## Data sheet

SIPLUS HMI TP1500 COMFORT FOR medial stress with conformal coating based on 6AV2124-0QC02-0AX1 . Comfort "Panel, Touch operation, 15""" widescreen TFT display, 16 million colors, PROFINET interface, MPI/PROFIBUS DP interface, 24 MB configuration memory, WEC 2013, configurable from WinCC Comfort V14 SP1 with HSP



Figure similar

General information	
Product type designation	TP1500 Comfort
Display	
Design of display	TFT
Screen diagonal	15.4 in
Display width	331.2 mm
Display height	207 mm
Number of colors	16 777 216
Resolution (pixels)	
Horizontal image resolution	1 280 Pixel
<ul> <li>Vertical image resolution</li> </ul>	800 Pixel
Backlighting	
<ul> <li>MTBF backlighting (at 25 °C)</li> </ul>	80 000 h
Backlight dimmable	Yes; 0-100 %
Control elements	
Keyboard fonts	

Function keys	
Number of function keys	0
Number of function keys with LEDs	0
Keys with LED	No
System keys	No
Numeric keyboard	Yes; Onscreen keyboard
alphanumeric keyboard	Yes; Onscreen keyboard
Touch operation	, 55, 51,551,551,551,551,551,551,551,551
Design as touch screen	Yes
Expansions for operator control of the process	
Direct keys (touch buttons as S7 input I/O)	40
Installation type/mounting	
Mounting position	vertical
Mounting in portrait format possible	Yes
Mounting in landscape format possible	Yes
maximum permissible angle of inclination without	35°
external ventilation	
Supply voltage	
Type of supply voltage	DC
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	1.7 A
Starting current inrush I²t	0.5 A²·s
Power	
Active power input, typ.	41 W
Processor	
Processor type	X86
Memory	
Flash	Yes
RAM	Yes
Memory available for user data	24 Mbyte
Type of output	
Info LED	No
Power LED	No
Error LED	No
Acoustics	
• Buzzer	No
Speaker	Yes

### Clock

Yes • Hardware clock (real-time)

Yes • Software clock

Yes; Back-up duration typically 6 weeks retentive

Yes • synchronizable

# Interface

interfaces	
Number of industrial Ethernet interfaces	2; 2 ports (switch) + independent port
Number of RS 485 interfaces	1; RS 422 / 485 combined
Number of RS 422 interfaces	0; together with RS 485
Number of RS 232 interfaces	0
Number of USB interfaces	2; USB 2.0
Number of 20 mA interfaces (TTY)	0
Number of parallel interfaces	0
Number of other interfaces	0
Number of SD card slots	2
With software interfaces	No
Industrial Ethernet	
Industrial Ethernet status LED	3

2

• Number of ports of the integrated switch

PROFINET	Yes
Supports protocol for PROFINET IO	Yes
IRT	Yes
PROFIBUS	Yes
MPI	Yes

### Protocols (Ethernet)

• TCP/IP Yes

Yes • DHCP

Yes • SNMP

• DCP Yes

Yes • LLDP

## WEB characteristics

Yes • HTTP

Yes • HTTPS

Yes • HTML

Yes • XML

Yes • CSS

Yes Active X Yes

 JavaScript No Java VM

Redundancy mode	
• MRP	Yes
Further protocols	
• CAN	No
• EtherNet/IP	Yes
• MODBUS	Yes
Interrupts/diagnostics/status information	
Diagnostic messages	
Diagnostic information readable	Yes; S7 controller
EMC	
Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes
• Limit class B, for use in residential areas	No
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
NEMA (front)	
<ul> <li>Enclosure Type 4 at the front</li> </ul>	Yes
<ul> <li>Enclosure Type 4x at the front</li> </ul>	Yes
Ambient conditions	
Suited for indoor use	Yes
Suited for outdoor use	No
Suited for outdoor use  Ambient temperature during operation	
Suited for outdoor use  Ambient temperature during operation  • Operation (vertical installation)	No
Suited for outdoor use  Ambient temperature during operation  • Operation (vertical installation)  — For vertical installation, min.	No 0 °C
Suited for outdoor use  Ambient temperature during operation  Operation (vertical installation)  — For vertical installation, min.  — For vertical installation, max.	No
Suited for outdoor use  Ambient temperature during operation  Operation (vertical installation)  — For vertical installation, min.  — For vertical installation, max.  Operation (max. tilt angle)	0 °C 50 °C; (55 °C, see entry ID: 64847814)
Suited for outdoor use  Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.	0 °C 50 °C; (55 °C, see entry ID: 64847814) 0 °C
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Suited for outdoor use  Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.  At maximum tilt angle, min.	0 °C 50 °C; (55 °C, see entry ID: 64847814)  0 °C 40 °C  0 °C
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Suited for outdoor use  Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.  At maximum tilt angle, min.  For vertical installation, portrait format)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle, portrait format)  At maximum tilt angle, min.  Ambient temperature during storage/transportation  min.	0 °C 50 °C; (55 °C, see entry ID: 64847814)  0 °C 40 °C  0 °C 40 °C  0 °C 40 °C  -20 °C

<ul> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)		
Relative humidity			
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)		
sistance			
Coolants and lubricants			
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air		
Use in stationary industrial systems			
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request		
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$		
<ul> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *		
Use on ships/at sea			
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request		
<ul> <li>to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$		
<ul> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *		
Usage in industrial process technology			
<ul> <li>Against chemically active substances acc.</li> <li>to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)		
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)		
Remark			
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!		
Conformal coating			
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high availability		
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection		
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life		
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A		

# Operating systems

proprietary	No
pre-installed operating system	
Windows CE	Yes; Windows Embedded Compact 2013
Configuration	
Message indicator	Yes
Alarm system (incl. buffer and acknowledgment)	Yes
Process value display (output)	Yes
Process value default (input) possible	Yes
Recipe management	Yes
Configuration software	
STEP 7 Basic (TIA Portal)	No
STEP 7 Professional (TIA Portal)	No
WinCC flexible Compact	No
WinCC flexible Standard	No
WinCC flexible Advanced	No
WinCC Basic (TIA Portal)	No
WinCC Comfort (TIA Portal)	Yes; V14 SP1 HSP and higher
WinCC Advanced (TIA Portal)	Yes; V14 SP1 HSP and higher
WinCC Professional (TIA Portal)	Yes; V14 SP1 HSP and higher
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Languages	
Online languages	32
Number of online/runtime languages	32
Project languages	32
Languages per project	32
Functionality under WinCC (TIA-Dartal)	
Functionality under WinCC (TIA Portal)	
Libraries	Yes
Libraries Applications/options	
Libraries	Yes
Libraries Applications/options	Yes Yes
Libraries Applications/options  • Web browser	Yes
Libraries  Applications/options  • Web browser  • Pocket Word	Yes Yes
Libraries  Applications/options  • Web browser  • Pocket Word  • Pocket Excel	Yes Yes Yes
Libraries  Applications/options  • Web browser  • Pocket Word  • Pocket Excel  • PDF Viewer	Yes Yes Yes Yes
Libraries  Applications/options  • Web browser  • Pocket Word  • Pocket Excel  • PDF Viewer  • Media Player	Yes Yes Yes Yes Yes Yes
Libraries  Applications/options  • Web browser  • Pocket Word  • Pocket Excel  • PDF Viewer  • Media Player  • SIMATIC WinCC Sm@rtServer	Yes Yes Yes Yes Yes Yes Yes
Libraries  Applications/options  • Web browser  • Pocket Word  • Pocket Excel  • PDF Viewer  • Media Player  • SIMATIC WinCC Sm@rtServer  • SIMATIC WinCC Audit	Yes Yes Yes Yes Yes Yes Yes Yes Yes
Libraries  Applications/options  • Web browser  • Pocket Word  • Pocket Excel  • PDF Viewer  • Media Player  • SIMATIC WinCC Sm@rtServer  • SIMATIC WinCC Audit  Number of Visual Basic Scripts	Yes Yes Yes Yes Yes Yes Yes Yes Yes
Libraries  Applications/options  Web browser  Pocket Word  Pocket Excel  PDF Viewer  Media Player  SIMATIC WinCC Sm@rtServer  SIMATIC WinCC Audit  Number of Visual Basic Scripts  Task planner	Yes
Libraries  Applications/options  Web browser  Pocket Word  Pocket Excel  PDF Viewer  Media Player  SIMATIC WinCC Sm@rtServer  SIMATIC WinCC Audit  Number of Visual Basic Scripts  Task planner  time-controlled	Yes
Libraries  Applications/options  Web browser  Pocket Word  Pocket Excel  PDF Viewer  Media Player  SIMATIC WinCC Sm@rtServer  SIMATIC WinCC Audit  Number of Visual Basic Scripts  Task planner  time-controlled  task-controlled	Yes

<ul> <li>Number of alarm classes</li> </ul>	32
Bit messages	
<ul> <li>Number of bit messages</li> </ul>	6 000
Analog messages	
<ul> <li>Number of analog messages</li> </ul>	200
<ul> <li>S7 alarm number procedure</li> </ul>	Yes
System messages HMI	Yes
<ul> <li>System messages, other (SIMATIC S7, Sinumerik, Simotion, etc.)</li> </ul>	Yes
<ul> <li>Number of characters per message</li> </ul>	80
<ul> <li>Number of process values per message</li> </ul>	8
<ul> <li>Acknowledgment groups</li> </ul>	Yes
Message indicator	Yes
Message buffer	
— Number of entries	1 024
<ul> <li>Circulating buffer</li> </ul>	Yes
— retentive	Yes
— maintenance-free	Yes
Recipe management	
Number of recipes	500
<ul> <li>Data records per recipe</li> </ul>	1 000
<ul> <li>Entries per data record</li> </ul>	2 000
<ul> <li>Size of internal recipe memory</li> </ul>	4 Mbyte
<ul> <li>Recipe memory expandable</li> </ul>	Yes
Variables	
<ul> <li>Number of variables per device</li> </ul>	4 096
<ul> <li>Number of variables per screen</li> </ul>	400
Limit values	Yes
<ul><li>Multiplexing</li></ul>	Yes
Structures	Yes
• Arrays	Yes
Images	
<ul> <li>Number of configurable images</li> </ul>	750
<ul> <li>Permanent window/default</li> </ul>	Yes
Global image	Yes
<ul><li>Pop-up images</li></ul>	Yes
Slide-in images	Yes
<ul><li>Image selection by PLC</li></ul>	Yes
<ul><li>Image number in the PLC</li></ul>	Yes
Image objects	
Number of objects per image	600

<ul><li>Text fields</li></ul>	Yes
• I/O fields	Yes
<ul> <li>Graphic I/O fields (graphics list)</li> </ul>	Yes
<ul> <li>Symbolic I/O fields (text list)</li> </ul>	Yes
Date/time fields	Yes
• Switches	Yes
• Buttons	Yes
Graphic display	Yes
• Icons	Yes
Geometric objects	Yes
Complex image objects	
Number of complex objects per screen	40
Alarm view	Yes
• Trend view	Yes
• User view	Yes
Status/control	Yes
<ul><li>Sm@rtClient view</li></ul>	Yes
• Recipe view	Yes
• f(x) trend view	Yes
<ul> <li>System diagnostics view</li> </ul>	Yes
Media Player	Yes
HTML browser	Yes
PDF display	Yes
● IP camera display	Yes
Bar graphs	Yes
• Sliders	Yes
Pointer instruments	Yes
Analog/digital clock	Yes
Lists	
<ul> <li>Number of text lists per project</li> </ul>	500
<ul> <li>Number of entries per text list</li> </ul>	500
<ul> <li>Number of graphics lists per project</li> </ul>	500
<ul> <li>Number of entries per graphics list</li> </ul>	500
Archiving	
<ul><li>Number of archives per device</li></ul>	50
<ul> <li>Number of entries per archive</li> </ul>	50 000
Message archive	Yes
Process value archive	Yes
<ul><li>Archiving methods</li></ul>	
<ul><li>— Sequential archive</li></ul>	Yes
<ul> <li>Short-term archive</li> </ul>	Yes

<ul> <li>Memory location</li> </ul>	
— Memory card	Yes
— USB memory	Yes
— Ethernet	Yes
Data storage format	
— CSV	Yes
— TXT	Yes
— RDB	Yes
Security	
Number of user groups	50
<ul> <li>Number of user rights</li> </ul>	32
<ul><li>Number of users</li></ul>	50
<ul> <li>Password export/import</li> </ul>	Yes
SIMATIC Logon	Yes
Logging through printer	
• Alarms	Yes
• Report (shift log)	Yes
Hardcopy	Yes
Electronic print to file	Yes; PDF, HTML
Character sets	
Keyboard fonts	
— US English	Yes
Transfer (upload/download)	
MPI/PROFIBUS DP	Yes
• USB	Yes
• Ethernet	Yes
using external storage medium	Yes
Process coupling	
• S7-1200	Yes
• S7-1500	Yes
• \$7-200	Yes
• S7-300/400	Yes
• LOGO!	Yes
• WinAC	Yes
• SINUMERIK	Yes; With SINUMERIK option package as from WinCC V15 or higher
• SIMOTION	Yes
Allen Bradley (EtherNet/IP)	Yes
Allen Bradley (DF1)	Yes
Mitsubishi (MC TCP/IP)	Yes
	Yes
Mitsubishi (FX)     OMPON (FINS TOP)	No
• OMRON (FINS TCP)	140

<ul> <li>OMRON (LINK/Multilink)</li> </ul>	Yes
<ul><li>Modicon (Modbus TCP/IP)</li></ul>	Yes
<ul><li>Modicon (Modbus)</li></ul>	Yes
OPC UA Client	Yes
OPC UA Server	Yes
Service tools/configuration aids	
Backup/Restore manually	Yes
<ul> <li>Backup/Restore automatically</li> </ul>	Yes
• Simulation	Yes
Device switchover	Yes
Peripherals/Options	
Peripherals/Options Printer	Yes
	Yes Yes; Up to 128 MB
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital	
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card	Yes; Up to 128 MB Yes; Up to 2 GB
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card SIMATIC HMI CF memory card Compact Flash Card	Yes; Up to 128 MB
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card	Yes; Up to 128 MB Yes; Up to 2 GB
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card SIMATIC HMI CF memory card Compact Flash Card	Yes; Up to 128 MB Yes; Up to 2 GB No
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card SIMATIC HMI CF memory card Compact Flash Card USB memory	Yes; Up to 128 MB Yes; Up to 2 GB No Yes
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card SIMATIC HMI CF memory card Compact Flash Card USB memory SIMATIC IPC USB Flashdrive (USB stick)	Yes; Up to 128 MB Yes; Up to 2 GB  No Yes Yes; Up to 16 GB
Printer SIMATIC HMI MM memory card: Multi Media Card SIMATIC HMI SD memory card: Secure Digital memory card SIMATIC HMI CF memory card Compact Flash Card USB memory SIMATIC IPC USB Flashdrive (USB stick) SIMATIC HMI USB stick	Yes; Up to 128 MB Yes; Up to 2 GB  No Yes Yes; Up to 16 GB Yes; Up to 8 GB

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Enclosure material (front)

No • Plastic Yes • Aluminum No • Stainless steel

Dimensions	
Width of the housing front	415 mm
Height of housing front	310 mm
Mounting cutout, width	396 mm
Mounting cutout, height	291 mm
Overall depth	75 mm

# Weights

Weight without packaging 4.4 kg

12/20/2019 last modified: