per l'identificazione dei modelli, le informazioni sul tipo di refrigerante in uso e la denominazione del produttore, fare riferimento al documento "MANUALE UTENTE-SCHEDA PRODOTTO" fornito a corredo dell'unità esterna.

Bitte prüfen Sie die zutreffenden Modelle, F-GAS und Herstellerangaben der "Betriebsanleitung - Produktdaten" in der Verpackung des Outdoor Einheit. (Nur Produkte der Europäischen Union)

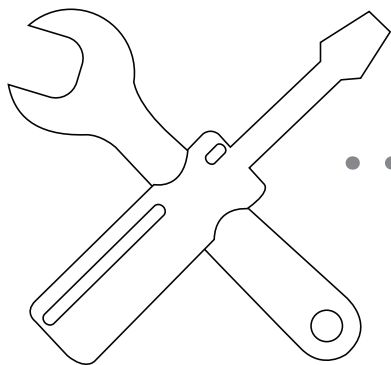
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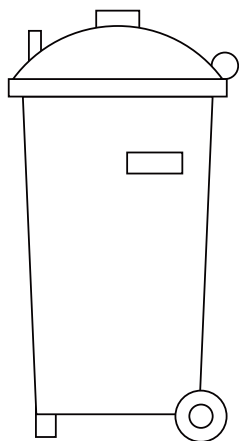
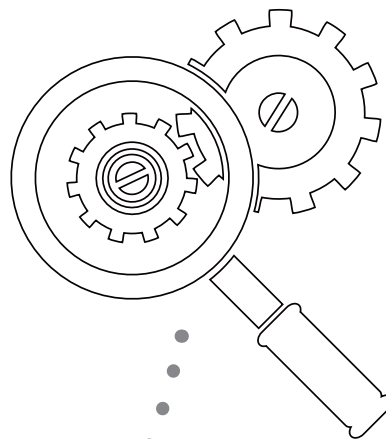


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Caution: **Risk of fire/
flammable materials**

WARNING: Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants. For more details ,please refer to the Information on servicing on INSTALLATION MANUAL .(This is only required for the unit adopts R32/R290 Refrigerant)

Safety Precautions

1

Thank you for purchasing this air conditioner. This manual will provide you with information on how to operate, maintain, and troubleshoot your air conditioner. Following the instructions will ensure the proper function and extended lifespan of your unit.

Please pay attention to the following signs:



WARNING

Failure to observe a warning may result in death. The appliance must be installed in accordance with national regulations.



CAUTION

Failure to observe a caution may result in injury or equipment damage.



WARNING

- Ask an authorized dealer to install this air conditioner. Inappropriate installation may cause water leakage, electric shock, or fire.
- The warranty will be voided if the unit is not installed by professionals.
- If abnormal situation arises (like burning smell), turn off the power supply and call your dealer for instructions to avoid electric shock, fire or injury.
- **DO NOT** let the indoor unit or the remote control get wet. It may cause electric shock or fire.
- **DO NOT** insert fingers, rods or other objects into the air inlet or outlet. This may cause injury, since the fan may be rotating at high speeds.
- **DO NOT** use a flammable spray such as hair spray, lacquer or paint near the unit. This may cause fire or combustion.
- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- The appliance shall be stored so as to prevent mechanical damage from occurring.

- Be aware that the refrigerants may not contain an odour.
- Compliance with national gas regulations shall be observed.
- Keep ventilation openings clear of obstruction.

NOTE: The following informations are required for the units adopt R32/R290 Refrigerant.

- **DO NOT** pierce or burn.
- A warning that the appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorises their competence to handle refrigerants safely in accordance with an industry recognised assessment specification.
- Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

! CAUTION

- **DO NOT** touch the air outlet while the swing flap is in motion. Fingers might get caught or the unit may break down.
 - **DO NOT** inspect the unit by yourself. Ask an authorized dealer to perform the inspection.
 - To prevent product deterioration, do not use the air conditioner for preservation purposes (storage of food, plants, animals, works of art, etc.).
 - **DO NOT** touch the evaporator coils inside the indoor unit. The evaporator coils are sharp and may cause injury.
 - **DO NOT** operate the air conditioner with wet hands. It may cause electric shock.
 - **DO NOT** place items that might be affected by moisture damage under the indoor unit. Condensation can occur at a relative humidity of 80%.
 - **DO NOT** expose heat-producing appliances to cold air or place them under the indoor unit. This may cause incomplete combustion or deformation of the unit due to the heat.
 - After long periods of usage, check the indoor unit to see if anything is damaged. If the indoor unit is damaged, it may fall and cause injury.
 - If the air conditioner is used together with other heating devices, thoroughly ventilate the room to avoid oxygen deficiency.
 - **DO NOT** climb onto or place objects on top of the outdoor unit.
 - **DO NOT** operate the air conditioner when using fumigant insecticides. The chemicals may become layered with the unit and endanger those who are hypersensitive to chemicals.
 - **DO NOT** let children play with the air conditioner.
 - **DO NOT** operate the air conditioner in a wet room (e.g. bathroom or laundry room). This can cause electrical shock and cause the product to deteriorate.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

Indoor Unit Parts And Major Functions

Unit Parts

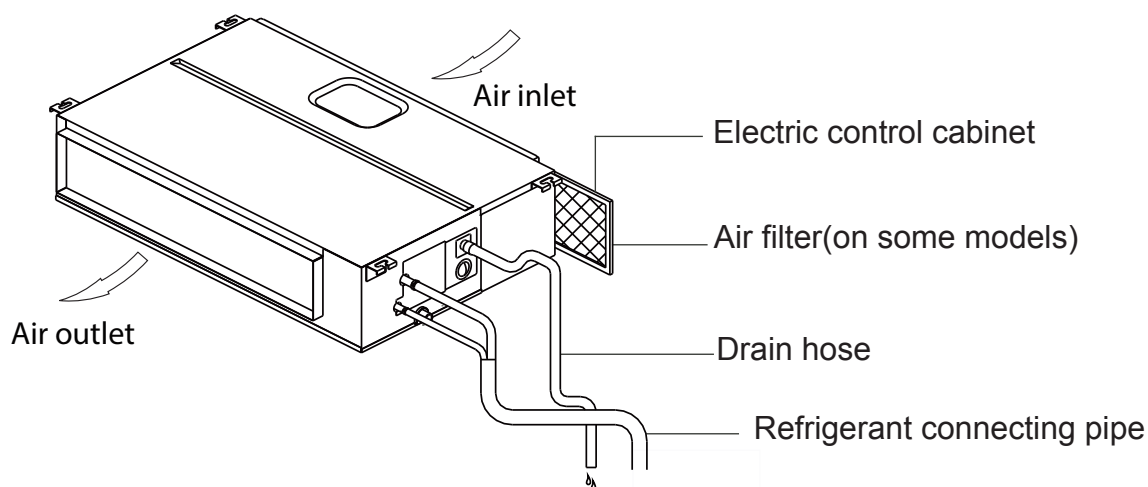


Fig. 2.1

Operating Conditions

Use the system under the following temperatures for safe and effective operation. If the air conditioner is used under different conditions, it may malfunction or become less efficient.

	COOL Mode	HEAT mode	DRY mode
Indoor Temperature	17-32°C (62-90°F)	0-30°C (32-86°F)	17-32°C (62-90°F)
Outdoor Temperature	0-50°C (32-122°F)	-15-24°C (5-76°F)	0-50°C (32-122°F)
	-15-50°C (5-122°F) (low temperature cooling models)		

Features

Default Setting

When the air conditioner restarts after a power failure, it will default to the factory settings (AUTO mode, AUTO fan, 24°C (76°F)). This may cause inconsistencies on the remote control and unit panel. Use your remote control to update the status.

Auto-Restart (some models)

In case of power failure, the system will immediately stop. When power returns, the Operation light on the indoor unit will flash. To restart the unit, press the **ON/OFF** button on the remote control. If the system has an auto restart function, the unit will restart using the same settings.

Louver Angle Memory Function (Optional)

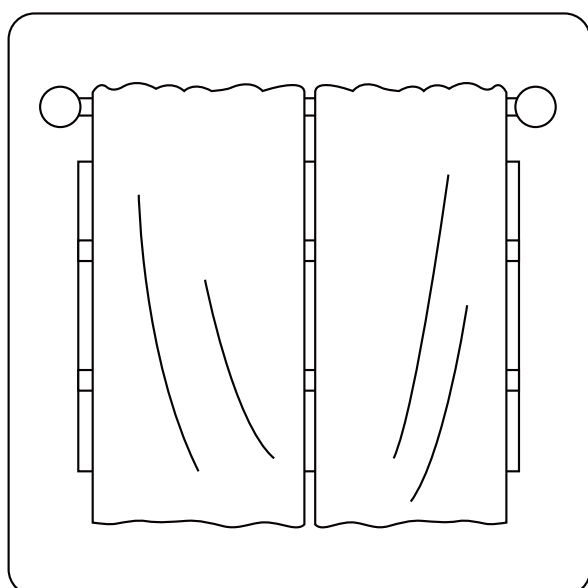
Some models are designed with a louver angle memory function. When the unit restarts after a power failure, the angle of the horizontal louvers will automatically return to the previous position. The angle of the horizontal louver should not be set too small as condensation may form and drip into the machine. To reset the louver, press the manual button, which will reset the horizontal louver settings.

Refrigerant Leak Detection System (some models)

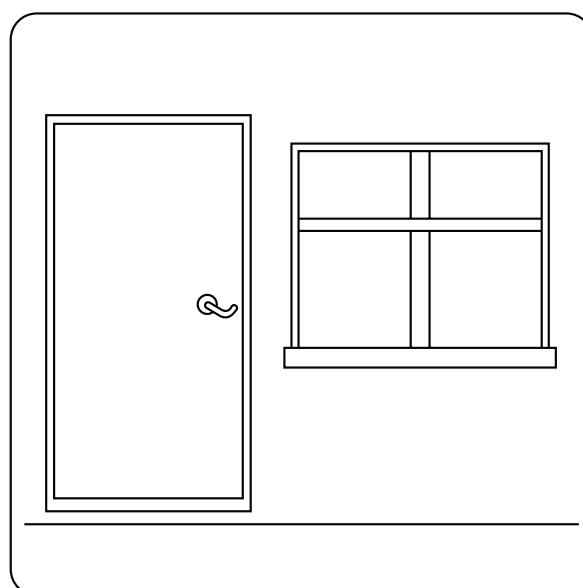
In the event of a refrigerant leak, the LCD screen will display "EC" and the LED indicator light will flash.

Energy Saving Tips

- **DO NOT** set the unit to excessive temperature levels.
- While cooling, close the curtains to avoid direct sunlight.
- Doors and windows should be kept closed to keep cool or warm air in the room.
- **DO NOT** place objects near the air inlet and outlet of the unit. This will reduce the efficiency of the unit.
- Set a timer and use the built-in SLEEP/ECONOMY mode if applicable.
- If you don't plan to use the unit for a long time, remove the batteries from the remote control.
- Clean the air filter every two weeks. A dirty filter can reduce cooling or heating efficiency.
- Adjust louvers properly and avoid direct airflow.



Closing curtains during heating also helps keep the heat in



Doors and windows should be kept closed

This display panel on the indoor unit can be used to operate the unit in case the remote control has been misplaced or is out of batteries.

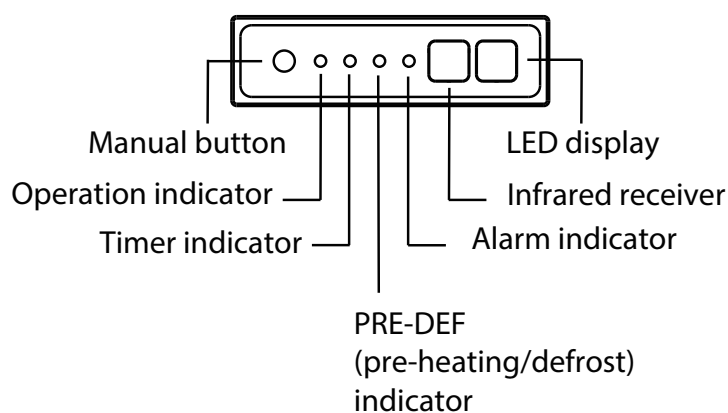


Fig. 3.1

- **MANUAL button:** This button selects the mode in the following order: AUTO, FORCED COOL, OFF.
- **FORCED COOL mode:** In FORCED COOL mode, the Operation light flashes. The system will then turn to AUTO after it has cooled with a high wind speed for 30 minutes. The remote control will be disabled during this operation.
- **OFF mode:** When the panel is turned OFF, the unit turns off and the remote control is re-enabled.

Safety Precautions

- Contact an authorized service technician for repair or maintenance. Improper repair and maintenance may cause water leakage, electrical shock, or fire, and may void your warranty.
- **DO NOT** substitute a blown fuse with a higher or lower amperage rating fuse, as this may cause circuit damage or an electrical fire.
- Make sure the drain hose is set up according to the instructions. Failure to do so could cause leakage and result in personal property damage, fire and electric shock.
- Make sure that all wires are connected properly. Failure to connect wires according to instructions can result in electrical shock or fire.

Unit Maintenance

BEFORE CLEANING OR MAINTENANCE

- Always turn off your air conditioning system and disconnect the power supply before cleaning or maintenance.
- **DO NOT** use chemicals or chemically treated cloths to clean the unit.
- **DO NOT** use benzene, paint thinner, polishing powder or other solvents to clean the unit. They can cause the plastic surface to crack or deform.
- **DO NOT** wash the unit under running water. Doing so creates an electrical hazard.
- **DO NOT** use water hotter than 40°C (104°F) to clean the front panel. This can cause the panel to become deformed or discolored.
- Clean the unit using a damp, lint-free cloth and neutral detergent. Dry the unit with a dry, lint-free cloth.

How To Clean The Air Filter

The filter prevents dust and other particles from entering the indoor unit. Dust buildup can reduce the efficiency of the air conditioner. For optimum efficiency, clean the air filter every two weeks or more frequently if you live in a dusty area. Replace the filter with a new one if it's heavily clogged and cannot be cleaned.

WARNING: DO NOT REMOVE OR CLEAN THE FILTER BY YOURSELF

Removing and cleaning the filter can be dangerous. Removal and maintenance must be performed by a certified technician.

NOTE: In households with animals, you will have to periodically wipe down the grille to prevent animal hair blocking airflow.

1. If the unit you purchased is a rear ventilated one, take off the filter in the directions indicated by the arrows in the following diagram.

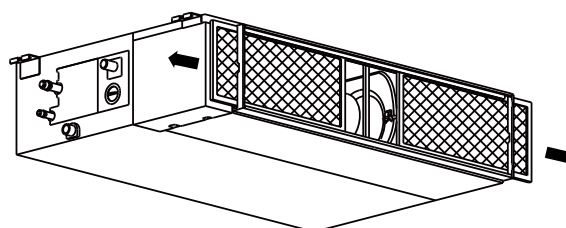


Fig. 4.1

2. If the unit you purchased is a descensional ventilated model, take off the filter in the directions indicated by the arrows in the following diagram.

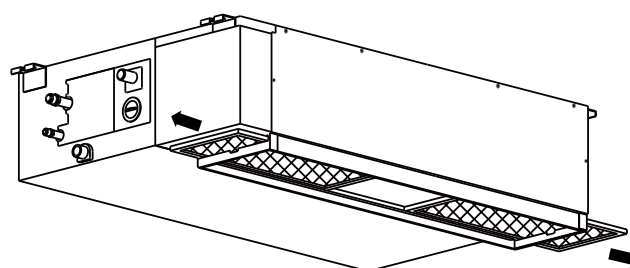


Fig. 4.2

3. Remove the air filter.
4. Clean the air filter by vacuuming the surface or washing it in warm water with mild detergent.
 - A. If using a vacuum cleaner, the inlet side should face the vacuum.

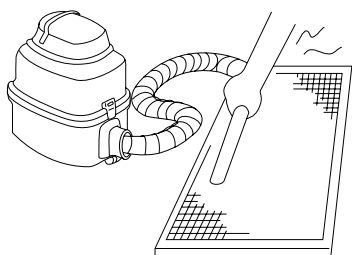


Fig. 4.3

- B. If using water, the inlet side should face down and away from the water stream.

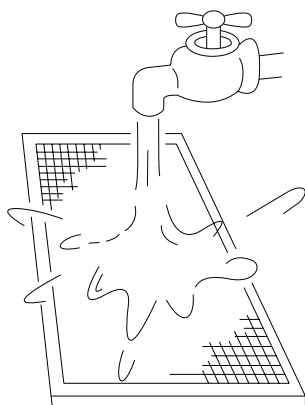


Fig. 4.4

5. Rinse the filter with clean water and allow it to air-dry. **DO NOT** let the filter dry in direct sunlight.
6. Reinstall the filter.

Repairing Refrigerant Leaks

WARNING

- If the refrigerant leaks, turn off the air conditioner and any combustible heating devices, ventilate the room and call your dealer immediately. Refrigerant is both toxic and flammable. **DO NOT** use the air conditioner until the leak is repaired.
- When the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration from exceeding the safety limit in the event of refrigerant leakage. Concentrated refrigerant causes a severe health and safety threat.

Refrigerant Leak Detection System (some models)

- In the event of a refrigerant leak, the LCD screen will display "EC" and the LED indicator light will flash.

Preparation For Periods Of Non-Use

Maintenance after Extended Non-Use

1. Remove any obstacles blocking the vents of both the indoor and outdoor units.
2. Clean the air filter and the front grille of the indoor unit. Reinstall the clean, dry air filter in its original position.
3. Turn on the main power switch at least 12 hours prior to operating the unit.

Storing the Unit While Not In Use

1. Run the appliance on FAN mode for 12 hours in a warm room to dry it and prevent mold.
2. Turn off the appliance and unplug it.
3. Clean the air filter according to the instructions in the previous section. Reinstall the clean, dry filter before storing.
4. Remove the batteries from the remote control.

! CAUTIONS

If one of the following conditions occurs, switch off the power supply immediately and contact your dealer for further assistance.

- The operation light continues to flash rapidly after the unit has been restarted.
- The remote control buttons do not work.
- The unit continually trips fuses or circuit breakers.
- A foreign object or water enters the air conditioner.
- Other abnormal situations.

Common Problems

The following symptoms are not a malfunction and in most situations will not require repairs.

Problem	Possible Causes
Unit does not turn on when pressing ON/OFF button	The unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.
	Cooling and Heating Models: If the Operation light and PRE-DEF (Pre-heating/Defrost) indicators are lit up, the outdoor temperature is too cold and the unit's anti-cold wind is activated in order to defrost the unit.
	In Cooling-only Models: If the "Fan Only" indicator is lit up, the outdoor temperature is too cold and the unit's anti-freeze protection is activated in order to defrost the unit.
The unit changes from COOL mode to FAN mode	The unit changes its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating again.
	The set temperature has been reached, at which point the unit turns off the compressor. The unit will resume operating when the temperature fluctuates again.
The indoor unit emits white mist	In humid regions, a large temperature difference between the room's air and the conditioned air can cause white mist.
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.
The indoor unit makes noises	A squeaking sound is heard when the system is OFF or in COOL mode. The noise is also heard when the drain pump (optional) is in operation.
	A squeaking sound may occur after running the unit in HEAT mode due to expansion and contraction of the unit's plastic parts.
Both the indoor unit and outdoor unit make noises	A low hissing sound may occur during operation. This is normal and is caused by refrigerant gas flowing through both the indoor and outdoor units.
	A low hissing sound may be heard when the system starts, has just stopped running or is defrosting. This noise is normal and is caused by the refrigerant gas stopping or changing direction.
The outdoor unit makes noises	The unit will make different sounds based on its current operating mode.

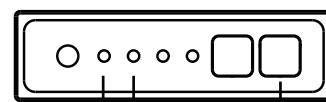
Problem	Possible Causes
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of non-use, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.) which will be emitted during operations.
	The unit's filters have become moldy and should be cleaned.
The fan of the outdoor unit does not operate	During operation, the fan speed is controlled to optimize product operation.

Troubleshooting Tips

When troubles occur, please check the following points before contacting a repair company.

Problem	Possible Causes	Solution
The unit is not working	Power failure	Wait for the power to be restored
	The power switch is off	Turn on the power
	The fuse is burned out	Replace the fuse
	Remote control batteries are dead	Replace the remote control batteries
	The unit's 3-minute protection has been activated	Wait three minutes after restarting the unit
Poor cooling performance	Temperature setting may be higher than the ambient room temperature	Lower the temperature setting
	The heat exchanger on the indoor or outdoor unit is dirty	Clean the affected heat exchanger
	The air filter is dirty	Remove the filter and clean it according to instructions
	The air inlet or outlet of either unit is blocked	Turn the unit off, remove the obstruction and turn it back on
	Doors and windows are open	Make sure that all doors and windows are closed while operating the unit
	Excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant
The unit starts and stops frequently	There's too much or too little refrigerant in the system	Check for leaks and recharge the system with refrigerant
	There is air, incompressible gas or foreign material in the refrigeration system.	Evacuate and recharge the system with refrigerant
	System circuit is blocked	Determine which circuit is blocked and replace the malfunctioning piece of equipment
	The compressor is broken	Replace the compressor
	The voltage is too high or too low	Install a manostat to regulate the voltage
Poor heating performance	The outdoor temperature is lower than 7°C (44.5°F)	Check for leaks and recharge the system with refrigerant
	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant

Error Codes



Number	Cause	The number of flashes per second	Timer indicator	Error Code
1	Indoor EEPROM (Electrically Erasable Programmable Read-Only Memory) error	1	Off	E0
2	Indoor and outdoor unit communication malfunction	2	Off	E1
3	Indoor fan speed malfunction	4	Off	E3
4	Indoor room temperature sensor error	5	Off	E4
5	Evaporator coil temperature sensor error	6	Off	E5
6	Refrigerant leak detection system malfunction	7	Off	EC
7	Water level alarm malfunction	8	Off	EE
8	Dual indoor unit (twin model only) communication malfunction	9	Off	E8
9	Other twin model malfunction	10	Off	E9
10	Overload protection	1	On	F0
11	Outdoor temperature sensor error	2	On	F1
12	Outdoor condenser pipe sensor error	3	On	F2
13	Discharge air temperature sensor error	4	On	F3
14	Outdoor EEPROM (Electrically Erasable Programmable Read-Only Memory) error	5	On	F4
15	Outdoor fan speed (DC fan motor only) malfunction	6	On	F5
16	Inverter module IPM protection	1	Flash	P0
17	High/Low voltage protection	2	Flash	P1
18	Compressor top overheating protection	3	Flash	P2
19	Outdoor low temperature protection	4	Flash	P3
20	Compressor drive error	5	Flash	P4
21	Mode conflict	6	Flash	P5
22	Compressor low-pressure protection	7	Flash	P6
23	Outdoor IGBT sensor error	8	Flash	P7
24	Indoor unit communication malfunction	11	On	FA

European Disposal Guidelines

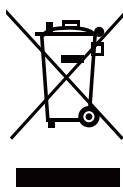
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Users in European Countries may be required to properly dispose of this unit. This appliance contains refrigerant and other potentially hazardous materials. When disposing of this appliance, the law requires special collection and treatment. **DO NOT** dispose of this product as household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at designated municipal electronic waste collection facility.
- When buying a new appliance, the retailer will take back the old appliance free of charge.
- The manufacturer will also take back the old appliance free of charge.
- Sell the appliance to certified scrap metal dealers.

NOTE: Disposing of this appliance in the forest or other natural surroundings endangers your health and is bad for the environment. Hazardous substances may leak into the ground water and enter the food chain.



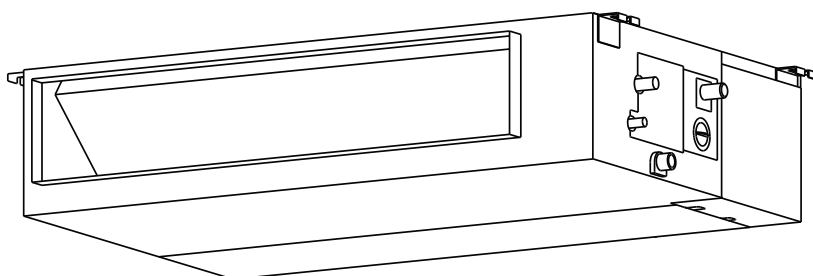
Midea Europe GmbH , Eisenstraße 9c , 65428 Rüsselsheim , Germany

The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details.

MIDDLE STATIC PRESSURE DUCT TYPE AIR CONDITIONER

Installation Manual

Middle Static Pressure Duct Type



MTI-18FNXD0
MTI-24FNXD0
MTI-36FNXD0
MTI-48FNXD0
MTI-55FNXD0



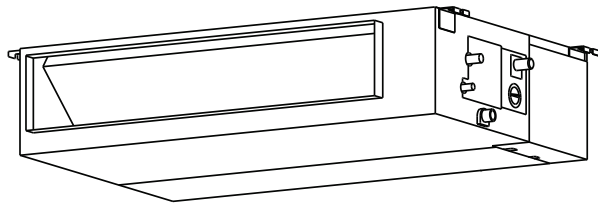
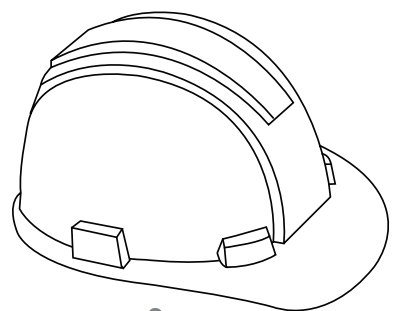
IMPORTANT NOTE:

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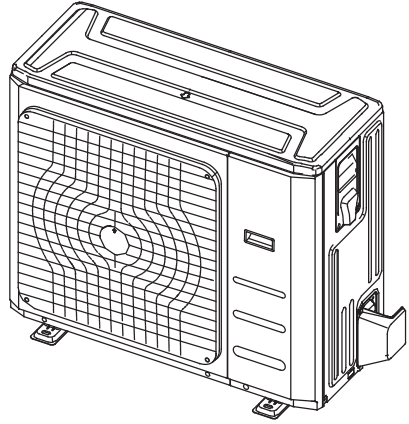
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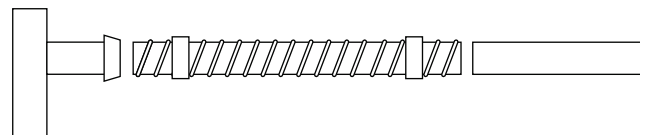


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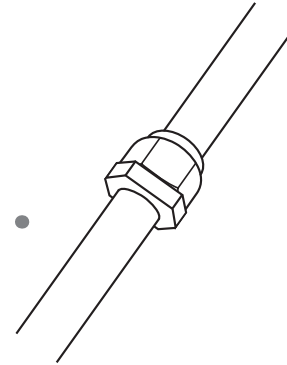
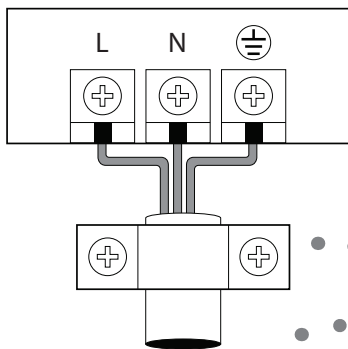
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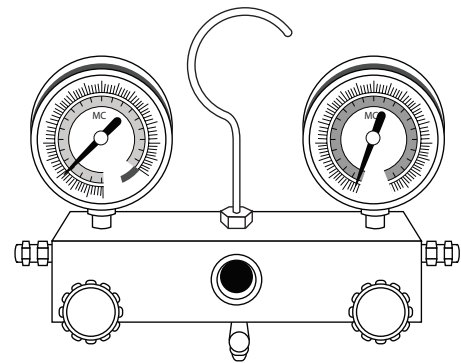
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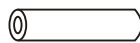

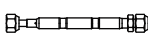


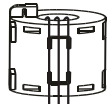
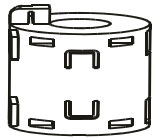


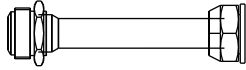
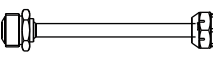
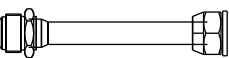


11 European Disposal Guidelines 30

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Accessories

1

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or equipment failure.

	NAME	SHAPE	QUANTITY
Tubing & Fittings	Soundproof / insulation sheath		2
	Seal sponge (some models)		1
	Orifice (some models)		1
Drainpipe Fittings (for cooling & heating)	Drain joint (some models)		1
	Seal ring (some models)		1
EMC Magnetic Ring (some models)	Magnetic ring (wrap the electric wires S1 & S2 (P & Q & E) around the magnetic ring twice)	 S1&S2(P&Q&E)	1
	Magnetic ring (Hitch on the connective cable between the indoor unit and outdoor unit after installation.)		1
Others	Owner's manual		1
	Installation manual		1
	Transfer connector(Φ12.7-Φ15.9)/ (Φ0.5in-Φ0.63in)Packed with the indoor unit) NOTE: Pipe size may differ from appliance to appliance. To meet different pipe size requirements, sometimes the pipe connections need a transfer connector installed on the outdoor unit .		1 (on some models)
	Transfer connector(Φ6.35-Φ9.52)/ (Φ0.25in-Φ0.375in)Packed with the indoor unit) NOTE: Pipe size may differ from appliance to appliance. To meet different pipe size requirements, sometimes the pipe connections need a transfer connector installed on the outdoor unit .		1 (on some models)
	Transfer connector(Φ9.52-Φ12.7)/ (Φ0.375in-Φ0.5in)Packed with the indoor unit, used for multi-type models only) NOTE: Pipe size may differ from appliance to appliance. To meet different pipe size requirements, sometimes the pipe connections need a transfer connector installed on the outdoor unit .		1 (on some models)
	Connecting wire for display (2m)		1(on some models)
	Cord protection rubber ring		1(on some models)

Optional accessories

- There are two types of remote controls: wired and wireless.
Select a remote controller based on customer preferences and requirements and install in an appropriate place.
Refer to catalogues and technical literature for guidance on selecting a suitable remote controller.

Read Safety Precautions Before Installation

Incorrect installation due to ignoring instructions can cause serious damage or injury. The seriousness of potential damage or injuries is classified as either a **WARNING** or **CAUTION**.



WARNING

Failure to observe a warning may result in death. The appliance must be installed in accordance with national regulations.



CAUTION

Failure to observe a caution may result in injury or equipment damage.



WARNING

- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Do not pierce or burn.
- The appliance shall be stored so as to prevent mechanical damage from occurring.
- Be aware that the refrigerants may not contain an odour.
- Compliance with national gas regulations shall be observed.
- Keep ventilation openings clear of obstruction.
- A warning that the appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorises their competence to handle refrigerants safely in accordance with an industry recognised assessment specification.
- Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.
- Appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- Appliance shall be stored in a room without continuously operating open flames (for example an operating gas appliance) and ignition sources (for example an operating electric heater).
- Appliance shall be installed, operated and stored in a room with a floor area larger than $X \text{ m}^2$, installation of pipe-work shall be kept to a minimum $X \text{ m}^2$ (Please see the following form). The appliance shall not be installed in an unventilated space, if that space is smaller than $X \text{ m}^2$ (Please see the following form). Spaces where refrigerant pipes shall be compliance with national gas regulations.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Do not pierce or burn.
- The appliance shall be stored so as to prevent mechanical damage from occurring.
- Be aware that the refrigerants may not contain an odour.
- Compliance with national gas regulations shall be observed.
- Keep ventilation openings clear of obstruction.
- A warning that the appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.

WARNING






- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorises their competence to handle refrigerants safely in accordance with an industry recognised assessment specification.
- Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.
- Appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- Appliance shall be stored in a room without continuously operating open flames (for example an operating gas appliance) and ignition sources (for example an operating electric heater).
- Appliance shall be installed, operated and stored in a room with a floor area larger than $X \text{ m}^2$, installation of pipe-work shall be kept to a minimum $X \text{ m}^2$ (Please see the following form). The appliance shall not be installed in an unventilated space, if that space is smaller than $X \text{ m}^2$ (Please see the following form). Spaces where refrigerant pipes shall be compliance with national gas regulations.

Model (Btu/h)	Amount of refrigerant to be charged (kg)	maximum installation height (m)	Minimum room area (m^2)
≤ 30000	≤ 2.048	1.8m	4
30000-48000	2.048-3.0	1.8m	8
> 48000	> 3.0	1.8m	9

Note about Fluorinated Gasses

- This air-conditioning unit contains fluorinated gasses. For specific information on the type of gas and the amount, please refer to the relevant label on the unit itself.
- Installation, service, maintenance and repair of this unit must be performed by a certified technician.
- Product uninstallation and recycling must be performed by a certified technician.
- If the system has a leak-detection system installed, it must be checked for leaks at least every 12 months.
- When the unit is checked for leaks, proper record-keeping of all checks is strongly recommended.

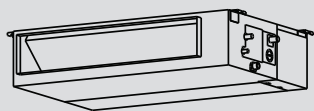
Explanation of symbols displayed on the indoor unit or outdoor unit (applicable to the unit adopts R32/R290 Refrigerant only):

	WARNING	This symbol shows that this appliance uses a flammable refrigerant. If the refrigerant is leaked and exposed to an external ignition source, there is a risk of fire.
	CAUTION	This symbol shows that the operation manual should be read carefully.
	CAUTION	This symbol shows that a service personnel should be handling this equipment with reference to the installation manual.
	CAUTION	
	CAUTION	This symbol shows that information is available such as the operating manual or installation manual.

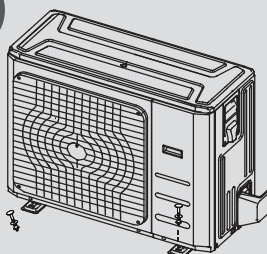
Installation Overview

3

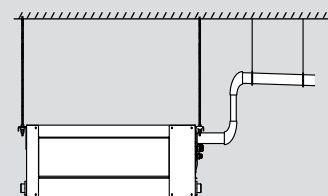
INSTALLATION ORDER

1

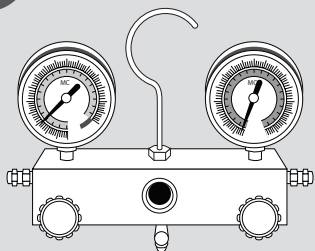
Install the indoor unit
(Page 8)

2

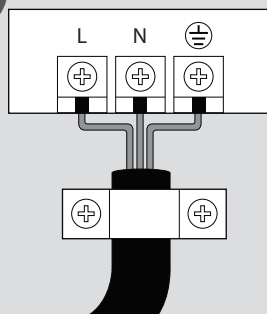
Install the outdoor unit
(Page 13)

3

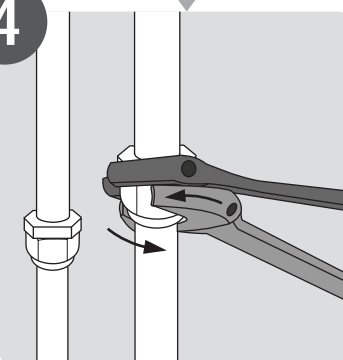
Install the drainpipe
(Page 16)

6

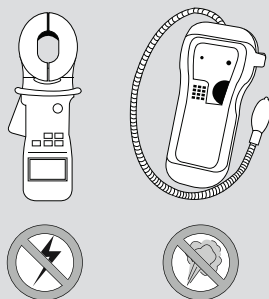
Evacuate the refrigeration system
(Page 27)

5

Connect the wires
(Page 22)

4

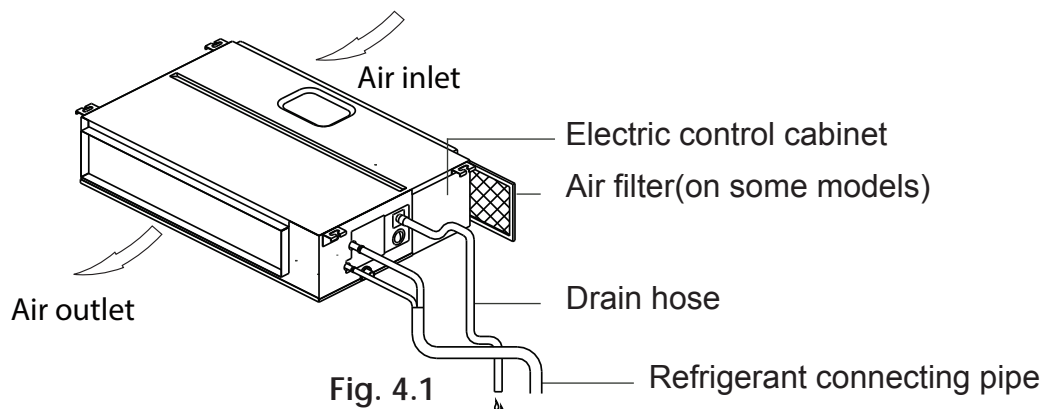
Connect the refrigerant pipes
(Page 18)

7

Perform a test run
(Page 29)

Indoor Unit Installation

Indoor Unit Parts



Safety Precautions

! WARNING

- Securely install the indoor unit on a structure that can sustain its weight. If the structure is too weak, the unit may fall causing personal injury, unit and property damage or death.
- DO NOT** install the indoor unit in the bathroom or laundry room as excessive moisture can short the unit and corrode the wiring.

! CAUTION

- Install the indoor and outdoor units, cables and wires at least 1m (3.2') from televisions or radios to prevent static or image distortion. Depending on the appliances, a 1m (3.2') distance may not be sufficient.
- If the indoor unit is installed on a metal part of the building, it must be electrically grounded.

Indoor Unit Installation Instructions

Step 1: Select installation location

The indoor unit should be installed in a location that meets the following requirements:

- ☑ Enough room exists for installation and maintenance.
- ☑ Enough room exists for the connecting pipe and drainpipe.
- ☑ The ceiling is horizontal and its structure can sustain the weight of the indoor unit.
- ☑ The air inlet and outlet are not impeded.
- ☑ The airflow can fill the entire room.
- ☑ There is no direct radiation from heaters.
- ☑ Models with a cooling capacity of 9000Btu to 18000Btu only apply to one room.

Maintenance roomage

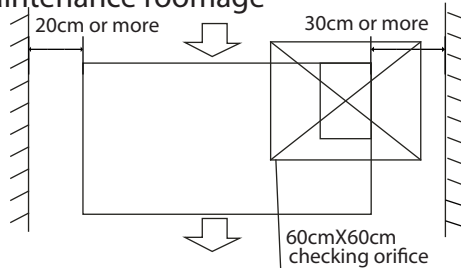


Fig. 4.2

! CAUTION

DO NOT install the unit in the following locations:

- ⊗ In areas with oil drilling or fracking
- ⊗ In coastal areas with high salt content in the air
- ⊗ In areas with caustic gases in the air, such as near hot springs
- ⊗ In areas with power fluctuations, such as factories
- ⊗ In enclosed spaces, such as cabinets
- ⊗ In kitchens that use natural gas
- ⊗ In areas with strong electromagnetic waves
- ⊗ In areas that store flammable materials or gas
- ⊗ In rooms with high humidity, such as bathrooms or laundry rooms

Step 2: Hang indoor unit.

1. Please refer to the following diagrams to locate the four positioning screw bolt holes on the ceiling. Be sure to mark the places where you will drill ceiling hook holes.

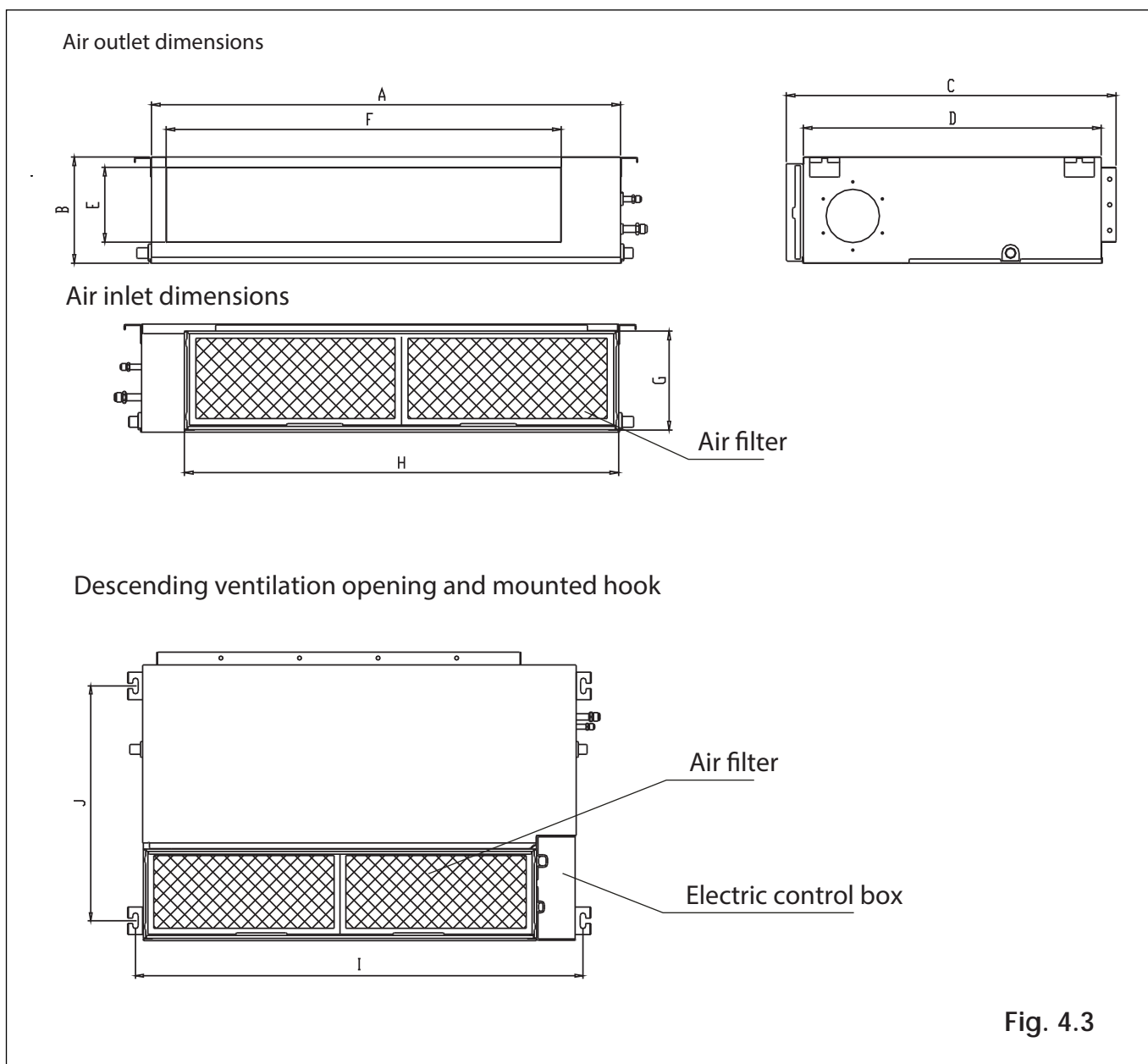


Fig. 4.3

Table.4-1

(unit: mm/inch)

MODEL (Btu/h)	Outline dimension				air outlet opening size		air return opening size		Size of mounted lug	
	A	B	C	D	E	F	G	H	I	J
18K	880/34.6	210/8.3	674/26.5	600/23.6	136/5.4	706/27.8	190/7.5	782/30.8	920/36.2	508/20
24K	1100/43.3	249/9.8	774/30.5	700/27.6	175/6.9	926/36.5	228/8.9	1001/39.4	1140/44.9	598/23.5
30K~36K	1360/53.5	249/9.8	774/30.5	700/27.6	175/6.9	1186/46.7	228/8.9	1261/49.6	1400/55.1	598/23.5
36K~60K	1200/47.2	300/11.8	874/34.4	800/31.5	227/8.9	1044/41.1	280/11	1101/43.3	1240/48.8	697/27.4

Wood

Place the wood mounting across the roof beam, then install the hanging screw bolts. (See Fig. 4.4)

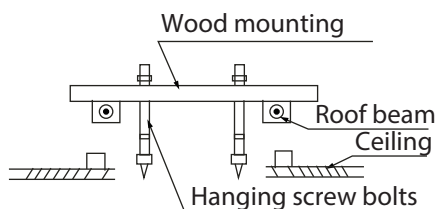


Fig. 4.4

New concrete bricks

Inlay or embed the screw bolts. (See Fig. 4.5)

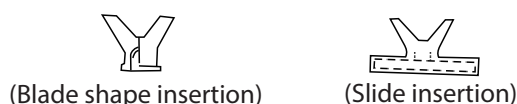


Fig. 4.5

Original concrete bricks

Use an embedding screw bolt, crock, and stick harness. (See Fig. 4.6)

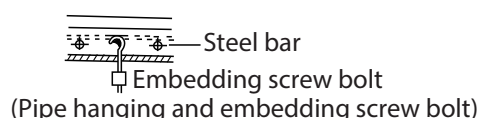


Fig. 4.6

Steel roof beam structure

Install and use the supporting steel angle. (See Fig. 4.7)

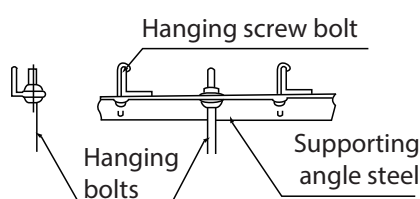


Fig. 4.7

! CAUTION

The unit body must be completely aligned with the hole. Ensure that the unit and the hole are the same size before moving on.

2. Install and fit pipes and wires after you have finished installing the main body. When choosing where to start, determine the direction of the pipes to be drawn out. Especially in cases where there is a ceiling involved, align the refrigerant pipes, drain pipes, and indoor and outdoor lines with their connection points before mounting the unit.

3. Install hanging screw bolts.
 - Cut off the roof beam.
 - Strengthen the point at which the cut was made. Consolidate the roof beam.
4. After you select an installation location, align the refrigerant pipes, drain pipes, as well as indoor and outdoor wires with their connection points before mounting the unit.
5. Drill 4 holes 10cm (4") deep at the ceiling hook positions in the internal ceiling. Be sure to hold the drill at a 90° angle to the ceiling.
6. Secure the bolt using the washers and nuts provided.
7. Install the four suspension bolts.
8. Mount the indoor unit with at least two people to lift and secure it. Insert suspension bolts into the unit's hanging holes. Fasten them using the washers and nuts provided. (See Fig. 4.8).

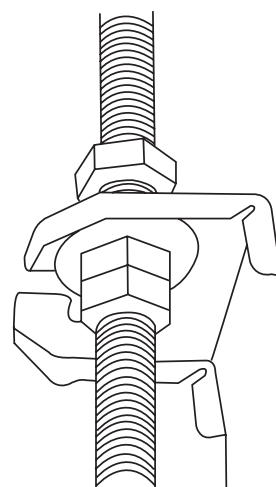


Fig. 4.8

9. Mount the indoor unit onto the hanging screw bolts with a block. Position the indoor unit flat using a level indicator to prevent leaks. (See Fig. 4.9).

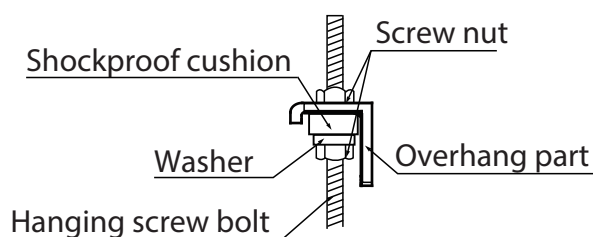


Fig. 4.9

NOTE: Confirm the minimum drain tilt is 1/100 or more.

Step 3: Duct and accessories installation

1. Install the filter (optional) according to the size of the air inlet.
2. Install the canvas tie-in between the body and duct.
3. The air inlet and air outlet duct should be far enough apart enough to avoid air passage short-circuit.
4. Connect the duct according to the following diagram:

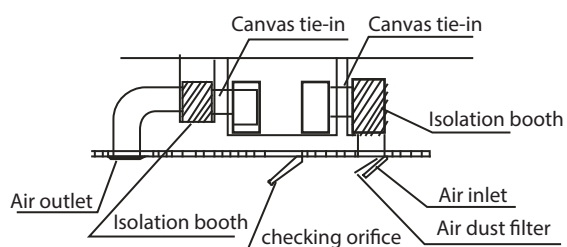


Fig. 4.10

5. Refer to the following static pressure guidelines when installing the indoor unit.

Table.4-2

MODEL (Btu/h)	Static Pressure (Pa)
18K	0~100
24K	0~160
30K~36K	0~160
42K~60K	0~160

Change the fan motor static pressure according to external duct static pressure.

NOTE: 1. Do not place the connecting duct weight on the indoor unit.
 2. When connecting the duct, use a nonflammable canvas tie-in to prevent vibrating.
 3. Insulation foam must be wrapped outside the duct to avoid condensate. An internal duct underlayer can be added to reduce noise, if the end-user requires.

Step 4: Adjust the air inlet direction (From rear side to under-side.)

1. Take off the ventilation panel and flange.

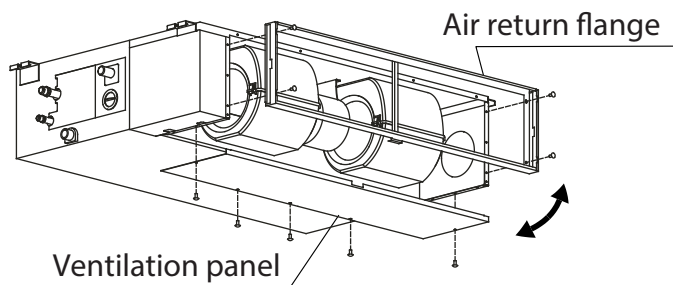


Fig. 4.11

2. Change the mounting positions of the ventilation panel and air return flange.

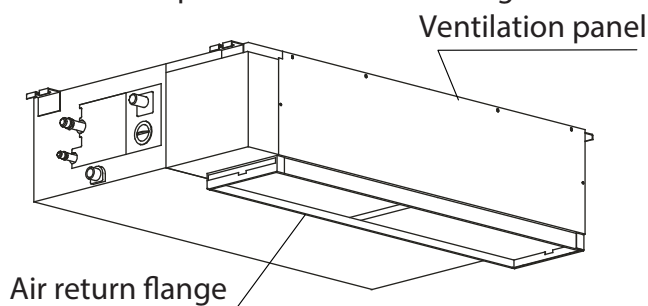


Fig. 4.12

3. When installing the filter mesh, fit it into the flange as illustrated in the following figure.

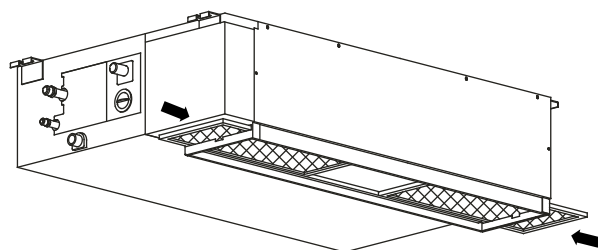


Fig. 4.13

NOTE: All the figures in this manual are for demonstration purposes only. The air conditioner you have purchased may be slightly different in design, though similar in shape.

Step 5: Fresh air duct installation

Dimension :

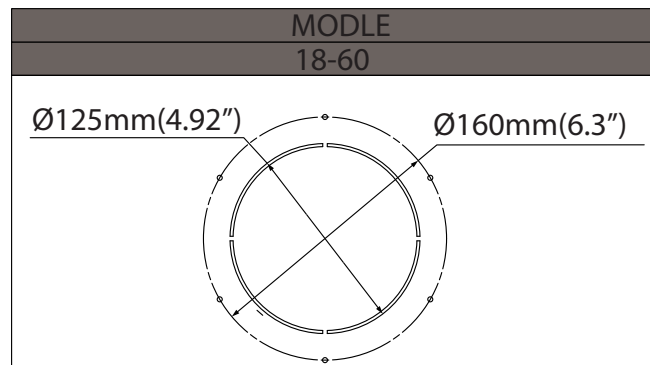
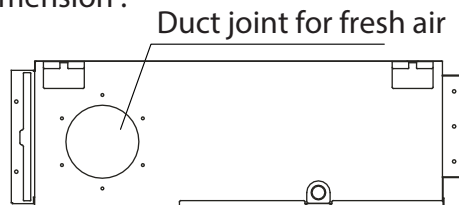


Fig. 4.14

Step 6: Motor and drain pump maintenance (the rear ventilated panel is used as an example)

Motor maintenance:

1. Take off the ventilated panel.
2. Take off the blower housing.
3. Take off the motor.

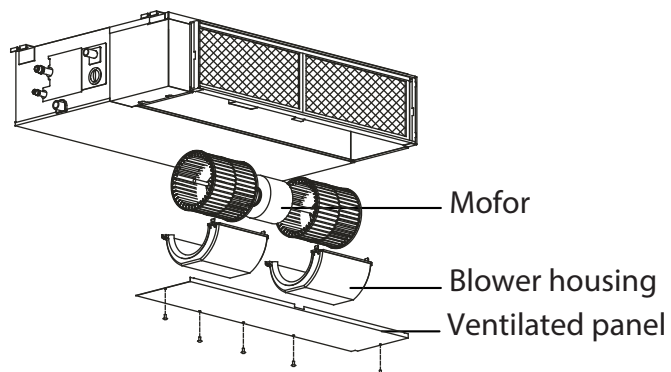


Fig. 4.15

Pump maintenance:

1. Remove four screws from the drain pump.
2. Unplug the pump power supply and water level switch cable.
3. Detach the pump.

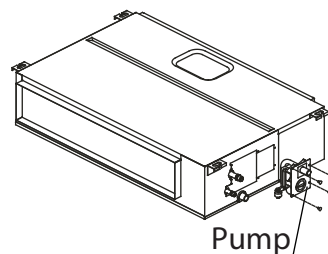


Fig. 4.16

Outdoor Unit Installation

5

Outdoor Unit Installation Instructions

Step 1: Select installation location.

The outdoor unit should be installed in the location that meets the following requirements:

- ☑ Place the outdoor unit as close to the indoor unit as possible.
- ☑ Ensure that there is enough room for installation and maintenance.
- ☑ The air inlet and outlet must not be obstructed or exposed to strong wind.
- ☑ Ensure the location of the unit will not be subject to snowdrifts, accumulation of leaves or other seasonal debris. If possible, provide an awning for the unit. Ensure the awning does not obstruct airflow.
- ☑ The installation area must be dry and well ventilated.
- ☑ There must be enough room to install the connecting pipes and cables and to access them for maintenance.

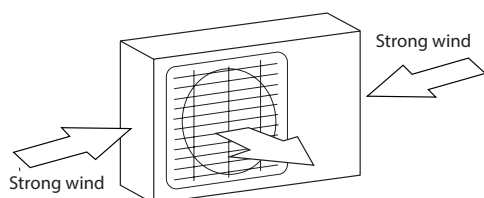


Fig. 5.1

- ☑ The area must be free of combustible gases and chemicals.
- ☑ The pipe length between the outdoor and indoor unit may not exceed the maximum allowable pipe length.
- ☑ If possible, **DO NOT** install the unit where it is exposed to direct sunlight.
- ☑ If possible, make sure the unit is located far away from your neighbors' property so that the noise from the unit will not disturb them.
- ☑ If the location is exposed to strong winds (for example: near a seaside), the unit must be placed against the wall to shelter it from the wind. If necessary, use an awning. (See Fig. 5.1 & 5.2)
- ☑ Install the indoor and outdoor units, cables and wires at least 1 meter from televisions or radios to prevent static or image distortion. Depending on the radio waves, a 1 meter distance may not be enough to eliminate all interference.

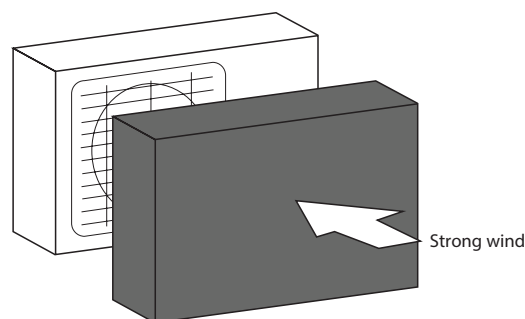


Fig. 5.2

Step 2: Install outdoor unit.

Fix the outdoor unit with anchor bolts (M10)

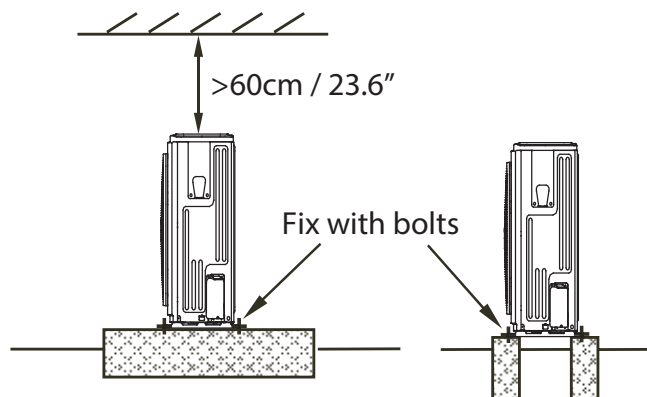


Fig. 5.3

! CAUTION

- Be sure to remove any obstacles that may block air circulation.
- Make sure you refer to Length Specifications to ensure there is enough room for installation and maintenance.

Split Type Outdoor Unit

(Refer to Fig 5.4, 5.5, 5.6, 5.10 and Table 5.1)

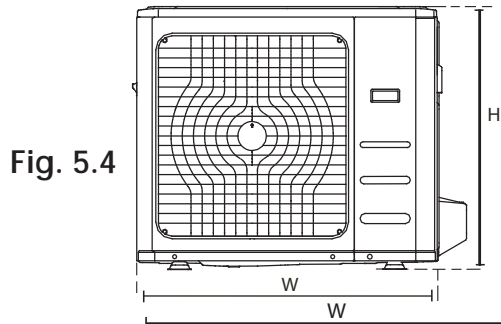


Fig. 5.4

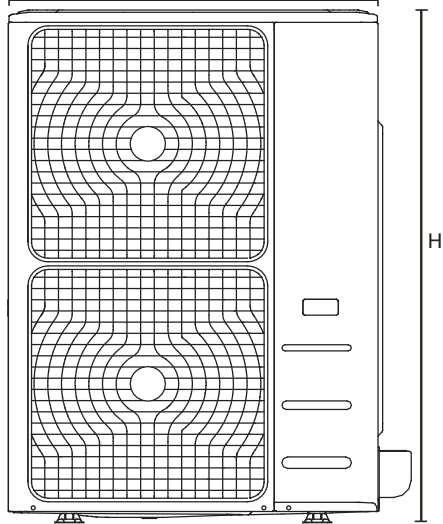


Fig. 5.5

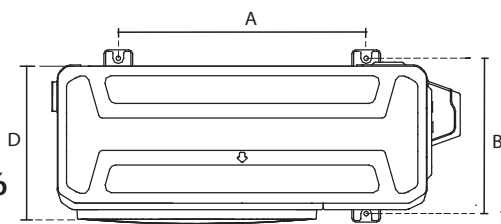


Fig. 5.6

Table 5.1: Length Specifications of Split Type Outdoor Unit (unit: mm/inch)

Outdoor Unit Dimensions W x H x D	Mounting Dimensions	
	Distance A	Distance B
760x590x285 (29.9x23.2x11.2)	530 (20.85)	290 (11.4)
810x558x310 (31.9x22x12.2)	549 (21.6)	325 (12.8)
845x700x320 (33.27x27.5x12.6)	560 (22)	335 (13.2)
900x860x315 (35.4x33.85x12.4)	590 (23.2)	333 (13.1)
945x810x395 (37.2x31.9x15.55)	640 (25.2)	405 (15.95)
990x965x345 (38.98x38x13.58)	624 (24.58)	366 (14.4)
938x1369x392 (36.93x53.9x15.43)	634 (24.96)	404 (15.9)
900x1170x350 (35.4x46x13.8)	590 (23.2)	378 (14.88)
800x554x333 (31.5x21.8x13.1)	514 (20.24)	340 (13.39)
845x702x363 (33.27x27.6x14.3)	540 (21.26)	350 (13.8)
946x810x420 (37.24x31.9x16.53)	673 (26.5)	403 (15.87)
946x810x410 (37.24x31.9x16.14)	673 (26.5)	403 (15.87)
952x1333x410 (37.5x52.5x16.14)	634 (24.96)	404 (15.9)
952x1333x415 (37.5x52.5x16.34)	634 (24.96)	404 (15.9)

Vertical Discharge Type Outdoor Unit

(Refer to Fig 5.7, 5.8, 5.9 and Table 5.2)

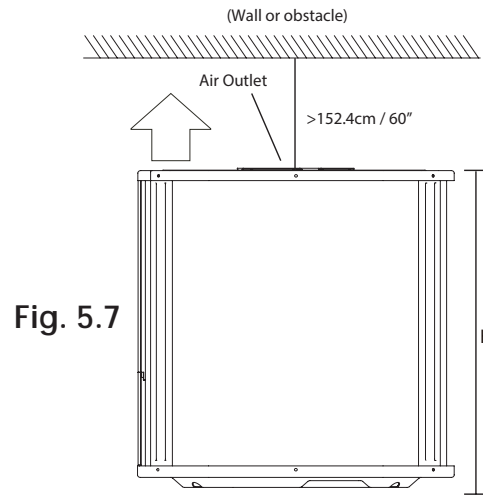


Fig. 5.7

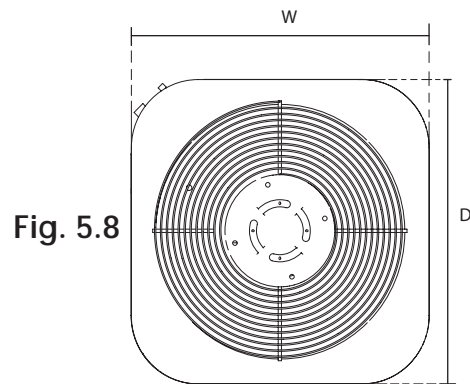


Fig. 5.8

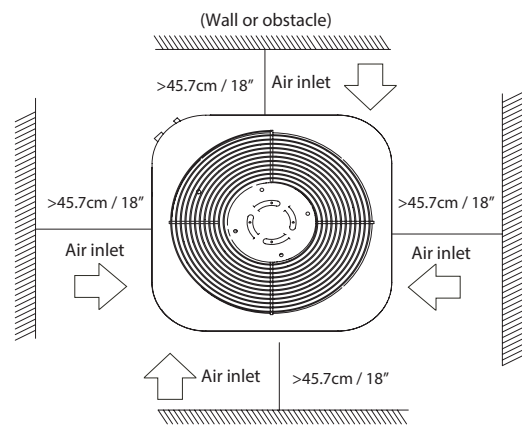


Fig. 5.9

Table 5.2: Length Specifications of Vertical Discharge Outdoor Unit (unit: mm/inch)

MODEL	DIMENSIONS		
	W	H	D
18	554/21.8	633/25	554/21.8
24	554/21.8	633/25	554/21.8
36	554/21.8	759/29.8	554/21.8
36	600/23.6	633/25	600/23.6
48	710/28	759/29.8	710/28
60	710/28	843/33	710/28

NOTE: The minimum distance between the outdoor unit and walls described in the installation guide does not apply to airtight rooms. Be sure to keep the unit unobstructed in at least two of the three directions (M, N, P) (See Fig. 5.10)

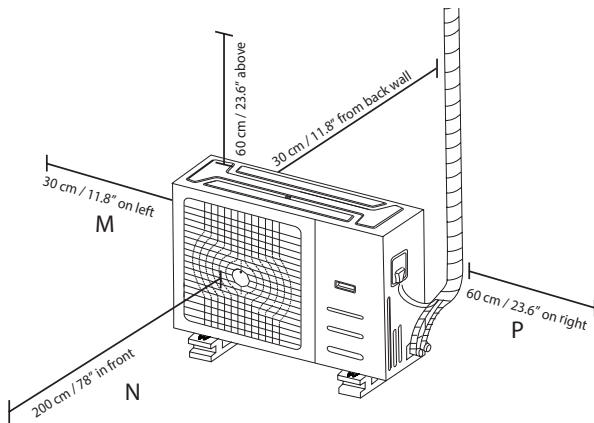


Fig. 5.10

Rows of series installation

Table 5.3 The relations between H, A and L are as follows.

	L	A
$L \leq H$	$L \leq 1/2H$	25 cm / 9.8" or more
	$1/2H < L \leq H$	30 cm / 11.8" or more
$L > H$	Can not be installed	

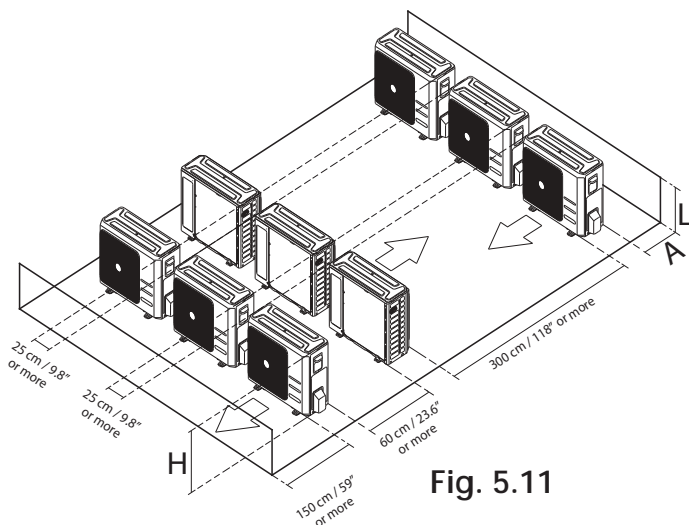


Fig. 5.11

Drain Joint Installation

If the drain joint comes with a rubber seal (see Fig. 5.12 - A), do the following:

1. Fit the rubber seal on the end of the drain joint that will connect to the outdoor unit.

2. Insert the drain joint into the hole in the base pan of the unit.
3. Rotate the drain joint 90° until it clicks in place facing the front of the unit.
4. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

If the drain joint doesn't come with a rubber seal (see Fig. 5.12 - B), do the following:

Insert the drain joint into the hole in the base pan of the unit. The drain joint will click in place.

Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

NOTE: Make sure the water drains to a safe location where it will not cause water damage or a slipping hazard.

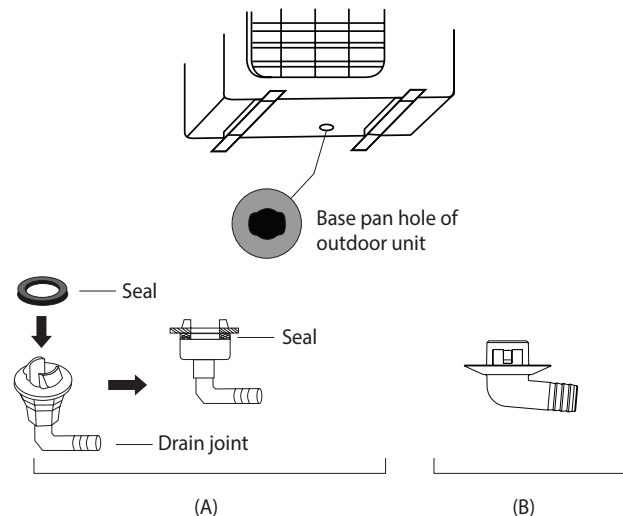


Fig. 5.12

Notes On Drilling Hole In Wall

You must drill a hole in the wall for the refrigerant piping, and the signal cable that will connect the indoor and outdoor units.

1. Determine the location of the wall hole based on the location of the outdoor unit.
2. Using a 65-mm (2.5") core drill, drill a hole in the wall.

NOTE: When drilling the wall hole, make sure to avoid wires, plumbing, and other sensitive components.

3. Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it when you finish the installation process.

Drainpipe Installation

6

The drainpipe is used to drain water away from the unit. Improper installation may cause unit and property damage.

! CAUTION

- Insulate all piping to prevent condensation, which could lead to water damage.
- If the drainpipe is bent or installed incorrectly, water may leak and cause a water-level switch malfunction.
- In HEAT mode, the outdoor unit will discharge water. Ensure that the drain hose is placed in an appropriate area to avoid water damage and slippage.
- **DO NOT** pull the drainpipe forcefully. This could disconnect it.

NOTE ON PURCHASING PIPES

This installation requires a polyethylene tube (outside diameter = 3.7-3.9cm, inside diameter = 3.2cm), which can be obtained at your local hardware store or dealer.

Indoor Drainpipe Installation

Install the drainpipe as illustrated in Figure 6.2.

1. Cover the drainpipe with heat insulation to prevent condensation and leakage.
2. Attach the mouth of the drain hose to the unit's outlet pipe. Sheath the mouth of the hose and clip it firmly with a pipe clasp. (Fig 6.1)

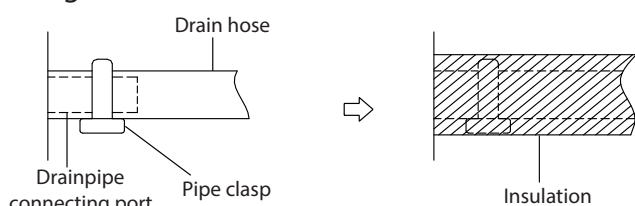


Fig. 6.1

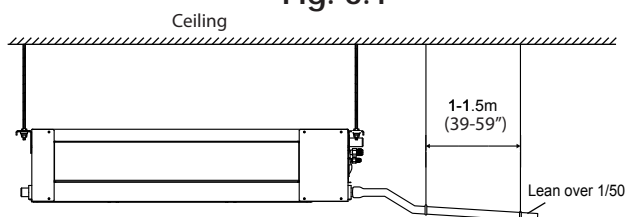


Fig. 6.2

NOTE ON DRAINPIPE INSTALLATION

- When using an extended drainpipe, tighten the indoor connection with an additional protection tube. This prevents it from pulling loose.
- The drainpipe should slope downward at a gradient of at least 1/100 to prevent water from flowing back into the air conditioner.
- To prevent the pipe from sagging, space hanging wires every 1-1.5m (39-59").
- If the outlet of the drainpipe is higher than the body's pump joint, use a lift pipe for the indoor unit's exhaust outlet. The lift pipe must be installed no higher than 55cm (21.7") from the ceiling board. The distance between the unit and the lift pipe must be less than 20cm (7.9"). Incorrect installation could cause water to flow back into the unit and flood.
- To prevent air bubbles, keep the drain hose level or slightly tilted up (<75mm / 3").

Drainpipe installation for units with a pump

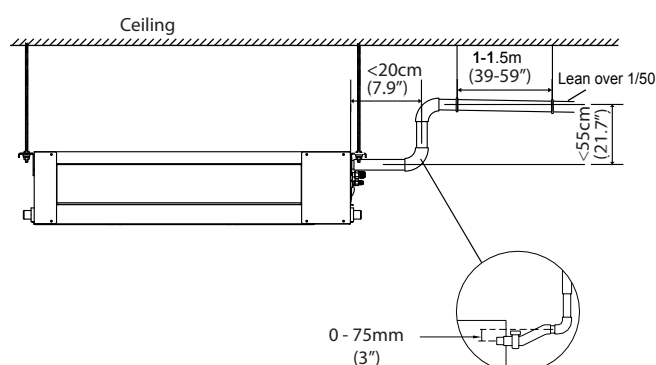


Fig. 6.3

NOTE: When connecting multiple drainpipes, install the pipes as illustrated in Fig 6.4.

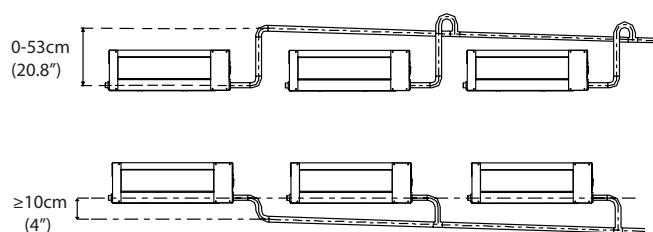


Fig. 6.4

- Using a 65-mm (2.5") core drill, drill a hole in the wall. Make sure that the hole is drilled at a slight downward angle, so that the outdoor end of the hole is lower than the indoor end by about 12mm (0.5"). This will ensure proper water drainage (See Fig. 6.5). Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it once you finish installation.

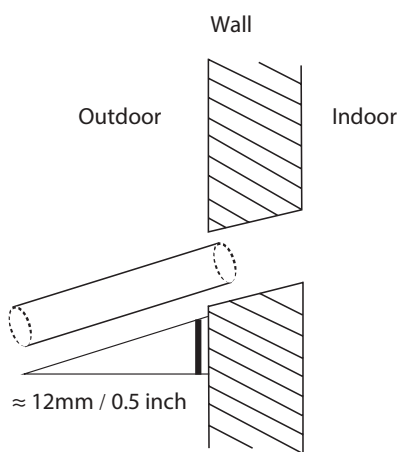


Fig. 6.5

NOTE: When drilling the hole, make sure to avoid wires, plumbing, and other sensitive components.

- Pass the drain hose through the wall hole. Make sure the water drains to a safe location where it will not cause water damage or a slipping hazard.

NOTE: The drainpipe outlet should be at least 5cm (1.9") above the ground. If it touches the ground, the unit may become blocked and malfunction. If you discharge the water directly into a sewer, make sure that the drain has a U or S pipe to catch odors that might otherwise come back into the house.

Drainage test

Check whether the drainpipe is unhindered. This test should be performed on newly built houses before the ceiling is paved.

Units without a pump.

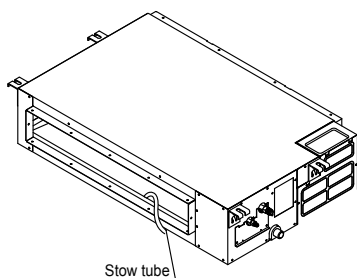


Fig.6.6

Fill the water pan with 2 liters of water. Check that the drainpipe is unhindered.

Units with a pump.

- Remove the test cover.
Fill the water pan with 2 liters of water.

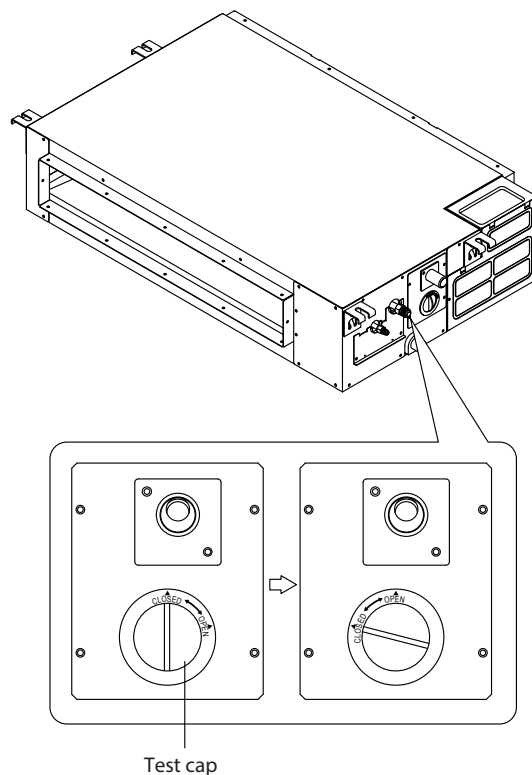


Fig.6.7

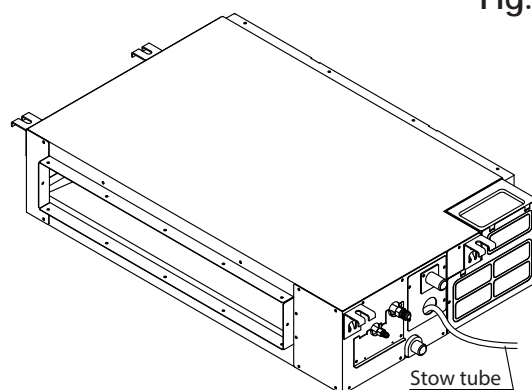


Fig.6.8

- Turn on the unit in COOLING mode. You will hear the drain pump. Check whether the water is discharged properly (a 1-minute lag is possible, depending on the length of the drain pipe). Check whether water leaks from the joints.
- Turn off the air conditioner and put the cap back on.

Refrigerant Piping Connection

7

Safety Precautions

WARNING

- All field piping must be completed by a licensed technician and must comply with the local and national regulations.
- When the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. If the refrigerant leaks and its concentration exceeds its proper limit, hazards due to lack of oxygen may result.
- When installing the refrigeration system, ensure that air, dust, moisture or foreign substances do not enter the refrigerant circuit. Contamination in the system may cause poor operating capacity, high pressure in the refrigeration cycle, explosion or injury.
- Ventilate the area immediately if there is refrigerant leakage during the installation. Leaked refrigerant gas is both toxic and flammable. Ensure there is no refrigerant leakage after completing the installation work.

Notes On Pipe Length and Elevation

Ensure that the length of the refrigerant pipe, the number of bends, and the drop height between the indoor and outdoor units meets the requirements shown in Table 7.1:

Table 7.1: The Maximum Length And Drop Height Based on Models. (Unit: m/ft.)

Type of model	Capacity (Btu/h)	Length of piping	Maximum drop height
North America, Australia and the eu frequency conversion Split Type	<15K	25/82	10/32.8
	≥15K - <24K	30/98.4	20/65.6
	≥24K - <36K	50/164	25/82
	≥36K - ≤60K	65/213	30/98.4
Other Split Type	12K	15/49	8/26
	18K-24K	25/82	15/49
	30K-36K	30/98.4	20/65.6
	42K-60K	50/164	30/98.4

Refrigerant Piping with Twin Indoor Units

When installing multiple indoor units with a single outdoor unit, ensure that the length of the refrigerant pipe and the drop height between the indoor and outdoor units meet the requirements illustrated in the following diagram:

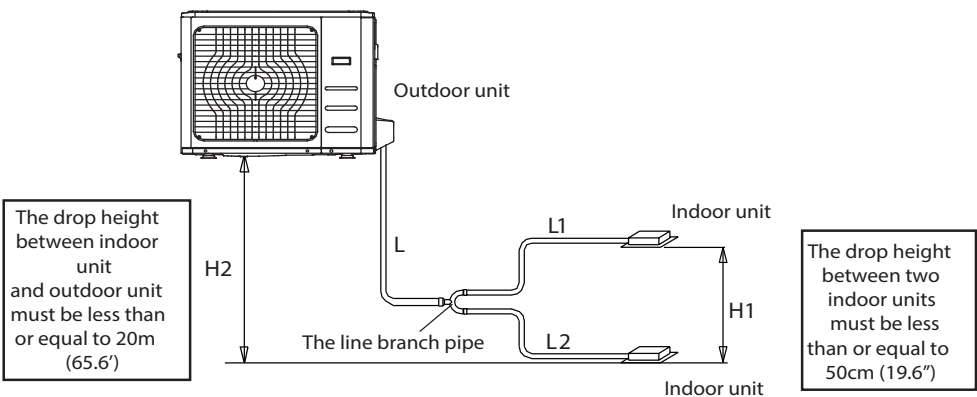


Fig. 7.1

! CAUTION

• Oil traps

If the indoor unit is installed higher than the outdoor unit:

-If oil flows back into the outdoor unit's compressor, this might cause liquid compression or deterioration of oil return. Oil traps in the rising gas piping can prevent this.

An oil trap should be installed every 10m (32.8ft) of vertical suction line riser. (See Fig. 7.2)

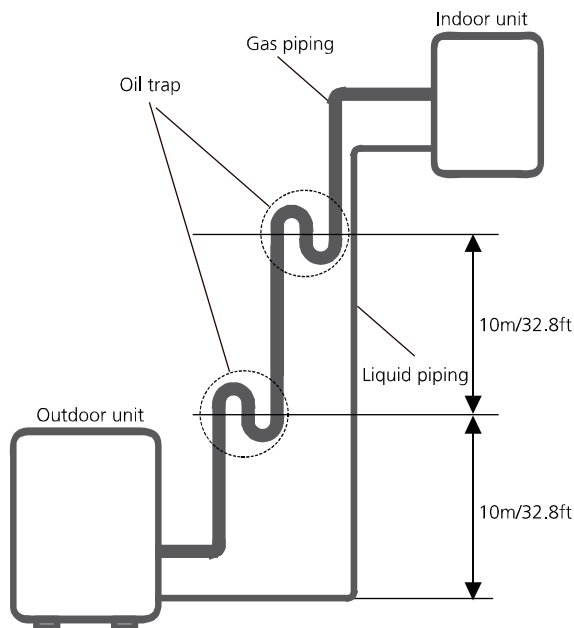


Fig. 7.2

The indoor unit is installed higher than the outdoor unit

! CAUTION

If the outdoor unit is installed higher than the indoor unit:

-It is recommended that vertical suction risers not be upsized. Proper oil return to the compressor should be maintained with suction gas velocity. If velocities drop below 7.62m/s (1500fpm (feet per minute)), oil return will be decreased. An oil trap should be installed every 6m (20ft) of vertical suction line riser. (See Fig. 7.3)

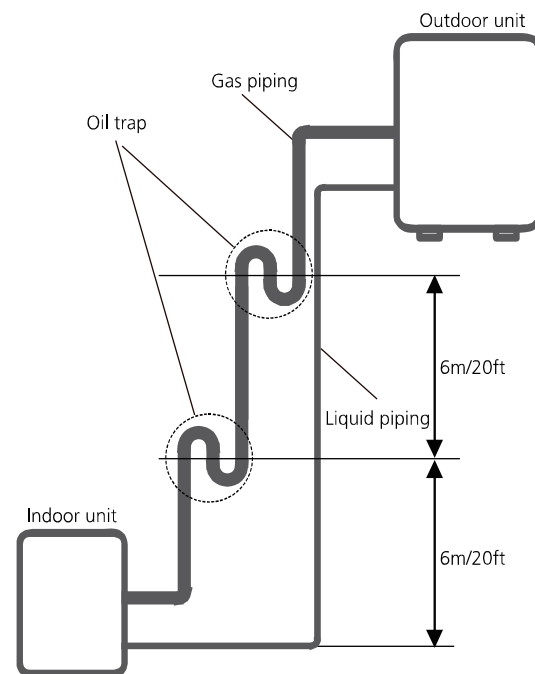


Fig. 7.3

The outdoor unit is installed higher than the indoor unit

Table 7.2

Permitted length				
Piping length	Total piping length	18K+18K	30/98'	L+Max (L1, L2)
		24K+24K	50/164'	
		30K+30K		
	(farthest distance from the line pipe branch)	15/49'		L1, L2
Drop height	(farthest distance from the line pipe branch)	10/32.8'		L1-L2
	Drop height between indoor and outdoor unit	20/65.6'		H1
	Drop height between two indoor units	0.5/1.6'		H2

Size of joint pipes for indoor unit

Table 7.3 Size of joint pipes for 410A indoor unit

Capacity of indoor unit (A)	Size of main pipe(mm)		
	Gas side	Liquid side	Available branching pipe
18K	Φ12.7(0.5")	Φ6.35(0.25")	CE-FQZHN-01C
24K	Φ15.9(0.626")	Φ9.5(0.375")	CE-FQZHN-01C
30K	Φ15.9(0.626")	Φ9.5(0.375")	CE-FQZHN-01C

Size of joint pipes for outdoor unit

Base on the following tables, select the diameters of the outdoor unit connective pipes. In case of the main accessory pipe large than the main pipe, take the large one for the selection.

Table 7.4 Size of joint pipes for 410A outdoor unit

Model	the size of main pipe(mm)		
	Gas side	Liquid side	The 1st branching pipe
36K	Φ15.9(0.626")	Φ9.5(0.375")	CE-FQZHN-01C
48K	Φ15.9(0.626")	Φ9.5(0.375")	CE-FQZHN-01C
60K	Φ15.9(0.626")	Φ9.5(0.375")	CE-FQZHN-01C

Refrigerant Piping Connection Instructions

! CAUTION

- The branching pipe must be installed horizontally. An angle of more than 10° may cause malfunction.
- DO NOT** install the connecting pipe until both indoor and outdoor units have been installed.
- Insulate both the gas and liquid piping to prevent water leakage.

Step1: Cut pipes

When preparing refrigerant pipes, take extra care to cut and flare them properly. This will ensure efficient operation and minimize the need for future maintenance.

- Measure the distance between the indoor and outdoor units.
- Using a pipe cutter, cut the pipe a little longer than the measured distance.

! CAUTION

DO NOT deform pipe while cutting. Be extra careful not to damage, dent, or deform the pipe while cutting. This will drastically reduce the heating efficiency of the unit.

- Make sure that the pipe is cut at a perfect 90° angle. Refer to Fig. 7.4 for examples of bad cuts

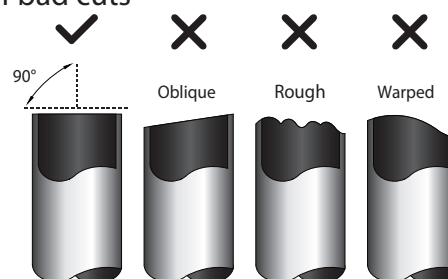


Fig. 7.4

Step2: Remove burrs.

Burrs can affect the air-tight seal of refrigerant piping connection. They must be completely removed.

- Hold the pipe at a downward angle to prevent burrs from falling into the pipe.
- Using a reamer or deburring tool, remove all burrs from the cut section of the pipe.

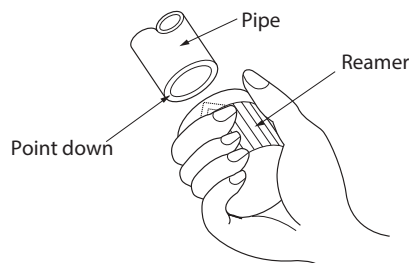


Fig. 7.5

Step 3: Flare pipe ends

Proper flaring is essential to achieve an airtight seal.

- After removing burrs from cut pipe, seal the ends with PVC tape to prevent foreign materials from entering the pipe.
- Sheath the pipe with insulating material.
- Place flare nuts on both ends of pipe. Make sure they are facing in the right direction, because you can't put them on or change their direction after flaring. See Fig. 7.6

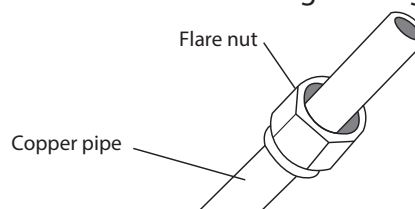


Fig. 7.6

- Remove PVC tape from ends of pipe when ready to perform flaring work.

- Clamp flare form on the end of the pipe. The end of the pipe must extend beyond the flare form.

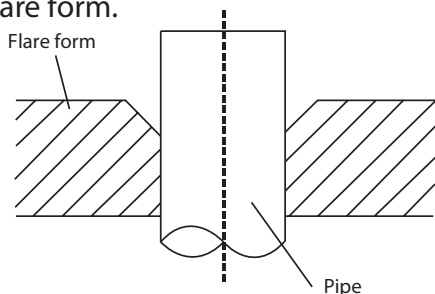


Fig. 7.7

- Place flaring tool onto the form.
- Turn the handle of the flaring tool clockwise until the pipe is fully flared. Flare the pipe in accordance with the dimensions shown in table 7.5.

Table 7.5: PIPING EXTENSION BEYOND FLARE FORM

Pipe gauge	Tightening torque	Flare dimension (A) (Unit: mm/Inch)		Flare shape
		Min.	Max.	
Ø 6.4	18-20 N.m (183-204 kgf.cm)	8.4/0.33	8.7/0.34	
Ø 9.5	25-26 N.m (255-265 kgf.cm)	13.2/0.52	13.5/0.53	
Ø 12.7	35-36 N.m (357-367 kgf.cm)	16.2/0.64	16.5/0.65	
Ø 15.9	45-47 N.m (459-480 kgf.cm)	19.2/0.76	19.7/0.78	
Ø 19.1	65-67 N.m (663-683 kgf.cm)	23.2/0.91	23.7/0.93	
Ø 22	75-85 N.m (765-867 kgf.cm)	26.4/1.04	26.9/1.06	

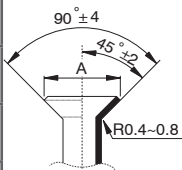


Fig. 7.8

- Remove the flaring tool and flare form, then inspect the end of the pipe for cracks and even flaring.

Step 4: Connect pipes

Connect the copper pipes to the indoor unit first, then connect it to the outdoor unit. You should first connect the low-pressure pipe, then the high-pressure pipe.

- When connecting the flare nuts, apply a thin coat of refrigeration oil to the flared ends of the pipes.
- Align the center of the two pipes that you will connect.

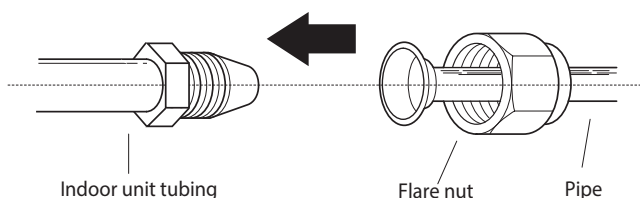


Fig. 7.9

- Tighten the flare nut as tightly as possible by hand.
- Using a spanner, grip the nut on the unit tubing.
- While firmly gripping the nut, use a torque wrench to tighten the flare nut according to the torque values in table 7.5.

NOTE: Use both a spanner and a torque wrench when connecting or disconnecting pipes to/from the unit.

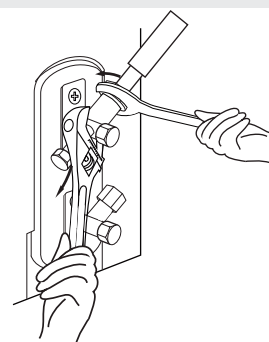


Fig. 7.10

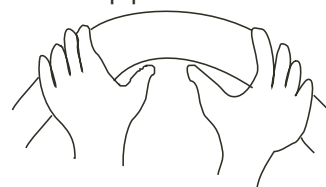
CAUTION

- Ensure to wrap insulation around the piping. Direct contact with the bare piping may result in burns or frostbite.
- Make sure the pipe is properly connected. Over tightening may damage the bell mouth and under tightening may lead to leakage.

NOTE ON MINIMUM BEND RADIUS

Carefully bend the tubing in the middle according to the diagram below. **DO NOT** bend the tubing more than 90° or more than 3 times.

Bend the pipe with thumb



min-radius 10cm (3.9")

Fig. 7.11

- After connecting the copper pipes to the indoor unit, wrap the power cable, signal cable and the piping together with binding tape.

NOTE: **DO NOT** intertwine signal cable with other wires. While bundling these items together, do not intertwine or cross the signal cable with any other wiring.

- Thread this pipeline through the wall and connect it to the outdoor unit.
- Insulate all the piping, including the valves of the outdoor unit.
- Open the stop valves of the outdoor unit to start the flow of the refrigerant between the indoor and outdoor unit.

CAUTION

Check to make sure there is no refrigerant leak after completing the installation work. If there is a refrigerant leak, ventilate the area immediately and evacuate the system (refer to the Air Evacuation section of this manual).

Wiring

Safety Precautions

WARNING

- Disconnect the power supply before working on the unit.
- All wiring must be performed according to local and national regulations.
- Wiring must be done by a qualified technician. Improper connections may cause electrical malfunction, injury, or fire.
- An independent circuit and single outlet must be used for this unit. **DO NOT** plug another appliance or charger into the same outlet. If the cannot handle the load or there is a defect in the wiring, it can lead to shock, fire, and unit and property damage.
- Connect the power cable to the terminals and fasten it with a clamp. An insecure connection may cause fire.
- Make sure that all wiring is done correctly and the control board cover is properly installed. Failure to do so can cause overheating at the connection points, fire, and electrical shock.
- Ensure that main power supply connection is made through a switch that disconnects all poles, with contact gap of at least 3mm (0.118").
- **DO NOT** modify the length of the power cord or use an extension cord.

CAUTION

- Connect the outdoor wires before connecting the indoor wires.
- Make sure you ground the unit. The grounding wire should be located away from gas pipes, water pipes, lightning rods, telephone wires or other grounding wires. Improper grounding may cause electrical shock.
- **DO NOT** connect the unit to the power source until all wiring and piping is completed.
- Make sure that you do not cross your electrical wiring with your signal wiring. This may cause distortion and interference.

To prevent distortion when the compressor starts (you can find the unit's power information on the rating sticker):

- The unit must be connected to the main outlet. Normally, the power supply must have a impedance of 32 ohms.
- No other equipment should be connected to the same power circuit.

TAKE NOTE OF FUSE SPECIFICATIONS

The air conditioner's printed circuit board(PCB) is designed with a fuse that provides overcurrent protection. The specifications of the fuse are printed on the circuit board, such as:

Indoor unit: T5A/250VAC, T10A/250VAC.

(applicable for unit adopts R32 refrigerant)

Outdoor unit: T20A/250VAC(for <24000Btu/h unit), T30A/250VAC(for >24000Btu/h unit)

NOTE: The fuse is made of ceramic.

Outdoor Unit Wiring

WARNING

Before performing any electrical or wiring work, turn off the main power to the system.

1. Prepare the cable for connection

- a. You must first choose the right cable size. Be sure to use H07RN-F cables.

Table 8.1: Minimum Cross-Sectional Area of Power and Signal Cables in North America

Rated Current of Appliance (A)	AWG
≤7	18
7 - 13	16
13 - 18	14
18 - 25	12
25 - 30	10

Table 8.2: Other World Regions

Rated Current of Appliance (A)	Nominal Cross-Sectional Area (mm ²)
≤ 6	0.75
6 - 10	1
10 - 16	1.5
16 - 25	2.5
25 - 32	4
32 - 45	6

- Using wire strippers, strip the rubber jacket from both ends of the signal cable to reveal approximately 15cm (5.9") of wire.
- Strip the insulation from the ends.
- Using a wire crimper, crimp u-lugs on the ends.

NOTE: When connecting the wires, strictly follow the wiring diagram found inside the electrical box cover.

- Remove the electric cover of the outdoor unit. If there is no cover on the outdoor unit, take off the bolts from the maintenance board and remove the protection board. (See Fig. 8.1 and 8.2).

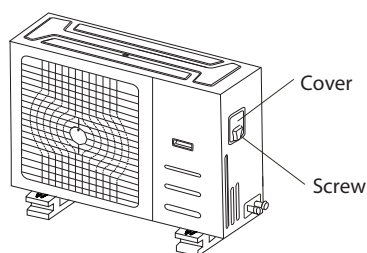


Fig. 8.1

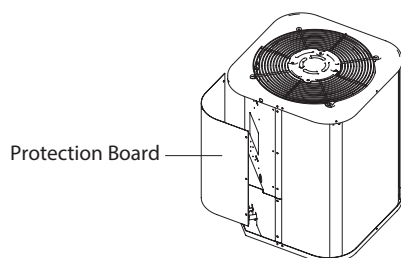


Fig. 8.2

- Connect the u-lugs to the terminals. Match the wire colors/labels with the labels on the terminal block. Firmly screw the u-lug of each wire to its corresponding terminal.
- Clamp down the cable with the cable clamp.
- Insulate unused wires with electrical tape. Keep them away from any electrical or metal parts.
- Reinstall the cover of the electric control box.

Indoor Unit Wiring

- Prepare the cable for connection.
 - Using wire strippers, strip the rubber jacket from both ends of the signal cable to reveal about 15cm (5.9") of the wire.
 - Strip the insulation from the ends of the wires.
 - Using a wire crimper, crimp the u-lugs to the ends of the wires.
- Remove the cover of the electric control box on your indoor unit.
- Connect the u-lugs to the terminals. Match the wire colors/labels with the labels on the terminal block. Firmly screw the u-lug of each wire to its corresponding terminal. Refer to the Serial Number and Wiring Diagram located on the cover of the electric control box.

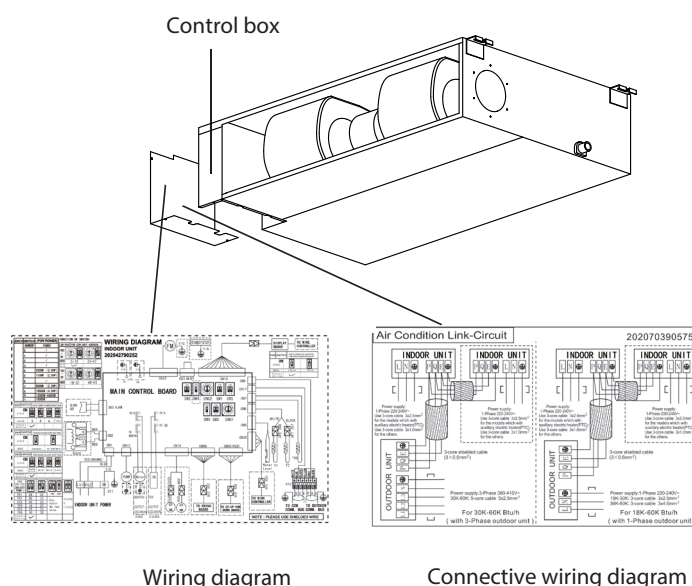


Fig. 8.3

Magnetic ring(if supplied and packed with the accessories)

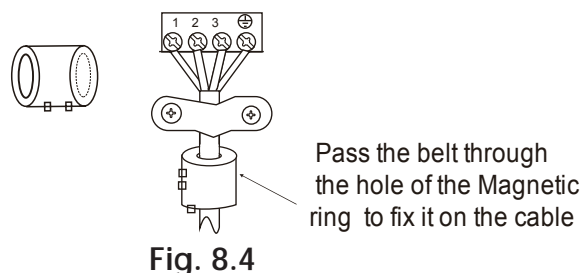


Fig. 8.4

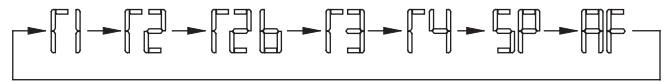
! CAUTION

- While connecting the wires, please strictly follow the wiring diagram.
- The refrigerant circuit can become very hot. Keep the interconnection cable away from the copper tube.

4. Clamp down the cable with the cable clamp. The cable must not be loose or pull on the u-lugs.
5. Reinstall the electric box cover .

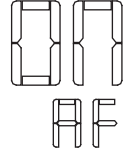
Using the wire controller to set external static pressure (some models)

- You can use the unit's automatic airflow adjustment function to set external static pressure.
 - Automatic airflow adjustment is the volume of blow-off air that has been automatically adjusted to the quantity rated.
1. Make sure the test run is done with a dry coil. If the coil is not dry, run the unit for 2 hours in FAN ONLY mode to dry the coil.
 2. Check that both power supply wiring and duct installation have been completed. Check that any closing dampers are open. Check that the air filter is properly attached to the air suction side passage of the unit.
 3. If there is more than one air inlet and outlet, adjust the dampers so that the airflow rate of each air inlet and outlet conforms with the designed airflow rate. Make sure the unit is in FAN ONLY mode. Press and set the airflow adjustment button on the remote control to change the airflow rate from H or L.
 4. Set the parameters for automatic airflow adjustment. When the air conditioning unit is off, perform the following steps:
 - Press "COPY".
 - Press "+" or "-" to select the AF.



- Press "CONFIRM". The air conditioning unit will then start the fan for airflow automatic adjustment.

ON will flash during when the fan is on during automatic airflow adjustment.



! CAUTION

- **DO NOT** adjust the dampers when automatic airflow adjustment is active.

After 3 to 6 minutes, the air conditioning unit stops operating once automatic airflow adjustment has finished.

! CAUTION

- If there is no change after airflow adjustment in the ventilation paths, be sure to reset automatic airflow adjustment.
- If there is no change to ventilation paths after airflow adjustment, contact your dealer, especially if this occurs after testing the outdoor unit or if the unit has been moved to a different location.
- Do not use automatic airflow adjustment with remote control, if you are using booster fans, outdoor air processing unit, or a HRV via duct.
- If the ventilation paths have been changed, reset airflow automatic adjustment as described from step 3 onwards.

Power Specifications

NOTE: Electric auxiliary heating type circuit breaker/fuse need to add more than 10 A.

Indoor Power Supply Specifications

MODEL(Btu/h)		≤18K	19K~24K	25K~36K	37K~48K	49K~60K
POWER	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	208-240V	208-240V	208-240V	208-240V	208-240V
CIRCUIT BREAKER/ FUSE(A)		25/20	32/25	50/40	70/55	70/60

MODEL(Btu/h)		≤36K	37K~60K	≤36K	37K~60K
POWER	PHASE	3 Phase	3 Phase	3 Phase	3 Phase
	VOLT	380-420V	380-420V	208-240V	208-240V
CIRCUIT BREAKER/FUSE(A)		25/20	32/25	32/25	45/35

Outdoor Power Supply Specifications

MODEL(Btu/h)		≤18K	19K~24K	25K~36K	37K~48K	49K~60K
POWER	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	208-240V	208-240V	208-240V	208-240V	208-240V
CIRCUIT BREAKER/ FUSE(A)		25/20	32/25	50/40	70/55	70/60

MODEL(Btu/h)		≤36K	37K~60K	≤36K	37K~60K
POWER	PHASE	3 Phase	3 Phase	3 Phase	3 Phase
	VOLT	380-420V	380-420V	208-240V	208-240V
CIRCUIT BREAKER/FUSE(A)		25/20	32/25	32/25	45/35

Independent Power Supply Specifications

MODEL(Btu/h)		≤18K	19K~24K	25K~36K	37K~48K	49K~60K
POWER (indoor)	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	208-240V	208-240V	208-240V	208-240V	208-240V
CIRCUIT BREAKER/ FUSE(A)		15/10	15/10	15/10	15/10	15/10
POWER (outdoor)	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	208-240V	208-240V	208-240V	208-240V	208-240V
CIRCUIT BREAKER/ FUSE(A)		25/20	32/25	50/40	70/55	70/60

MODEL(Btu/h)		≤36K	37K~60K	≤36K	37K~60K
POWER (indoor)	PHASE	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	208-240V	208-240V	208-240V	208-240V
CIRCUIT BREAKER/FUSE(A)		15/10	15/10	15/10	15/10
POWER (outdoor)	PHASE	3 Phase	3 Phase	3 Phase	3 Phase
	VOLT	380-420V	380-420V	208-240V	208-240V
CIRCUIT BREAKER/FUSE(A)		25/20	32/25	32/25	45/35

Inverter Type A/C Power Specifications

MODEL(Btu/h)		≤18K	19K~24K	25K~36K	37K~48K	49K~60K
POWER (indoor)	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	220-240V	220-240V	220-240V	220-240V	220-240V
CIRCUIT BREAKER/ FUSE(A)		15/10	15/10	15/10	15/10	15/10
POWER (outdoor)	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	208-240V	208-240V	208-240V	208-240V	208-240V
CIRCUIT BREAKER/ FUSE(A)		25/20	25/20	40/30	50/40	50/40

MODEL(Btu/h)		≤36K	37K~60K	≤36K	37K~60K
POWER (indoor)	PHASE	1 Phase	1 Phase	1 Phase	1 Phase
	VOLT	220-240V	220-240V	220-240V	220-240V
CIRCUIT BREAKER/FUSE(A)		15/10	15/10	15/10	15/10
POWER (outdoor)	PHASE	3 Phase	3 Phase	3 Phase	3 Phase
	VOLT	380-420V	380-420V	208-240V	208-240V
CIRCUIT BREAKER/FUSE(A)		25/20	32/25	32/25	40/30

Safety Precautions

! CAUTION

- Use a vacuum pump with a gauge reading lower than -0.1MPa and an air discharge capacity above 40L/min.
- The outdoor unit does not need vacuuming. **DO NOT** open the outdoor unit's gas and liquid stop valves.
- Ensure that the Compound Meter reads -0.1MPa or below after 2 hours. If after three hours the gauge reading is still above -0.1MPa, check if there is a gas leak or water inside the pipe. If there is no leak, perform another evacuation for 1 or 2 hours.
- **DO NOT** use refrigerant gas to evacuate the system.

Evacuation Instructions

Before using a manifold gauge and a vacuum pump, read their operation manuals to make sure you know how to use them properly.

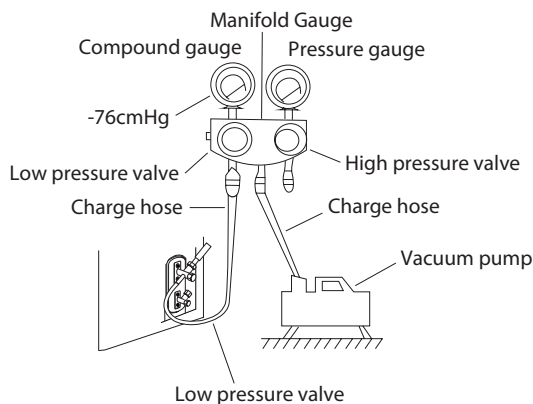


Fig. 9.1

1. Connect the manifold gauge's charge hose to the service port on the outdoor unit's low pressure valve.
2. Connect the manifold gauge's charge hose from the to the vacuum pump.
3. Open the Low Pressure side of the manifold gauge. Keep the High Pressure side closed.

4. Turn on the vacuum pump to evacuate the system.
5. Run the vacuum for at least 15 minutes, or until the Compound Meter reads -76cmHG (-1x105Pa).
6. Close the manifold gauge's Low Pressure valve and turn off the vacuum pump.
7. Wait for 5 minutes, then check that there has been no change in system pressure.

NOTE: If there is no change in system pressure, unscrew the cap from the packed valve (high pressure valve). If there is a change in system pressure, there may be a gas leak.

8. Insert hexagonal wrench into the packed valve (high pressure valve) and open the valve by turning the wrench in a 1/4 counterclockwise turn. Listen for gas to exit the system, then close the valve after 5 seconds.

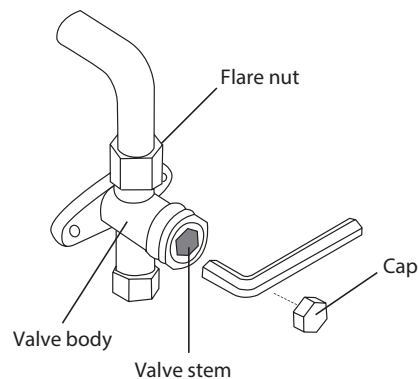


Fig. 9.2

9. Watch the Pressure Gauge for one minute to make sure that there is no change in pressure. It should read slightly higher than the atmospheric pressure.
10. Remove the charge hose from the service port.
11. Using hexagonal wrench, fully open both the high pressure and low pressure valves.

OPEN VALVE STEMS GENTLY

When opening valve stems, turn the hexagonal wrench until it hits against the stopper. **DO NOT** try to force the valve to open further.

12. Tighten valve caps by hand, then tighten it using the proper tool.

! CAUTION

- Refrigerant charging must be performed after wiring, vacuuming, and the leak testing.
- **DO NOT** exceed the maximum allowable quantity of refrigerant or overcharge the system. Doing so can damage the unit or impact its functioning.
- Charging with unsuitable substances may cause explosions or accidents. Ensure that the appropriate refrigerant is used.
- Refrigerant containers must be opened slowly. Always use protective gear when charging the system.
- **DO NOT** mix refrigerants types.
- For the R290 or R32 refrigerant model, make sure the conditions within the area have been made safe by control of flammable material when the refrigerant added into air conditioner.
- The maximum refrigerant charge amount of R32 is 305 grams.

Some systems require additional charging depending on pipe lengths. The standard pipe length varies according to local regulations. For example, in North America, the standard pipe length is 7.5m (25') In other areas, the standard pipe length is 5m (16'). The additional refrigerant to be charged can be calculated using the following formula:

Liquid Side Diameter

	φ6.35(1/4")	φ9.52(3/8")	φ12.7(1/2")
R22 (orifice tube in the indoor unit):	(Total pipe length - standard pipe length) x 30g (0.32oz)/m(ft)	(Total pipe length - standard pipe length) x 65g(0.69oz)/m(ft)	(Total pipe length - standard pipe length) x 115g(1.23oz)/m(ft)
R22 (orifice tube in the outdoor unit):	(Total pipe length - standard pipe length) x 15g(0.16oz)/m(ft)	(Total pipe length - standard pipe length) x 30g(0.32oz)/m(ft)	(Total pipe length - standard pipe length) x 60g(0.64oz)/m(ft)
R410A: (orifice tube in the indoor unit):	(Total pipe length - standard pipe length) x 30g(0.32oz)/m(ft)	(Total pipe length - standard pipe length) x 65g(0.69oz)/m(ft)	(Total pipe length - standard pipe length) x 115g(1.23oz)/m(ft)
R410A: (orifice tube in the outdoor unit):	(Total pipe length - standard pipe length) x 15g(0.16oz)/m(ft)	(Total pipe length - standard pipe length) x 30g(0.32oz)/m(ft)	(Total pipe length - standard pipe length) x 65g(0.69oz)/m(ft)
R32 :	(Total pipe length - standard pipe length) x 12g(0.13oz)/m(ft)	(Total pipe length - standard pipe length) x 24g(0.26oz)/m(ft)	(Total pipe length - standard pipe length) x 40g(0.42oz)/m(ft)

Before Test Run

A test run must be performed after the entire system has been completely installed. Confirm the following points before performing the test:

- a) Indoor and outdoor units are properly installed.
- b) Piping and wiring are properly connected.
- c) No obstacles near the inlet and outlet of the unit that might cause poor performance or product malfunction.
- d) Refrigeration system does not leak.
- e) Drainage system is unimpeded and draining to a safe location.
- f) Heating insulation is properly installed.
- g) Grounding wires are properly connected.
- h) Length of the piping and the added refrigerant stow capacity have been recorded.
- i) Power voltage is the correct voltage for the air conditioner.

! CAUTION

Failure to perform the test run may result in unit damage, property damage, or personal injury.

Test Run Instructions

1. Open both the liquid and gas stop valves.
2. Turn on the main power switch and allow the unit to warm up.
3. Set the air conditioner to COOL mode.
4. For the Indoor Unit
 - a. Ensure the remote control and its buttons work properly.
 - b. Ensure the louvers move properly and can be changed using the remote control.
 - c. Double check to see if the room temperature is being registered correctly.
 - d. Ensure the indicators on the remote control and the display panel on the indoor unit work properly.
 - e. Ensure the manual buttons on the indoor unit works properly.

- f. Check to see that the drainage system is unimpeded and draining smoothly.
- g. Ensure there is no vibration or abnormal noise during operation.
5. For the Outdoor Unit
 - a. Check to see if the refrigeration system is leaking.
 - b. Make sure there is no vibration or abnormal noise during operation.
 - c. Ensure the wind, noise, and water generated by the unit do not disturb your neighbors or pose a safety hazard.
6. Drainage Test
 - a. Ensure the drainpipe flows smoothly. New buildings should perform this test before finishing the ceiling.
 - b. Remove the test cover. Add 2,000ml of water to the tank through the attached tube.
 - c. Turn on the main power switch and run the air conditioner in COOL mode.
 - d. Listen to the sound of the drain pump to see if it makes any unusual noises.
 - e. Check to see that the water is discharged. It may take up to one minute before the unit begins to drain depending on the drainpipe.
 - f. Make sure that there are no leaks in any of the piping.
 - g. Stop the air conditioner. Turn off the main power switch and reinstall the test cover.

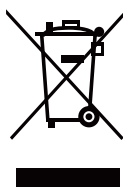
NOTE: If the unit malfunctions or does not operate according to your expectations, please refer to the Troubleshooting section of the Owner's Manual before calling customer service.

Users in European Countries may be required to properly dispose of this unit. This appliance contains refrigerant and other potentially hazardous materials. When disposing of this appliance, the law requires special collection and treatment. **DO NOT** dispose of this product as household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at designated municipal electronic waste collection facility.
- When buying a new appliance, the retailer will take back the old appliance free of charge.
- The manufacturer will also take back the old appliance free of charge.
- Sell the appliance to certified scrap metal dealers.

NOTE: Disposing of this appliance in the forest or other natural surroundings endangers your health and is bad for the environment. Hazardous substances may leak into the ground water and enter the food chain.



1. Checks to the area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised. For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

2. Work procedure

Works shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

3. General work area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the work space shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

4. Checking for presence of refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. no sparking, adequately sealed or intrinsically safe.

5. Presence of fire extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry power or CO2 fire extinguisher adjacent to the charging area.

6. No ignition sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "NO SMOKING" signs shall be displayed.

7. Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

8. Checks to the refrigeration equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flammable refrigerants:

- the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuits shall be checked for the presence of refrigerant; marking to the equipment continues to be visible and legible.
- marking and signs that are illegible shall be corrected;
- refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless
- the components are constructed of materials which are inherently resistant to being
- corroded or are suitably protected against being so corroded.

9. Checks to electrical devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, and adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking
- that there no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

10. Repairs to sealed components

10.1 During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

10.2 Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

- Ensure that apparatus is mounted securely.
- Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

NOTE: The use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment. Intrinsically safe components do not have to be isolated prior to working on them.

11. Repair to intrinsically safe components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use. Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

12. Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

13. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

14. Leak detection methods

The following leak detection methods are deemed acceptable for systems containing flammable refrigerants. Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25% maximum) is confirmed. Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed or extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

15. Removal and evacuation

When breaking into the refrigerant circuit to make repairs or for any other purpose conventional procedures shall be used. However, it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant;
- purge the circuit with inert gas;
- evacuate;
- purge again with inert gas;
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be flushed with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system.

When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not closed to any ignition sources and there is ventilation available.

16. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete(if not already).
- Extreme care shall be taken not to overfill the refrigeration system.
- Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

17. Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken.

In case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically
- c) Before attempting the procedure ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person;
 - recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (No more than 80% volume liquid charge).
- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

18. Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

19. Recovery

- When removing refrigerant from a system, either for service or decommissioning, it is recommended good practice that all refrigerants are removed safely.
- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct numbers of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order.
- Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.
- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants. In addition, a set of calibrated weighing scales shall be available
- and in good working order.
- Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to retraining the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

20. Transportation, marking and storage for units

1. Transport of equipment containing flammable refrigerants
Compliance with the transport regulations
2. Marking of equipment using signs
Compliance with local regulations
3. Disposal of equipment using flammable refrigerants
Compliance with national regulations
4. Storage of equipment/appliances
The storage of equipment should be in accordance with the manufacturer's instructions.
5. Storage of packed (unsold) equipment
Storage package protection should be constructed such that mechanical damage to the equipment inside the package will not cause a leak of the refrigerant charge.
The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.

Midea Europe GmbH , Eisenstraße 9c , 65428 Rüsselsheim , Germany

The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details.

QSBPT2I-053AEN(R32)(I)

AIR CONDITIONER
REMOTE CONTROLLER ILLUSTRATION



RG70C/BGEF

The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details.

CR176-RG70C(F)

Thank you very much for purchasing our air conditioner.
Please read this owner's manual carefully before using
your air conditioner.

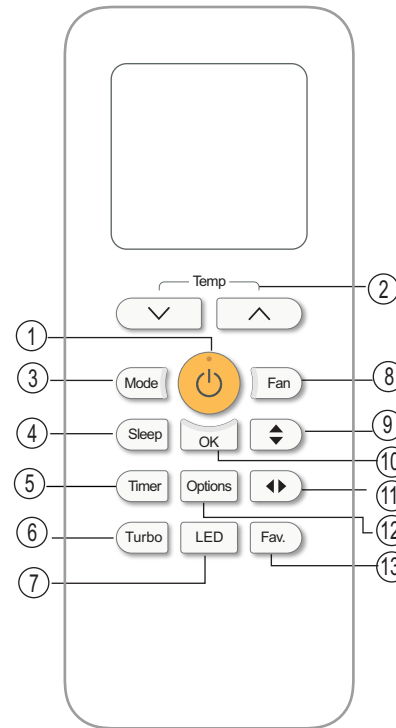
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Remote Controller Specifications

Model	RG70C/BGEF, RG70C1/BGEF, RG70F/BGEF
Rated Voltage	3.0V(Dry batteries R03/LR03×2)
Signal Receiving Range	8m
Environment	-5°C~60°C

Operation of buttons



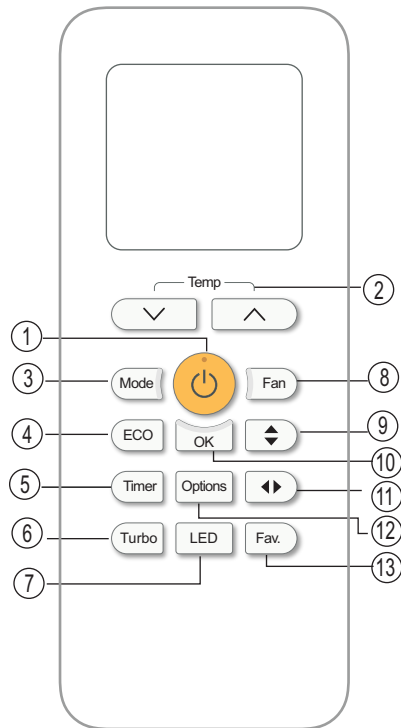
RG70C/BGEF
RG70C1/BGEF

- ❶ **ON/OFF Button**()
This button turns the air conditioner ON and OFF.
- ❷ **Temp Up Button**()
Press this button to increase the set temperature or Timer setting hours.

Temp Down Button()
Push this button to decrease the set temperature or Timer setting hours.
NOTE:
 - When the air conditioner operates under heating mode with the set temperature of 17°C, pressing button continuously for two times will activate 8 Degree heating. The indoor unit display shows "FP".
- ❸ **Mode Button**
Press this button to modify the air conditioner mode in a sequence of following:

NOTE: Please do not select HEAT mode if the machine you purchased is cooling only type. Heat mode is not supported by the cooling only appliance.
- ❹ **Sleep button**(applicable to RG70C(1)/BGEF)
Used to active/cancel Sleep mode. It can maintain the most comfortable temperature and save energy. This function is available on COOL, HEAT or AUTO mode only .
For the detail, see "sleep operation" in "USER'S MANUAL"
- ECO Button**(applicable to RG70F/BGEF)
Used to enter the energy efficient mode. Under cooling mode, press this button, the remote controller will adjust the temperature automatically to 24°C, fan speed of Auto to save energy(but only if the set temperature is less than 24°C). If the set temperature is between 24°C and 30°C, press the ECO button, the fan speed will change to Auto, the set temperature will remain unchanged.

Operation of buttons



RG70F/BGEF

NOTE:

- Pressing the **ON/OFF** button, or modifying the mode or adjusting the set temperature to less than 24°C will stop ECO operation.
- Under ECO operation, the set temperature should be 24°C or more. It may result in insufficient cooling. If you feel uncomfortable, just press the ECO button again to stop it.

5 Timer Button

Press this button to initiate the auto-on/ auto-off time sequence.

6 Turbo Button

The TURBO function makes the unit work extra hard to reach your present temperature in the shortest amount of time possible.

- When you press the **TURBO** button in COOL mode, the unit will blow cool air with strongest wind setting to jump-start the cooling process.
- When you press the **TURBO** button in HEAT mode, for units with Electric heat elements, the Electric Heater will activate and jump-start the heating process.

7 LED Button

If you are sensitive to light when you go to sleep, you can press the LED button to turn off the LED display on the indoor unit. Press the button again to turn it back on.

8 Fan Button

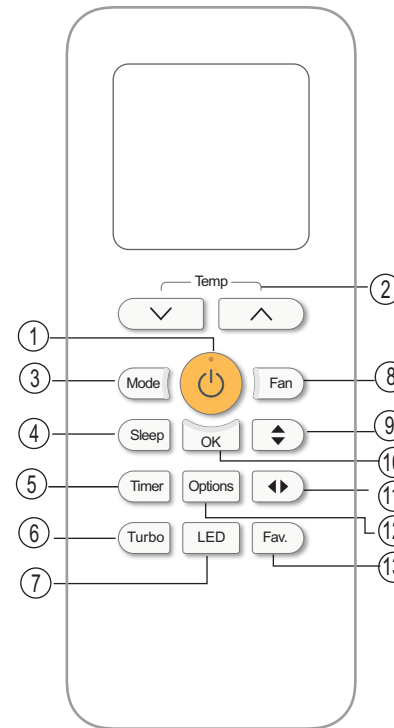
Used to select the fan speed in four steps:

→ AUTO → LOW → MED → HIGH →

NOTE:

- You can not switch the fan speed in AUTO or DRY mode.
- Hold down this button for at least 2 seconds to activate/cancel **Silent** mode. Due to low frequency operation of compressor, it may result in insufficient cooling and heating capacity (applicable to the air conditioner with Silent feature only)
- Press Fan, MODE, Sleep, ON/OFF, ECO or Turbo button will cancel the Silent function.

Operation of buttons



RG70C/BGEF
RG70C1/BGEF

9 Swing ⬆️ Button

Used to stop or start horizontal louver movement or set the desired up/down air flow direction. The louver changes 6 degree in angle for each press. If keep pushing more than 2 seconds, the louver will swing up and down automatically.

10 OK Button

Used to confirm the optional functions.

11 Swing ⬅️ Button

Used to stop or start vertical louver movement and set the desired left/right air flow direction. The louver changes 6 degree in angle for each press. If keep pushing more than 2 seconds, the louver will swing left and right automatically.

12 Options Button

Press this button to select the air conditioner function in a sequence of following:

→ Fresh → Follow me → Comfort → Self clean

Press the Options button to select the desired function, the selected symbol will flash on the display area, then press the OK button to confirm.

* FRESH function(🌿)

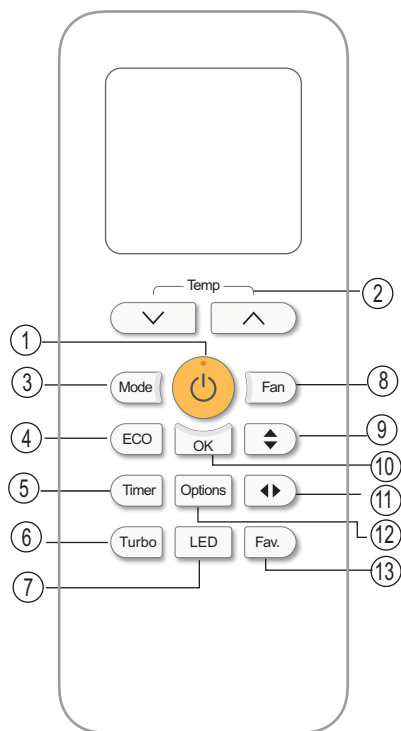
When the FRESH function is initiated, the Ionizer/Plasma Dust Collector (depending on models) is energized and will help to remove pollen and impurities from the air.

* FOLLOW ME function(👤)

When the Follow Me function is activated, the remote display is actual temperature at its location. The remote control will send this signal to the air conditioner every 3 minutes interval until press the FOLLOW ME button again.

* Comfort function(🛋️)

When the Comfort function is activated, the air conditioner will be set at 23°C automatically. It is not available under fan mode.



RG70F/BGEF

* SELF CLEAN function()

Under SELF CLEAN mode, the air conditioner will automatically clean and dry the Evaporator and keep it as fresh for the next operation. It is not available under heating or fan mode.

(* Indicate optional functions)

13 Fav.Button

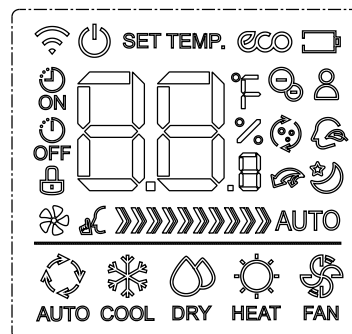
- Used to restore the current settings or resume previous settings.
- On the first time connecting to the power, if push the **Fav.** button, the unit will operate on AUTO mode, 26°C, and fan speed is Auto.
- Push this button when remote controller is on, the system will automatically revert back to the previous settings including operating mode, setting temperature, fan speed level and sleep feature(if activated).
- If pushing more than 2 seconds, the system will automatically restore the current operation settings including operating mode, setting temperature, fan speed level and sleep feature(if activated).

NOTE:





















- Buttons design is based on typical model and might be slightly different from the actual one you purchased, the actual shape shall prevail.
- All the functions described are accomplished by the unit. If the unit has no this feature, there is no corresponding operation happened when press the relative button on the remote controller.
- When there are wide differences between "Remote controller Illustration" and "USER'S MANUAL" on function description, the description of "USER'S MANUAL" shall prevail.

Indicators on LCD









Information are displayed when the remote controller is powered up.



Mode display

				
AUTO	COOL	DRY	HEAT	FAN
	Displayed when data transmitted.			
	Displayed when remote controller is ON.			
	Displayed in ECO mode operation			
	Battery display(low battery detection)			
	Displayed when TIMER ON time is set.			
	Displayed when TIMER OFF time is set.			
	Not available for this unit.			
	Displayed when Silent feature is activated			
	Show set temperature or room temperature, or time under TIMER setting.			
	Indicated that the air conditioner is operating in Follow me mode			
	Displayed when select Fresh feature			
	Displayed when select Self clean feature			
	Displayed when select Comfort feature			
	Displayed in Sleep Mode operation.			
	Not available for this unit.			

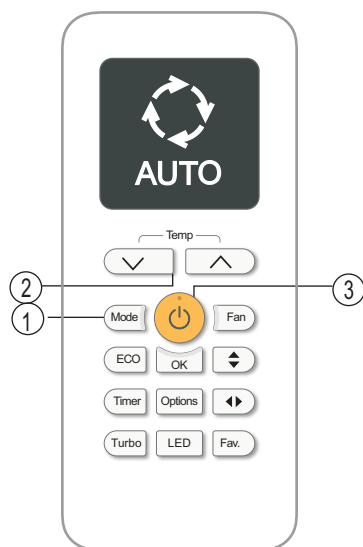
Fan speed indication

		Low speed
		Medium speed
		High speed
	 AUTO	Auto fan speed

Note:

All indicators shown in the figure are for the purpose of clear presentation. But during the actual operation only the relative functional signs are shown on the display window.

How to use the buttons



AUTO operation

SETTING TEMPERATURE

The operating temperature range for units is 17-30°C. You can increase or decrease the set temperature in 1°C increments.

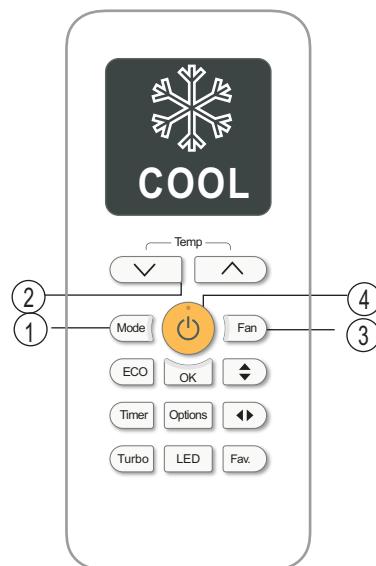
In **AUTO** mode, the unit will automatically select the COOL, FAN, HEAT or DRY mode based on the set temperature.

1. Press the **MODE** button to select Auto mode.
2. Set your desired temperature using the **Temp** ∨ or **Temp** ∧ button.
3. Press the **ON/OFF** button to start the unit.

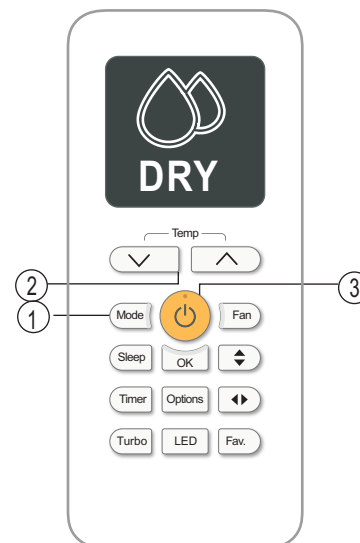
NOTE: FAN SPEED can't be set in Auto mode.

COOL operation

1. Press the **MODE** button to select **COOL** mode.
2. Set your desired temperature using the **Temp** ∨ or **Temp** ∧ button.
3. Press the **FAN** button to select the fan speed: AUTO, LOW, MED, or HIGH.
4. Press the **ON/OFF** button to start the unit.



How to use the buttons



DRY operation(dehumidifying)

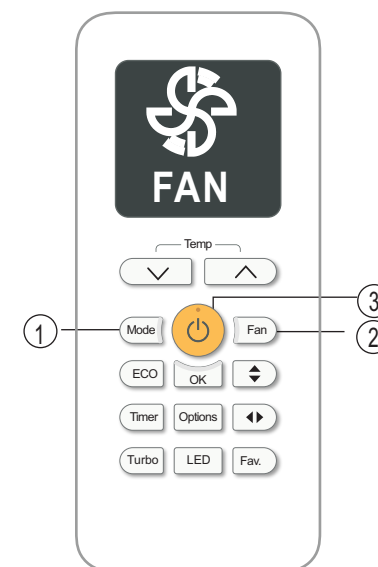
1. Press the **MODE** button to select **DRY** mode.
2. Set your desired temperature using the **Temp** ∨ or **Temp** ∧ button.
3. Press the **ON/OFF** button to start the unit.

NOTE: FAN SPEED can't be changed in DRY mode.

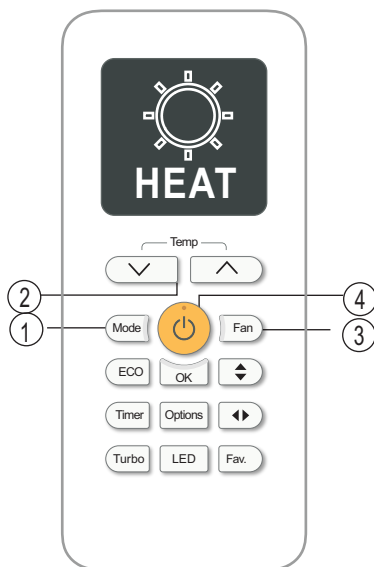
FAN operation

1. Press the **MODE** button to select FAN mode.
2. Press **FAN** button to select the fan speed: AUTO, LOW, MED or HIGH.
3. Press the **ON/OFF** button to start the unit.

NOTE: You can't set temperature in FAN mode. As a result, your remote control's LCD screen will not display temperature.



How to use the buttons



HEAT operation

1. Press the **MODE** button to select **HEAT** mode.
2. Set your desired temperature using the **Temp** ∇ or **Temp** \wedge button.
3. Press the **FAN** button to select the fan speed: AUTO, LOW, MED, or HIGH.
4. Press the **ON/OFF** button to start the unit.

NOTE: As outdoor temperature drops, the performance of your unit's HEAT function may be affected. In such instances, we recommend using this air conditioner in conjunction with other heating appliance.

Setting the TIMER function

Your air conditioning unit has two timer-related functions:

- **TIMER ON**- sets the amount of timer after which the unit will automatically turn on.
- **TIMER OFF**- sets the amount of time after which the unit will automatically turn off.

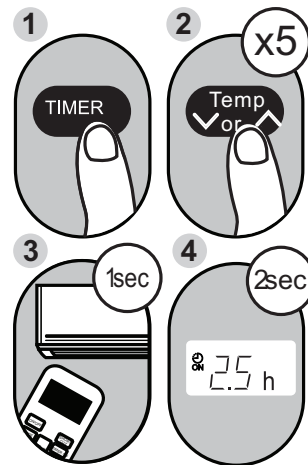
TIMER ON function

The **TIMER ON** function allows you to set a period of time after which the unit will automatically turn on, such as when you come home from work.

1. Press the **Timer** button, the Timer on indicator "⌚" displays and flashes. By default, the last time period that you set and an "h" (indicating hours) will appear on the display.

Note: This number indicates the amount of time after the current time that you want the unit to turn on. For example, if you set **TIMER ON** for 2 hours, " 2.0h " will appear on the screen, and the unit will turn on after 2 hours.

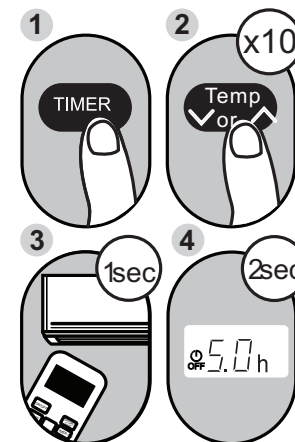
2. Press the **Temp** ∇ or \wedge button to set the time when you want the unit to turn on.
3. Wait 2 seconds, then the **TIMER ON** function will be activated. The digital display on your remote control will then return to the temperature display.



Example: Setting unit to turn on after 2.5 hours.

TIMER OFF function

The **TIMER OFF** function allows you to set a period of time after which the unit will automatically turn off, such as when you wake up.



Example: Setting unit to turn off after 5 hours.

NOTE: When setting the **TIMER ON** or **TIMER OFF** functions, up to 10 hours, the time will increase in 30 minute increments with each press. After 10 hours and up to 24, it will increase in 1 hour increments. The timer will revert to zero after 24 hours. You can turn off either function by setting its timer to " 0.0h " .

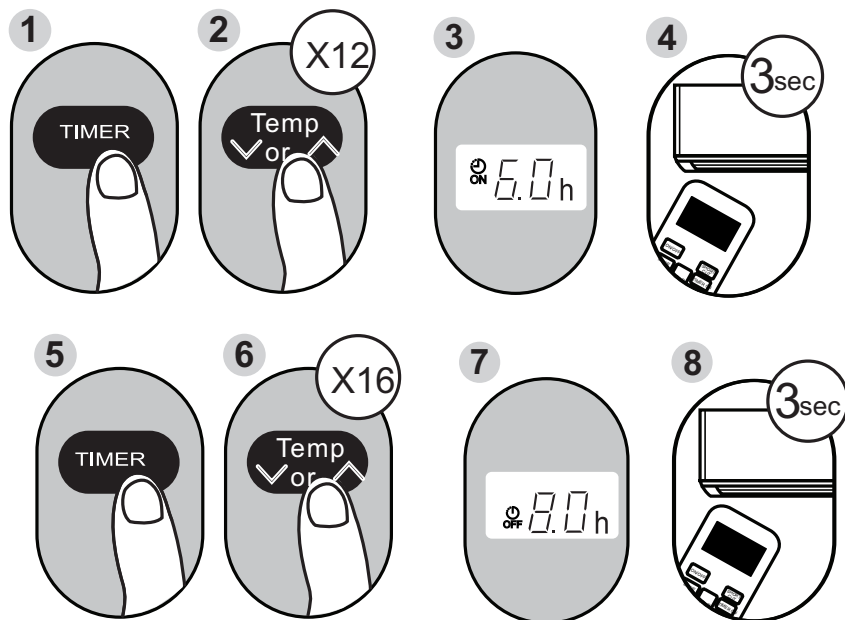


Continue to press **Temp** ∇ or \wedge button until desired time is reached.

Setting both TIMER ON and TIMER OFF at the same time

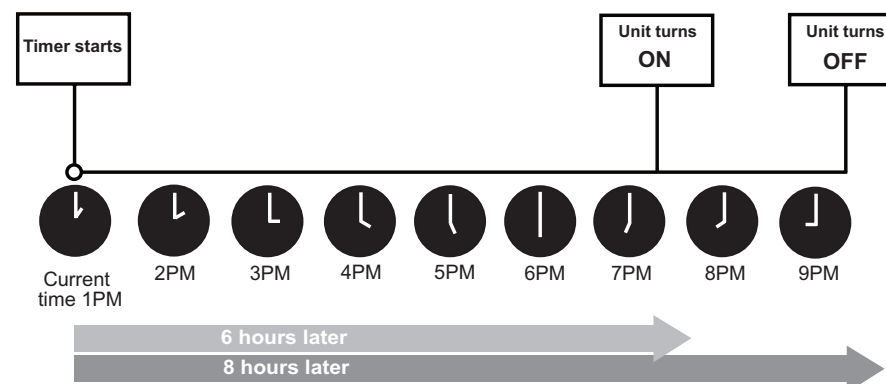
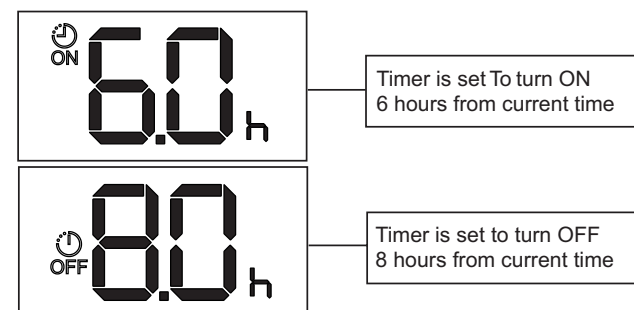
Keep in mind that the time periods you set for both functions refer to hours after the current time. For example, say that the current time is 1:00 PM, and you want the unit to turn on automatically at 7:00 PM. You want it to operate for 2 hours, then automatically turn off at 9:00 PM.

Do the following:

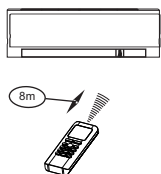


Example: Setting the unit to turn on after 6 hours, operate for 2 hours, then turn off (see the figure below)

Your remote display



Handling the remote controller

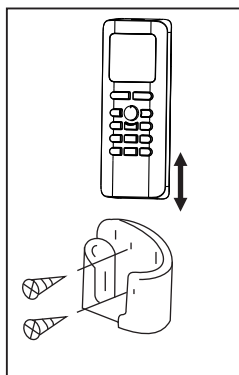


Location of the remote controller.

- Use the remote controller within a distance of 8 meters from the appliance, pointing it towards the receiver. Reception is confirmed by a beep.

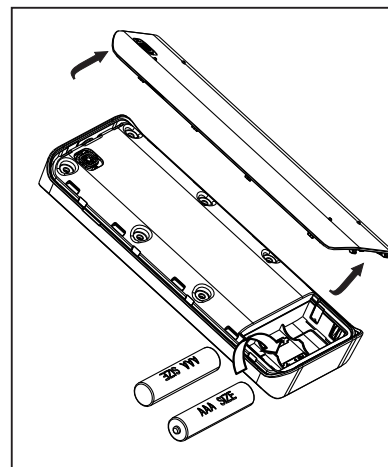
⚠ CAUTIONS

- The air conditioner will not operate if curtains, doors or other materials block the signals from the remote controller to the indoor unit.
- Prevent any liquid from falling into the remote controller. Do not expose the remote controller to direct sunlight or heat.
- If the infrared signal receiver on the indoor unit is exposed to direct sunlight, the air conditioner may not function properly. Use curtains to prevent the sunlight from falling on the receiver.
- If other electrical appliances react to the remote controller, either move these appliances or consult your local dealer.
- Do not drop the remote controller. Handle with care.
- Do not place heavy objects on the remote controller, or step on it.



Using the remote controller holder (optional)

- The remote controller can be attached to a wall or pillar by using a remote controller holder(not supplied, purchased separately).
- Before installing the remote controller, check that the air conditioner receives the signals properly.
- Install the remote controller with two screws.
- For installing or removing the remote controller, move it up or down in the holder.



Replacing batteries

The following cases signify exhausted batteries. Replace old batteries with new ones.

- Receiving beep is not emitted when a signal is transmitted.
- Indicator fades away.

The remote controller is powered by two dry batteries (R03/LR03X2) housed in the back rear part and protected by a cover.

- (1) Remove the back cover of the remote controller.
- (2) Remove the old batteries and insert the new batteries, placing the(+) and (-) ends correctly.
- (3) Install the cover back on.

NOTE: When the batteries are removed, the remote controller erases all programming. After inserting new batteries, the remote controller must be reprogrammed.

⚠ CAUTIONS

- Do not mix old and new batteries or batteries of different types.
- Do not leave the batteries in the remote controller if they are not going to be used for 2 or 3 months.
- Do not dispose batteries as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.



INSTALLATION & OWNER'S MANUAL

WIRE CONTROLLER OF AIR CONDITIONER

MODEL: KJR-120C1/BTF-E(AU)
KJR-120C1/BTF-E

Thank you very much for purchasing our product.
Before using your unit, please read this manual carefully and keep it for future reference.



- This manual gives detailed description of the precautions that should be brought to your attention during operation.
- In order to ensure correct service of the wired controller please read this manual carefully before using the unit.
- For convenience of future reference, keep this manual after reading it.

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1. SAFETY PRECAUTION.....	1
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11. WEEKLY TIMER.....	24
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13. TECHNICAL INDICATION AND REQUIREMENT	30

1. SAFETY PRECAUTION

- Read the safety precautions carefully before installing the unit.
- Stated below are important safety issues that must be obeyed.

 WARNING	Means improper handling may lead to personal death or severe injury.
 CAUTION	Means improper handling may lead to personal injury or property loss.



WARNING

Please entrust the distributor or professionals to install the unit.
Installation by other persons may lead to imperfect installation, electric shock or fire.
Adhere to this installation manual.
Improper installation may lead to electric shock or fire.
Reinstallation must be performed by professionals.
Improper installation may lead to electric shock or fire.

Do not uninstall the unit randomly.
Random uninstalling may lead to abnormal operation, heating or fire of the air condition.



NOTE

- ① Do not install the unit in a place vulnerable to leakage of flammable gases. Once flammable gases are leaked and left around the wire controller, fire may occur.
- ② Do not operate with wet hands or let water enter the wire controller. Otherwise, electric shock may occur.
- ③ The wiring should adapt to the wire controller current. Otherwise, electric leakage or heating may occur and result in fire.
- ④ The specified cables shall be applied in the wiring. No external force may be applied to the terminal. Otherwise, wire cut and heating may occur and result in fire.

2. INSTALLATION ACCESSORY

Select the installation location

Don't install at the place where cover with heavy oil, vapor or sulfureted gas, otherwise, this product would be deformed that would lead to system malfunction.

Preparation before installation

1. Please confirm that all the following parts you have been supply.

No.	Name	Qty.	Remarks
1	Wire controller	1	_____
2	Installation and owner's manual	1	_____
3	Screws	3	M4X20 (For Mounting on the Wall)
4	Wall plugs	3	For Mounting on the Wall
5	Screws	2	M4X25 (For Mounting on switch box)
6	Plastic screw bars	2	For fixing on switch box
7	The connective wires group-1	1	Optional
8	The connective wires group-2	1	Connect to mainboard
9	Battery	1	

2. Prepare the following assemblies on the site.

No.	Name	Qty.(embedded into wall)	Specification (only for reference)	Remarks
1	Switch box	1	_____	_____
2	Wiring Tube(Insulating Sleeve and Tightening Screw)	1	_____	_____

2. INSTALLATION ACCESSORY

Precaution of install the wire controller

1. This manual provides the installation method of wire controller. Please refer to the wiring diagram of this installation manual to wire the wire controller with indoor unit.
2. The wire controller working in low voltage loop circuit. Forbid to directly contact the cable of 220V commercial electricity or of 380V high voltage, and don't wire this kind of wire in the said loop; wiring clearance between configured tubes should at the range of 300~500 or above.
3. The Shielded wire of the wire controller must be grounded reliable.
4. Upon finish the wire controller connection, do not employed tramegger to detect the insulation.
5. The connective cable of wire controller should not be longer than 20 meters.

3. INSTALLATION METHOD

1. Wired remote controller structure size figure

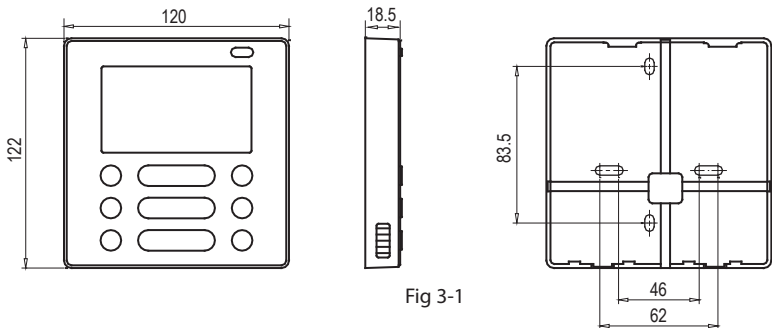


Fig 3-1

2. Wiring Principle Sketch:

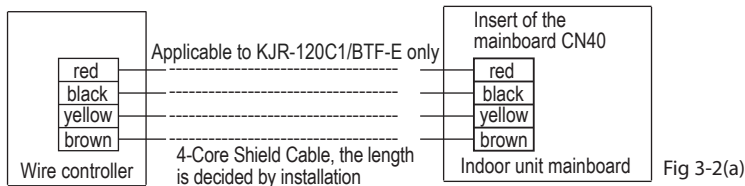


Fig 3-2(a)

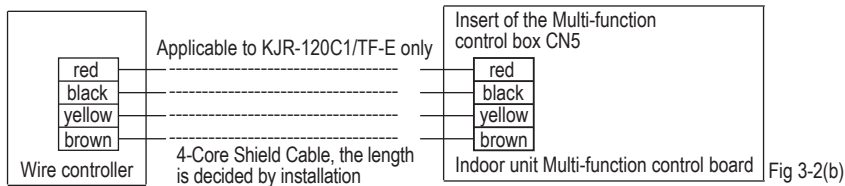
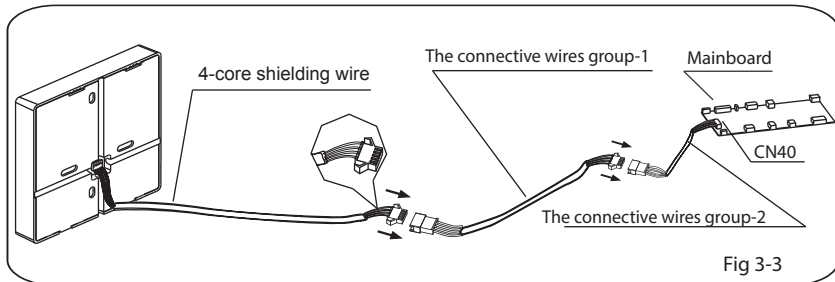


Fig 3-2(b)

3. INSTALLATION METHOD

3.Wiring figure



- Connect the female joint of wires group from the mainboard with the male joint of connective wires group. (See Fig.3-3)
- Please connect the other side of connective wires group with the male joint of wires group leads from wire controller. (See Fig.3-3)

4.Remove the upper part of wire controller

- Insert a slot screwdriver into the slots in the lower part of the wire controller (2 places), and remove the upper part of the wire controller. (Fig.3-4)



NOTICE

The PCB is mounted in the upper part of the wire controller. Be careful not to damage the board with the slot screwdriver.

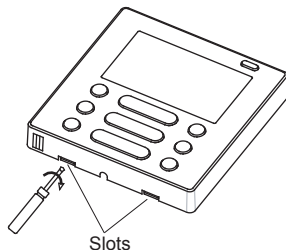


Fig 3-4

3. INSTALLATION METHOD

5. Fasten the back plate of the wire controller

- For exposed mounting, fasten the back plate on the wall with the 3 screws (M4×20) and plugs. (Fig.3-5)

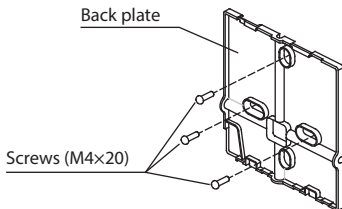


Fig 3-5

- For flush-mounting, fasten the back plate on the switch box with 2 screws (M4×25) and fasten it on the wall with 1 screw (M4×20). (Fig.3-6)

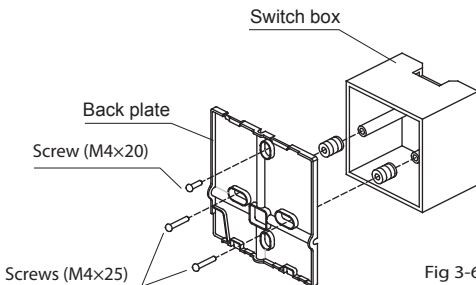


Fig 3-6



NOTICE

Put on a flat surface. Be careful not to distort the back plate of the wire controller by overtightening the mounting screws.

3. INSTALLATION METHOD

6. Battery installation

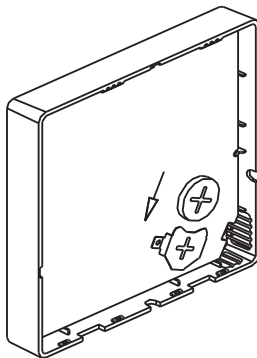
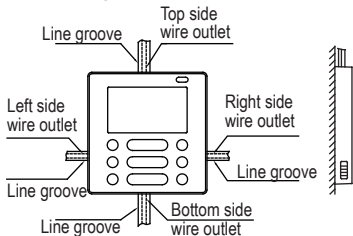


Fig 3-7

- Put the battery into the installation site and make sure the positive side of the battery is in accordance with the positive side of installation site. (See Fig.3-7)
- Please set the time corrected on the first time operation. Batteries in the wire controller can timing under power failure which ensure the time keep right. When the power restores, if the time displayed is not correct, it means the battery is dead and replace the battery.

3. INSTALLATION METHOD

7. Wiring



A. For wiring in the slot, four outletting positions. There are three need cutting.

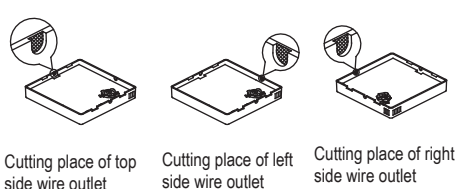
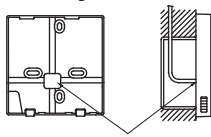


Fig 3-8

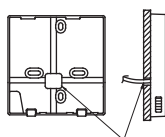
B. Shielded wiring

Embedded switch box wiring



Wiring hole

Wiring through the wall



Wall hole and wiring hole
Diameter of wall hole: $\phi 20\text{mm}$

Fig 3-9

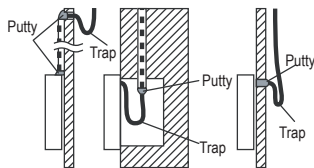


Fig 3-10



CAUTION

Avoid the water enter into the wired remote controller, use trap and putty to seal the connectors of wires during wiring installation. (Fig.3-10)

When under installation, reserve certain length of the connecting wire for convenient to take down the wired remote controller while during maintenance.

3. INSTALLATION METHOD

8. Reattach the upper part of the wire controller

- After adjusting the upper case and then buckle the upper case; avoid clamping the wiring during installation. (Fig 3-11)

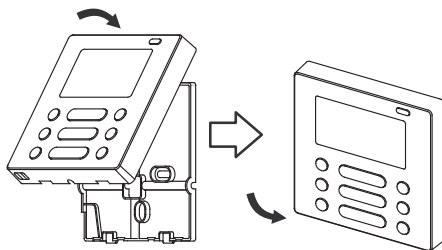


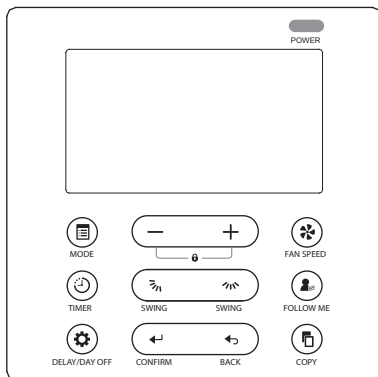
Fig 3-11

All the pictures in this manual are for explanation purpose only.
Your wire controller may be slightly different .The actual shape shall prevail.

4. SPECIFICATION

Input voltage	DC 5V/DC 12V
Ambient temperature	-5~43°C (23~110°F)
Ambient humidity	RH40%~RH90%

5. FEATURE AND FUNCTION OF THE WIRED CONTROLLER



Dimension:

H×W×D(mm) 122×120×18.5

Feature:

LCD display.

Malfunction code display: it can display the error code, helpful for service.

4-way wire layout design, no raised part at backside, more convenient to place the wires and install the device.

Room temperature display.

Weekly Timer.

Function:

Mode: choose Auto-Cool-Dry- Heat -Fan

Fan speed: Auto/Low/Med/High speed

UP-DOWN swing & LEFT-RIGHT swing(on some models)

Timer ON/OFF

Temp setting

Weekly timer

Follow Me

Child Lock

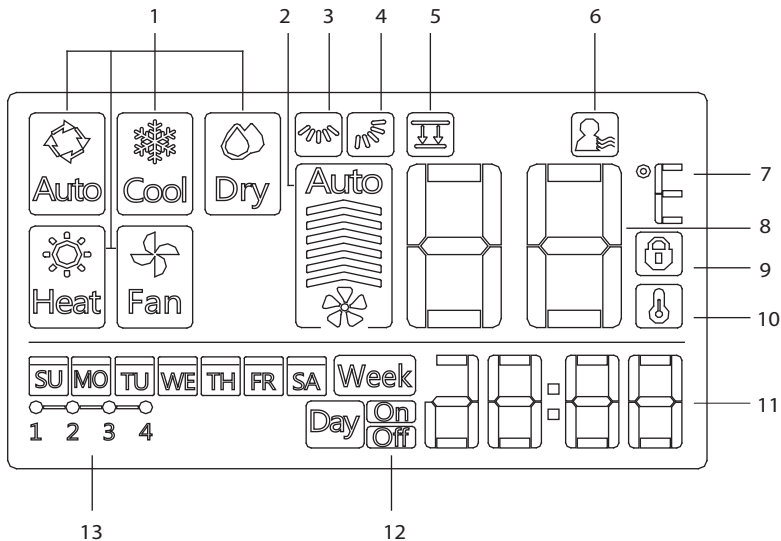
LCD display

Clock

Infrared remote receiver (on some models)

Faceplate function (on some models)

6. NAME ON THE LCD OF THE WIRE CONTROLLER



1 Operation mode indication

2 Fan speed indication

3 Left-right swing indication

4 Up-down swing indication

5 Faceplate function indication

6 Follow me function indication

7 C° / F° indication

8 Temperature display

9 Lock indication

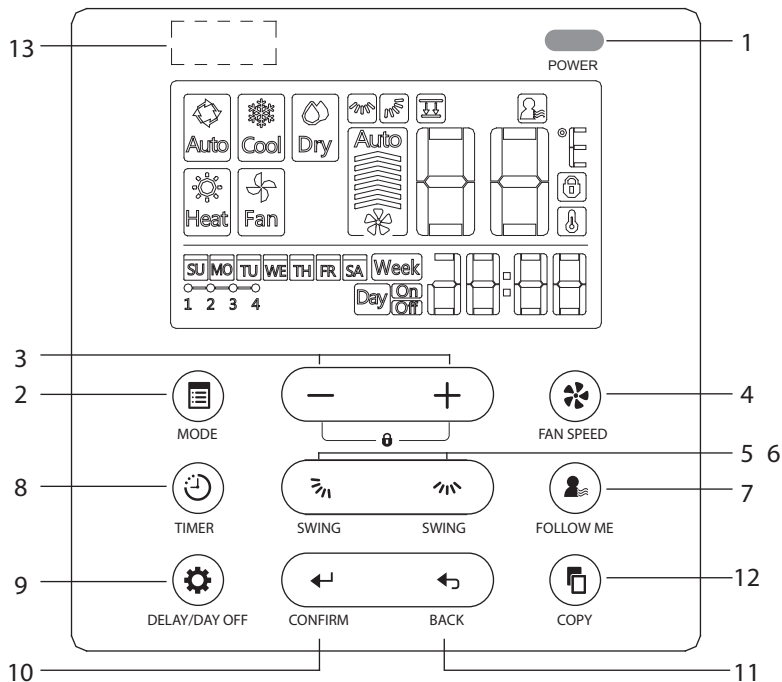
10 Room temperature indication

11 Clock display

12 On/Off timer

13 Timer display

7. NAME OF THE BUTTON ON THE WIRE CONTROLLER






7. NAME OF THE BUTTON ON THE WIRE CONTROLLER


- 1 POWER button
- 2 MODE button
- 3 Adjust button
- 4 FAN SPEED button
- 5 UP-DOWN airflow direction and swing Button
- 6 LEFT-RIGHT swing Button
- 7 FOLLOW ME button
- 8 TIMER button
- 9 DELAY/DAY OFF button
- 10 CONFIRM button
- 11 BACK button
- 12 COPY button
- 13 Infrared remote receiver (on some models)


8. PREPARATORY OPERATION

Set the current day and time

- 1  Press the TIMER button for 3 seconds or more.
The timer display will flash.
-


- 2  Press the button "+" or "-" to set the date. The selected date will flash.
- 
-

- 3  The date setting is finished and the time setting is prepared after pressing TIMER button or there is no pressing button in 10 seconds.
-

- 4  Press the button "+" or "-" to set the current time.
Press repeatedly to adjust the current time in 1-minute increments.
Press and hold to adjust the current time continuous.



ex.Monday AM 11:20

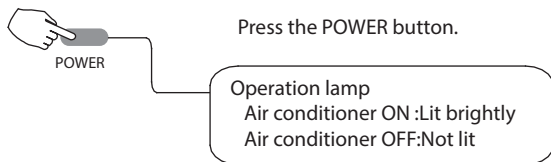
- 5  The setting is done after pressing TIMER button or there is no pressing button in 10 seconds.

9. OPERATION

Remote signal receiving function

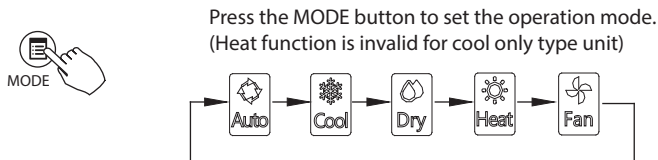
The wired remote controller can be a remote signal receiving device, you can use the wireless remote controller to control the air-conditioner through the wired remote controller when the system have been powered on.

To start/stop operation

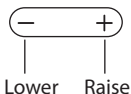


To set the operation mode

Operation mode setting



Room temperature setting



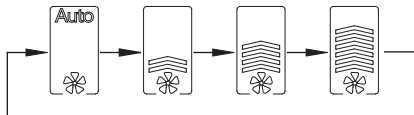
Press the button " + " or " - " to set the room temperature.
Indoor Setting Temperature Range :
17~30°C (62~86°F/62~88°F(Depending on models)).

9. OPERATION

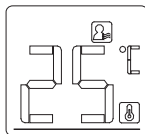
Fan speed setting



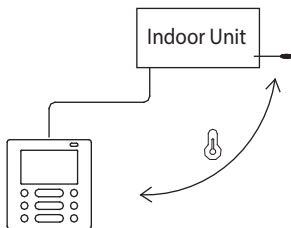
Press the FAN SPEED button to set the fan speed.
(This button is unavailable when in the mode of Auto or Dry)




Room temperature sensor selection



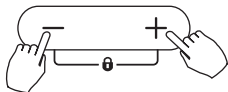
Press the FOLLOW ME button to select whether the room temperature is detected at the indoor unit or the wire controller.




When the Follow me function indication  appears, the room temperature is detected at the wire controller.

9. OPERATION

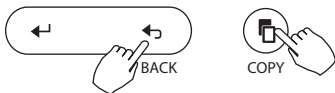
Child lock function



Press the button “+” and “-” simultaneously for 3 seconds to activate the child lock function and lock all buttons on the wire controller.
Press the buttons again for 3 seconds to deactivate the child lock function.

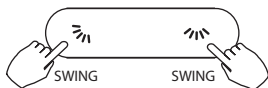
When the child lock function is activated, the  mark appears.



keypad tone setting



Press the button “BACK” and “COPY” simultaneously for 3 seconds to close the keypad tone.
Press the buttons again for 3 seconds to open the keypad tone.

°C & °F scale selection (on some models)




Press and hold  and  buttons together for 3 seconds will alternate the temperature display between the °C & °F scale.

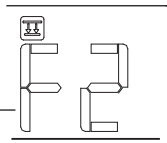
9. OPERATION

Faceplate function (on some models)



1. When the unit is off, Press the MODE button long to activate the faceplate function. The  mark will flash.


The F2 mark appears when the faceplate is adjusted.




2. Press the button "+" and "-" to control the lift and drop of the faceplate.
Pressing the "+" button can stop the faceplate, while it is dropping.
Pressing the "-" button can stop the faceplate, while it is lifting.

Left-Right swing (on some models)

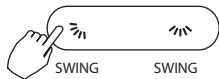




Press the  button to start Left-Right swing function.
Press it again to stop.



When the Left-Right swing function is activated, the  mark appears. (Not applicable to all the models)

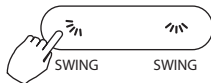
9. OPERATION


Up-Down airflow direction and swing (on some models)

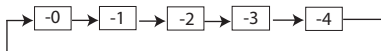
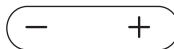



- Use  button to adjust the Up-down airflow direction.
 1. Press the button every time, the louver swings 6 degrees.
 2. Press and hold the button for 2 seconds, it turns into up-down swing mode, press it again to stop.When the Up-Down swing function is activated, the  mark appears. (Not applicable to all the models)
- The operation can refer to the following instructions for the unit with four Up-Down louvers can be operated individually.

1. Press the  button to activate the Up-Down adjusting louver function.
The  mark will flash. (Not applicable to all the models)



2. Pressing the button “+” OR “-” can select the movement of four louvers. Each time you push the button, the wire controller selects in a sequence that goes from: (the icon  means the four louvers move at the same time.)



3. And then use  button to adjust the Up-Down airflow direction of the selected louver.

10. TIMER FUNCTIONS



WEEKLY timer

Use this timer function to set operating times for each day of the week.



On timer

Use this timer function to start air conditioner operation. The timer operates and air conditioner operation starts after the time has passed.



Off timer

Use this timer function to stop air conditioner operation. The timer operates and air conditioner operation stops after the time has passed.



On and Off timer

Use this timer function to start and stop air conditioner operation. The timer operates and air conditioner operation starts and stops after the time has passed.

10. TIMER FUNCTIONS

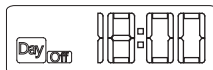
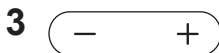
To set the On or Off TIMER



Press the TIMER button to select the Day^{On} or Day^{Off}.

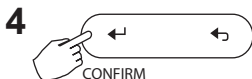


Press the CONFIRM button and the Clock display is flashing.



ex. Off timer set at PM 6:00

Press the button "+" or "-" to set the time. After the time is set, the timer will start or stop automatically.



Press the CONFIRM button again to finish the settings.

10. TIMER FUNCTIONS

To set the On and Off TIMER



Press the TIMER button to select the



Press the CONFIRM button and the Clock display is flashing.



Press the button "+" or "-" to set the time of On timer, and then press the CONFIRM button to confirm the setting.



Press the button "+" or "-" to set the time of Off timer.



Press the CONFIRM button to finish the settings.

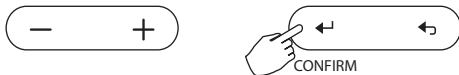
11. WEEKLY TIMER

1 Weekly timer setting



Press the TIMER button to select the **Week** and then press the CONFIRM button to confirm.

2 Day of the week setting



Press the button "+" or "-" to select the day of the week and then press the CONFIRM button to confirm the setting.



3 ON timer setting of timer setting 1



Press the button "+" or "-" to set the time of On timer and then press the CONFIRM button to confirm the setting.

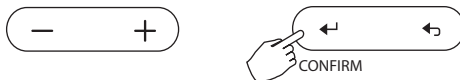
11. WEEKLY TIMER



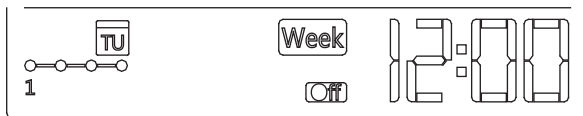
ex. Tuesday time scale 1

Up to 4 timer settings can be saved for each day of the week. It is convenient if the WEEKLY TIMER is set according to the user's life style.

4 Off timer setting of timer setting 1



Press the button "+" or "-" to set the time of Off timer, and then press the Confirm button to confirm the setting.



ex. Tuesday time scale 1

5 Different timer settings can be set by repeating step 3 to 4.

6 Other days in one week can be set by repeating step 2 to 5.

NOTE: • The weekly timer setting can be returned to the previous step by pressing BACK button.

- The time of timer setting can be delete by pressing DAY OFF button
- The current setting will be restored and withdrawn the weekly timer setting automatically when there is no operation for 30 seconds.

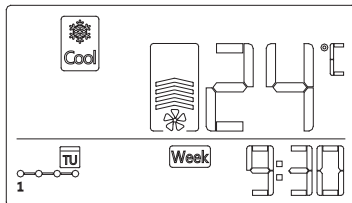
11. WEEKLY TIMER

WEEKLY timer operation

- To activate WEEKLY TIMER operation



Press the TIMER button while **Week** is displayed on the LCD.



ex.

- To deactivate WEEKLY TIMER operation

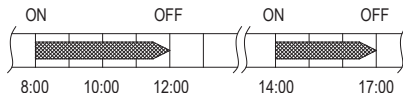


Press the TIMER button while **Week** is disappear from the LCD.

- To turn off the air conditioner during the weekly timer



1. If press the POWER button once and quickly , the air conditioner will turn off temporarily. And the air conditioner will turn on automatically until the time of On timer.



ex. If press the POWER button once and quickly at 10:00, The air conditioner will turn on at 14:00.

2. When press the POWER button for 2 seconds , the air conditioner will turn off completely.

11. WEEKLY TIMER

To set the DAY OFF (for a holiday)

1



During the weekly timer, press the CONFIRM button.

2



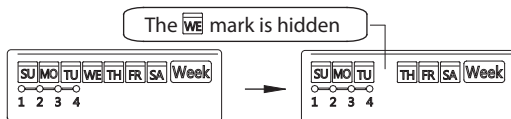
Press the button "+" or "-" to select the day in this week.

3



DELAY/DAY OFF

Press the DAY OFF button to set the DAY OFF.

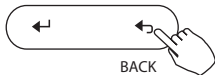


ex. The DAY OFF is set for Wednesday

4

The DAY OFF can be set for other days by repeating the steps 2 and 3.

5



Press the BACK button to back to the weekly timer.

- To cancel: Follow the same procedures as those for setup.
- Notes:
The DAY OFF setting is cancelled automatically after the set day has passed.

11. WEEKLY TIMER

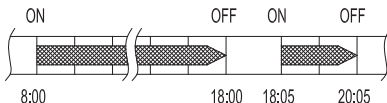
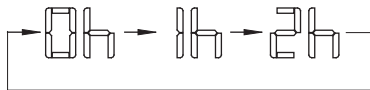
DELAY function



During the weekly timer, pressing the DELAY button once, display "0h".

Press this button twice, display "1h" and wait 3 seconds to confirm. It means the unit will override 1 hours;

Press this button three times, display "2h" and wait 3 seconds to confirm. It means the unit will override 2 hours;



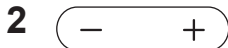
ex. If press the DELAY button to select "2h" at 18:05 ,
The air conditioner will delay to turn off at 20:05.

Copy out the setting in one day into the other day.

- A reservation made once can be copied to another day of the week.
The whole reservation of the selected day of the week will be copied.
The effective use of the copy mode ensures ease of making reservations.



During the weekly timer, press the CONFIRM button.



Press the button "+" or "-" to select the day to copy from.

11. WEEKLY TIMER

3



Press the COPY button, the letter "CY" will be shown on the LCD.

4



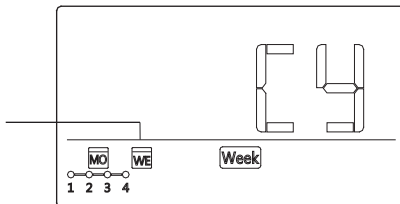
Press the button "+" or "-" to select the day to copy to.

5



Press the COPY button to confirm .

The **WE** mark flashes quickly



ex. Copy the setting of Monday to Wednesday

6

Other days can be copied by repeating step 4 and 5.

7



Press the Confirm button to confirm the settings.

8



Press the Back button to back to the weekly timer.

12. FAULT ALARM HANDING

If the system does not properly operate except the above mentioned cases or the above mentioned malfunctions is evident, investigate the system according to the following procedures.

NO.	MALFUNCTION & PROTECTION DEFINE	DISPLAY DIGITAL TUBE
1	Error of communication between wire controler and indoor unit	F0
2	The faceplate is abnormal	F1

Please check the error display of indoor unit and read <<OWNER'S MANUAL>> if other error code appears.

13. TECHNICAL INDICATION AND REQUIREMENT

EMC and EMI comply with the CE certification requirements.

The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details

QXUI-003AEN