

# Bonding

## Cartridge brazing

### SUPER FIRE 4

#### Ergonomic brazing unit

For brazing up to Ø 28 mm and soft soldering up to Ø 35 mm as well as other applications such as removal of paint or shrinking of hoses



#### Product profile

##### APPLICATION AREA

- Brazing:** up to Ø 28 mm (with flame reflector in a wind protected environment)
- Soft soldering:** up to Ø 35 mm

##### KEY FEATURES

- Rapid heat-up, less consumption!
- "Twist 'N' Load" system (5 different burner available) – exchange of the burner with only one movement
- Precise flame adjustment
- Improved trigger locking mechanism for one-handed-operation

##### KEY FEATURES

- Reliable piezo ignition (up to 30,000 ignitions)
- Double the safety because there is no gas leakage without locked burners (piezo ignition)
- Longer handle for an even more stable positioning on the cartridge

##### TECHNICAL DATA

- Coupling:** 7/16" EU
- Handle:** Plastic, rubberized
- Burner:** Brass / stainless steel

#### Burner with swirl flame

Rapid heat-up, less use!

#### Fast "Twist 'N' Load" system

Exchange of the burner with one movement (5 different burner available)

#### Optimized fine regulating valve

Precise flame adjustment, faster opening and closing

#### Elaborately manufactured brass / stainless steel design

Long service life

#### Dual safety

Only ignites if burner has been securely locked

#### High-performance piezo

Reliable (up to 30,000 ignitions)

#### Locking button

Continual use with only one hand

#### Ergonomically designed handle

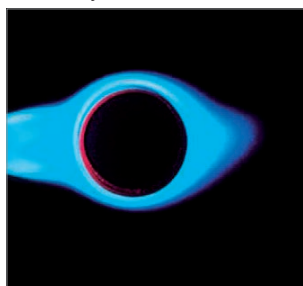
Robust, light and slipfree through rubberized surface

- ✓ Safe
- ✓ Fast
- ✓ Reliable

Brazing in aircon and refrigeration



High flame temperature based on cyclone swirl



Brazing in aircon and refrigeration

