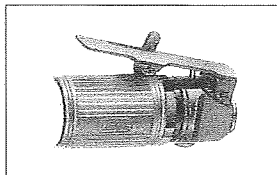


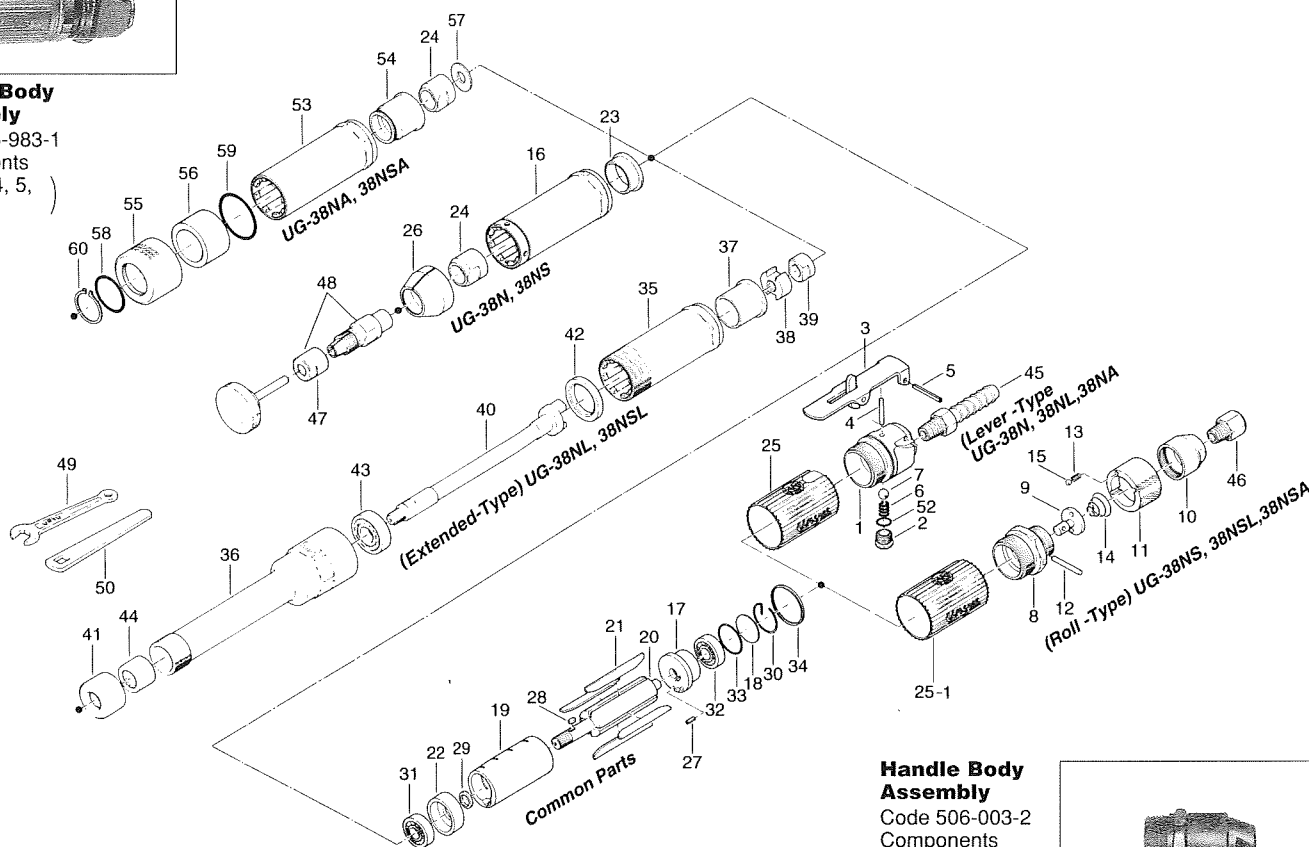
# UG-38N SERIES DIE GRINDERS

## EXPLODED VIEW



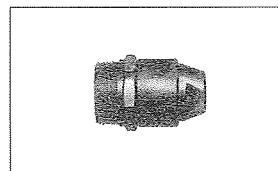
### Handle Body Assembly

Code 505-983-1  
Components  
(#1, 2, 3, 4, 5,  
6, 7, 52)



### Handle Body Assembly

Code 506-003-2  
Components  
(#8, 9, 10, 11, 12,  
13, 14, 15)



## PARTS LIST

| Index No.                                                           | Code No.  | Parts Name                          | Quantity | Index No.                       | Code No.  | Parts Name           | Quantity | Index No.                       | Code No.                     | Parts Name                      | Quantity |
|---------------------------------------------------------------------|-----------|-------------------------------------|----------|---------------------------------|-----------|----------------------|----------|---------------------------------|------------------------------|---------------------------------|----------|
| <b>505-983-1 Handle Body Assembly (UG-38N, UG-38NL, UG-38NA)</b>    |           |                                     |          | #18                             | 505-291-1 | Rear Plate Spacer    | 1        | #42                             | 975-236-0                    | Spacer (30×21×4)                | 1        |
| #1                                                                  | 504-014-0 | ○ Handle Body                       | 1        | #19                             | 505-286-1 | Cylinder             | 1        | #43                             | 982-101-0                    | Bad ( Bearing (6001)            | 1        |
| #2                                                                  | 601-108-1 | ○ Valve Plug                        | 1        | #20                             | 505-287-1 | Rotor                | 1        | #44                             | 988-290-0                    | Needle Roller Bearing (TA-1215) | 1        |
| #3                                                                  | 505-914-2 | ○ Self-locking Valve Lever Assembly | 1        | #21                             | 505-288-1 | Blade                | 4        | <b>PARTS FOR US-38NA, 38NSA</b> |                              |                                 |          |
| #4                                                                  | 970-239-0 | ○ Pin (H)(3×21)                     | 1        | #22                             | 505-289-1 | Front Plate          | 1        | #53                             | 505-025-6                    | Casing                          | 1        |
| #5                                                                  | 973-124-0 | ○ Roll Pin (3×24)                   | 1        | #27                             | 973-006-0 | Roll Pin (2×6)       | 1        | #54                             | 505-395-6                    | Outer Ring                      | 1        |
| #6                                                                  | 976-114-0 | ○ Spring (6×18)                     | 1        | #28                             | 974-005-0 | Key (3×6)            | 1        | #24                             | 505-396-1                    | Inner Ring                      | 1        |
| #7                                                                  | 981-207-0 | ○ Ball (9/32)                       | 1        | #29                             | 975-023-0 | Spacer (11.8×8×2.6)  | 1        | #55                             | 505-782-6                    | Exhaust Deflector               | 1        |
| #25                                                                 | 505-767-2 | Casing Cover                        | 1        | #30                             | 978-219-0 | Snap Ring (22×1.2)   | 1        | #56                             | 505-099-6                    | Damper Towel                    | 1        |
| #52                                                                 | 990-904-0 | ○ O-Ring (SNS-6)                    | 1        | #31                             | 982-015-0 | Ball Bearing (608)   | 1        | #57                             | 505-296-6                    | Front Plate Spacer              | 1        |
| <b>506-003-2 Handle Body Assembly (UG-38NS, UG-38NSL, UG-38NSA)</b> |           |                                     |          | #32                             | 982-021-0 | Ball Bearing (626)   | 1        | #58                             | 990-917-0                    | O-Ring (SNS-24)                 | 1        |
| #8                                                                  | 506-014-2 | × Handle Body                       | 1        | #33                             | 990-914-0 | O-Ring (SNS-16)      | 1        | #59                             | 990-925-0                    | O-Ring (SNS-32)                 | 1        |
| #9                                                                  | 506-100-2 | × Valve                             | 1        | #34                             | 990-923-0 | O-Ring (SNS-26)      | 1        | #60                             | 979-119-0                    | Outer Snap Ring (22)            | 1        |
| #10                                                                 | 506-090-2 | × Air Inlet Bushing                 | 1        | <b>PARTS FOR UG-38N, 38NS</b>   |           |                      |          | <b>ACCESSORIES</b>              |                              |                                 |          |
| #11                                                                 | 506-015-2 | × Valve Handle                      | 1        | #16                             | 505-025-1 | Casing               | 1        | #45                             | 940-114-0                    | Air Hose Nipple(NPT 1/4×3/8)    | 1        |
| #12                                                                 | 971-224-0 | × Pin (3×24)                        | 1        | #23                             | 505-395-1 | Outer Ring           | 1        | #46                             | 942-114-0                    | Connecting Screw (1/4×NPT1/4)   | 1        |
| #13                                                                 | 976-022-0 | × Spring (3×5.5)                    | 1        | #24                             | 505-396-1 | Inner Ring           | 1        | #47                             | 505-412-1                    | Chuck Nut                       | 1        |
| #14                                                                 | 977-080-0 | × Cone Spring (7×18×10)             | 1        | #26                             | 505-782-1 | Exhaust Deflector    | 1        | #48                             | 923-510-0                    | Collect Chuck Assembly (3)      | 1        |
| #15                                                                 | 981-002-0 | × Ball (1/8)                        | 1        | <b>PARTS FOR UG-38NL, 38NSL</b> |           |                      |          | 923-512-0                       | Collect Chuck Assembly (6)   | 1                               |          |
| #25-1                                                               | 505-767-1 | Casing Cover                        | 1        | #35                             | 507-025-1 | Casing               | 1        | 923-515-0                       | Collect Chuck Assembly (1/8) | 1                               |          |
| <b>UG-38N SERIES COMMON PARTS</b>                                   |           |                                     |          | #36                             | 507-033-1 | Wheel Spindle Casing | 1        | 923-516-0                       | Collect Chuck Assembly (1/4) | 1                               |          |
| #17                                                                 | 505-285-2 | Rear Plate                          | 1        | #37                             | 507-395-1 | Outer Ring           | 1        | #49                             | 936-514-0                    | Spanner (14)                    | 2        |
|                                                                     |           |                                     |          | #38                             | 507-366-2 | Clutch               | 1        | #50                             | 939-101-0                    | Spanner (55×17-5×120)           | 1        |
|                                                                     |           |                                     |          | #39                             | 507-338-1 | Clutch Stand         | 1        |                                 |                              |                                 |          |
|                                                                     |           |                                     |          | #40                             | 507-390-3 | Wheel Spindle        | 1        |                                 |                              |                                 |          |
|                                                                     |           |                                     |          | #41                             | 507-074-1 | Wheel Spindle Casing | 1        |                                 |                              |                                 |          |

When ordering spare parts, please Specify tool type, code number and parts name.

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