SIEMENS 4884



ACVATIX™

Electrothermal actuators

for radiators, small and Combi valves

STA..3.. STP..3..

Operating voltage AC/DC 24 V,

2-point positioning signal or PDM (pulse-duration modulation)

• Operating voltage AC 230 V,

2-point positioning signal

Operating voltage AC 24 V,

Positioning signal DC 0...10 V

- Positioning force 100 N, (Variants for FHD with 90 N)
- Standard version with connecting cable (1 m / 0.8 m)
- Actuators without connecting cable used together with:
 - Connecting cable for up to 15 meters, halogen-free also available
 - Connecting cable with LED operating indication
 - Connecting cable with auxiliary switch or DC 0...10 V module
- Variants supporting synchronous operation of multiple actuators switched in parallel
- 270° visible position indication
- Mounting using a sliding sleeve lock (bayonet)
- Adaptor for mounting on third-party valves
- Dismantling protection (optional)
- Automatic adaption of close dimension
- IP54
- Robust, maintenance-free, noise-free

• Used in interior rooms

• For Siemens valves:

Radiator valvesSmall valvesVDN..., VEN.. and VUN..VD1..CLC, V..P47..

Zone valvesV..I46..

Combi valvesMiniCombiValves (MCV)VPD.. and VPE..

For third-party valves

Direct assembly: Heimeier, Cazzaniga, Oventrop M30 x 1.5,

Honeywell-Braukmann and MNG

Mounting using an adapter: See "Type summary" on page 3.

• For additional valves, see "Equipment combinations" on page 6

Fast selection

The product range STA..3.. / STP..3.. covers the widest range of equipment combinations and applications. The cable in a standard length is included with actuators using connecting cables. Actuators without connecting cables can be used in combination with the appropriate cables, see "Accessories / Connecting cable", page 4. See page 5 for additional accessories.

Examples

The following examples simplify fast selection of actuators appropriate to the application (including accessories).

Starting point		Procedure for quick selection	
 Example 1 Valves used: VVP47 Connecting cable length: Operating voltage: 	Approx. 0.6 m AC 230 V	 See "Equipment combinations" on page 6. Correct actuator (group): STP. See "Type summary" on page 3, Table "Actuators with connecting cable": STP23 (with 1 m connecting cable) 	
 Example 2 Valves used: VDN Connecting cable length: Operating voltage: Color 	Ca. 5 m AC 24 V Black	 See "Equipment combinations" on page 6 Actuator (group): STA No proper device can be found in the "Type summary" on page 3, Table "connecting cable". Select an actuator without connecting cable due to the desired color and connecting cable: STA73B/00 Select the appropriate connecting cable from the table "Accessories / Corcable", page 4: ASY23L50B 	I length of the

Actuators with connecting cable

		Position de-	Operating		Positioning	Connecting	
Type	Item No.	energized 1)	voltage	Positioning signal	time	cable	Weight
STA73	S55174-A100	NC	AC/DC 24 V	2-position, PDM 2)	270 s	1 m	181 g
STA23	S55174-A101	NC	AC 230 V	2-position 4)	210 s	1 m	181 g
STP73	S55174-A102	NO	AC/DC 24 V	2-position, PDM 2)	270 s	1 m	177 g
STP23	S55174-A103	NO	AC 230 V	2-position 4)	210 s	1 m	177 g
STA63	S55174-A104	NC	AC 24 V	DC 010 V	270 s ⁵⁾	2 m	205 g
STP63	S55174-A105	NO	AC 24 V	DC 010 V	270 s ⁵⁾	2 m	201 g
	S55174-A106	NC	AC/DC 24 V	2-position	270 s	0.8 m	174 g
STA23HD 3)	S55174-A107	NC	AC 230 V	2-position	210 s	0.8 m	174 g

¹⁾ NC = Normally Closed = (valve) powerless closed, with regart to radiator valves, VPP46../VPI46.. and VVI46../VXI46. (valve) powerless open , with regart to radiator valves, VPP46../VPI46.. and VVI46../VXI46. (valve) powerless closed with regard to the small valves V..P47.. .

Accessories

Actuators without connecting cables

(see "Accessories" for proper cables)

		Position de-	Operating	Pos.signal / pos.time ²⁾		Cable		
Туре	Item No.	energized. 1)	voltage	2-position	PDM	DC 010 V	group	Weight
Version in white	RAL 9016							_
STA73/00 ⁵⁾	S55174-A109	NC	AC/DC 24 V	270 s	3	270 s ⁶⁾	1, 2, 7, 9	133 g
STA23/00	S55174-A110	NC	AC 230 V	210 s	_	_	1, 7	133 g
STP73/00 ⁵⁾	S55174-A111	NO	AC/DC 24 V	270 s	3	270 s ⁶⁾	1, 3, 8, 9	129 g
STP23/00	S55174-A112	NO	AC 230 V	210 s	_	ı	1, 8	129 g
STA73PR/00 3)	S55174-A115	NC	AC/DC 24 V	270 s	3	1	1, 7, 9	133 g
STP73PR/00 3)	S55174-A116	NO	AC/DC 24 V	270 s	3	ı	1, 8, 9	129 g
STA73 mP/00	S55174-A113	NC	AC/DC 24 V	270 s	3	270 s ⁶⁾	1, 7, 9	195 g
STA23 mP/00	S55174-A114	NC	AC 230 V	210 s	-	_	1, 7	195 g
Version in black	Version in black RAL 9005							
STA73B/00	S55174-A117	NC	AC/DC 24 V	270 s	3	270 s ⁶⁾	4, 5	133 g
STA23B/00	S55174-A118	NC	AC 230 V	210	_	_	4	133 g
STP73B/00	S55174-A119	NO	AC/DC 24 V	270 s	3	270 s ⁶⁾	4, 6	129 g
STP23B/00	S55174-A120	NO	AC 230 V	210 s	_	_	4	129 g

¹⁾ NC = Normally Closed = (valve) powerless closed, with regart to radiator valves, VPP46../VPI46.. and VVI46../VXI46. (valve) powerless open , with regart to radiator valves, VPP46../VPI46.. and VVI46../VXI46. (valve) powerless closed with regard to the small valves V..P47.. .

²⁾ Pulse Duration Modulation together with Desigo room controllers and other Siemens controllers according to their data sheet. Not suitable for parallel run

³⁾ For floor heating distributors, 90 N

⁴⁾ Pulse Duration Modulation (PDM) possible with Siemens Thermostats where explicitly stated in the thermostats data sheet. Not suitable for parallel run in connection with PDM

⁵⁾ Min. runtime ca. 30 s/mm in control mode (heat-up time)

²⁾ At an ambient temperature of 20 °C.

³⁾ Suitable for parallel operation even in connection with PDM (Pulse Duration Modulation) or on/off control

⁴⁾ Packaging unit: 50 pieces (OEM)

⁵⁾ In connection with an ASY6AL.. resp. ASY6PL.. DC 0...10 V connection cable/module, the operating voltage is limited to AC 24 V only.

⁶⁾Min. runtime ca. 30 s/mm in control mode (heat-up time)

Connecting cable/connecting cable with function module

Connecting	Connecting cable/connecting cable with function module									
		Cable	Length	Weight	Assembled	Cable	Positioning	STA23	ng voltage STA73	
Туре	Item No.	group	[m]	[g]	with	coating	signal	STP23	STP73	Color
ASY23L08	S55174-A121		0,8	42						
ASY23L10	S55174-A122		1	48						
ASY23L20	S55174-A123		2	81						
ASY23L30	S55174-A124		3	139						
ASY23L40	S55174-A125		4	181						\^/b:4-
ASY23L50	S55174-A126	1	5	223						White
ASY23L60	S55174-A127		6	266		PVC				
ASY23L70	S55174-A128		7	308			2-position	AC 220 V	AC/DC 24 V	
ASY23L100	S55174-A129		10	435	_		2-position	AC 230 V	AC/DC 24 V	
ASY23L150	S55174-A130		15	646						
ASY23L30B	S55174-A131		3	139						
ASY23L50B	S55174-A132	4	5	223						Black
ASY23L100B	S55174-A133		10	435						
ASY23L20HF	S55174-A134		2	100		11-1				
ASY23L50HF	S55174-A135	1	5	218		Halogen- free				
ASY23L100HF	S55174-A136		10	466						
ASY6AL20	S55174-A137		2	72						
ASY6AL50	S55174-A138	2	5	131		PVC				White
ASY6AL70	S55174-A139		7	176						
ASY6PL20	S55174-A140		2	72						
ASY6PL50	S55174-A141	3	5	131						
ASY6PL70	S55174-A142		7	176		PVC				
ASY6AL20B	S55174-A143		2	72	·					
ASY6AL50B	S55174-A144	5	5	131	Function module		DC 010 V	V -	AC 24 V	Black
ASY6AL70B	S55174-A145		7	176	DC 010 V		DC 010 V		AC 24 V	DIACK
ASY6PL20B	S55174-A146	6	2	72						
ASY6AL20HF	S55174-A147		2	61						
ASY6AL50HF	S55174-A148	2	5	129						
ASY6AL70HF	S55174-A149		7	174		Halogen-				
ASY6PL20HF	S55174-A150		2	61		free				
ASY6PL50HF	S55174-A151	3	5	129						
ASY6PL70HF	S55174-A152		7	174						
ASA23U10	S55174-A153		1	75	Auxiliary					White
ASA23U20	S55174-A154	7	2	121	switch for STA			AC 220 V		
ASP23U10	S55174-A155		1	75	Auxiliary	PVC	2 position	AC 230 V	AC/DC 24 \/	
ASP23U20	S55174-A156	8	2	121	switch for STP	FVC	2-position	ion	AC/DC 24 V	
ASY23L20LD	S55174-A157	9	2	70	IED					
ASY23L50LD	S55174-A158	9	5	129	LED			_		

Adapter

Туре	Item NO.	For third-party valves	Description
AV53	AV53	Danfoss RA-N	Metal
AV63	S55174-A165	Giacomini	Plastic
AV59	AV59	Vaillant	Metal
AV64	S55174-A166	Pettinaroli M28x1,5	Plastic
AL100	AL100	Siemens 2W, 3W and 4W valves	Metal
AV301	S55174-A159	Valves with M30 x 1.5	Higher bayonet adapter, 5 mm ¹⁾
AV302	S55174-A160	Valves with M28 x 1,5 - Comap - Markaryd - Herz	Higher bayonet adapter, 5 mm ¹⁾
AV303	S55174-A161	Valves with M30 x 1 - TA	Higher sliding sleeve adapter (bayonet), 5 mm 1)
AV304	S55174-A167	Various (5 pieces)	Adapter set for installers
AV305	S55174-A169	Valves with M30 x 1.5	Alternate bayonet adapter set (10 pieces)

¹⁾ The insert is with or without a 5 mm extension depending on assembly.

Protection against	Туре	Item no.	Description
dismantling	AL431	S55174-A168	Tamper-proof fitting to prevent dismantling of the actuator

Ordering

When ordering, specify the quantity, product name, and type code.

Example 1 1 actuator STA23 with 1 m connecting cable and

1 adapter AV301

Example 2 1 actuator STP73/00 without connecting cable,

1 connecting cable ASY23L50LD, 5 m length with LED operating indication,

operating voltage AC/DC 24 V, white

1 adapter AV301

Delivery Actuators, valves and accessories are supplied in separate packages.

Equipment combinations

Siemens valve type	Actuator	Valve type	k _{vs} [m³/h]	∨ [l/h]	PN class	Data sheet valve
VDN, VEN, VUN	STA	Radiator valves	0.091.41	-		N2105, N2106
VPD, VPE	STA	MCV MiniCombiValves	_	25483	PN 10	N2185
VD1CLC	STA	Small valves	0.252.6	-		N2103
VI46	STA	Zone valves	25	=	PN 16	N4842
VP47	STP	Small valves	0.254	_	FIN 10	N4847
VPP46, VPI46 (DN10DN15)	STA	Combi valves	_	30575	PN 25	N4855

Third-party valves, connection M30 x 1.5, without adapter

Radiator valves

- Heimeier
- Watts (Cazzaniga)
- Oventrop M30 x 1.5 (as of 2001)
- Honeywell-Braukmann
- MGN

Valves from additional manufacturers upon request

Additional radiator valves with adapters AV.. see "Accessories/Adapter" page 5

 k_{vs} = Nominal flow value for cold water (5...30 °C) through a fully opened valve (H₁₀₀), at a differential pressure of 100 kPa (1 bar)

Technical notes

NO, NC valves	 Valve is opened without actuator (Normally Open) The valve stem is fully extended Typical examples: Radiator valves (VDN, VEN, VUN), small valves (VD1CLC), zone valves (VI46) and Combi valves (VP).
	NC valves • Valve is closed without actuator (Normally closed) • The valve stem is fully extended • Example: Small valve VP47
	Most third-party valves are NO valves.
Valve and actuator combination	NO function STA actuator stem is extended when de-energized. NC valve required.
	NC function STA actuator stem is extended when de-energized. NO valve required.
Note NO function	The valve is closed in a de-energized state for most valve applications featuring thermal actuators
(Normally Open)	Actuators with the opposite control action, are used when the reverse function is

required: The valve is open in a de-energized state.

The following table displays the appropriate combinations.

 $[\]dot{V}$ = Volumetric flow at 0.5 mm stroke

Note

Response at deenergized actuator

		De-energized actuator		
Valve	Туре	STA	STP	
Radiator valves	VDN, VEN, VUN	Closed	Open 1) 2)	
Small valves	VP47	$A \leftrightarrow AB \text{ open}^{1)(2)}$	A ↔ AB closed	
	VD1CLC	Closed	Open 1) 2)	
Zone valves	VI46	AB ↔ A closed	AB ↔ A open 1)2)	
Combi valves	VPD, VPE	Closed	Open 1) 2)	
4)	VPP46, VPI46,			

¹⁾ Controller must support NO valve actuator combinations.

Technical and mechanical design

Actuator operation

The electrothermal actuators STA.. and STP.. are noise-free and maintenance-free. When the control signal is applied to the actuator, the temperature of the heating element rises, which causes the solid expansion medium to expand. It transfers its stroke directly to the installed valve.

The valve starts to open after preheating for approx. 3 min if the heating element is switched on in a cold state (room temperature), and achieves the maximum stroke after another approx. 2.5 min (230 V) or 3 min (24 V). At power-off, the expansion element cools down and the valve will be closed by the spring. This has the following effect for the actuator types below:

STA73.., STA23.. (NC) 2-position, PDM

The actuator stem retracts and the radiator valve is opened by the own spring. The actuator stem extends when de-energized and the radiator valve is closed.

STP73.., STP23.. (NO) 2-position, PDM The actuator stem extends and the small valve, V..P47.., is opened. The actuator stem retracts when de-energized and the small valve is closed by the own spring.

STA63.. STA73/00 with DC 0...10 V module The actuator stem retracts and the radiator valve is opened by the spring. The position of the stem is proportional to the DC 0...10 V positioning signal. The actuator stem extends when de-energized and the radiator valve is closed. The actuator deploys to the 50% stroke position if the positioning signal is lost when applying operating voltage.

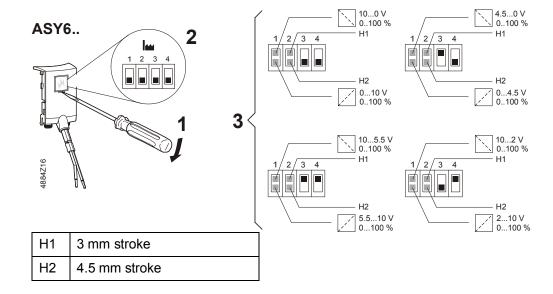
DC 0...10~V actuators support various operation modes, see also under DIP-Switch settings

STP63.. STP73/00 with DC 0...10 V module The actuator stem extends and the small valve, V..P47.., is opened. The position of the stem is proportional to the DC 0...10 V positioning signal. The actuator stem retracts when de-energized and the small valve is closed by the own spring. The actuator deploys to the 50% stroke position if the positioning signal is lost when applying operating voltage.

DC 0...10 V actuators support various operation modes, see also under DIP-Switch settings

²⁾ Combination not recommended as actuator life decreases significantly due to continuous voltage applied to the drive in summer. Makes no sense in terms of energy.

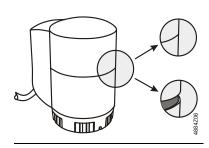
STP63../STP63.. DIP-switch settings



Position indication on the actuator

The movement and actual position of the actuator is indicated by the gray interior part.

STA..



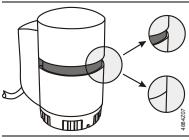
De-energized actuator

- · The actuator's stem is extended
- The 'valve is closed.

Actuator > 3 minutes with power

- The valve stem is retracted.
- The ¹⁾valve is opened.

STP..



De-energized actuator

- The actuator's stem is retracted.
- The 2) valve is closed.

Actuator > 3 minutes with power

- · The actuator's stem is extended
- The ²⁾valve is opened.

Automatic adaption of close - dimension

Locking the sliding sleeve, bayonet-ring, triggers the mechanical adaption of the close- dimension. This affects a pre-tensioning for NC types (STA..) on the valve stem resulting in a sealed valve. For NO types (STP..), the actuator stem will be positioned above the valve spindle without pre-tension.

Adaption of closedimension for STA.. actuators (NC) Lies in the range between 8.5...13.5 mm ¹⁾

Adaption of close dimension for STP.. Actuators (NO) Lies in the range between 12.5...17.5 mm ¹⁾

 $^{^{1)}\,\}mbox{With regard to radiator valves, VPP46../VPI46..}$ and VVI46../VXI46 .

²⁾ With regard to V..P47..

¹⁾ when used with the supplied standard sliding sleeve

Adaption of closedimension with higher sliding sleeve (bayonetnut) AV301, AV302 und AV303, bayonet-nut, AV.. (accessories) A higher sliding sleeve, bayonet nut, is used in the following cases:

- a. If the diameter of the actuator's sliding sleeve, bayonet-ring (42,5 mm) prevents assembly (e.g. angle valves, valves with measurement ports) and
- b. To adapt to the desired thread size for third-party manufacturers (M28 \times 1.5 or M30 \times 1)

It must be used with insert A (black) if a higher sliding sleeve adapter (bayonet) is used to maintain the close-dimension range.

Options

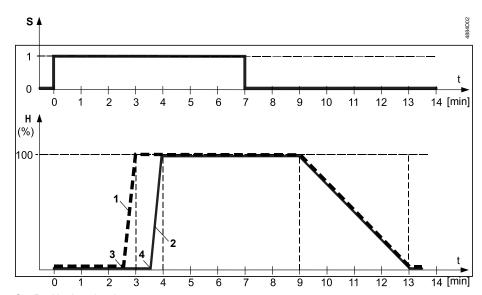
- To achieve the close-dimension range, reduced by 5 mm, the sliding sleeve adapter must be used together with insert B (white).
- To achieve the close-dimension range, increased by 5 mm, the sliding sleeve adapter must be used without insert A or B.

Expansion to the close-dimension is required to adapt to third-party valves that do not operate within the standard close dimension range.

Close-dimension range with the different adapters:

ciose difficient range with the americal adapters.						
	Standard	Higher bayonet adapter				
	bayonet-nut	Ā	$V301 \rightarrow M30 \times 1$,5		
		Α	V302 → M28 x 1	,5		
		AV303 → M30 x 1				
	No insert	Insert-A (black)	Insert-B (white)	No insert		
STA	8.5 13.5	8.5 13.5	3.5 8.5	13.5 18.5		
STP	12.5 17.5	12.5 17.5	7.5 10.5	17.5 22.5		

Positioning times, Opening/closing



- S Positioning signal
- H Stroke in %
- 1 Actuator ST..2.. (AC 230 V)
- 2 Actuator ST..7.. (AC 24 V)
- 3/4 Warm start
- Values at 25° C (ambient temperature)
- The positioning time depends on the voltage and the ambient temperature

⚠ Warning

Some controllers drive the valve actuators with pulsed signals. This increases the response time. For optimal control, the ambient temperature of the actuator must be $< 40^{\circ}$ C.



Pulse-duration modulation

Accessories

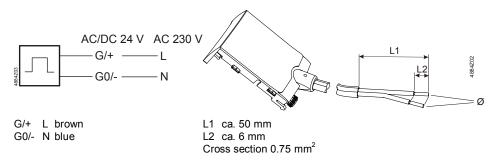
Separate connecting cable

oie .

ASY23L..

The actuators STA../00 and STP../00 are supplied without a connecting cable. They can be assembled as per the table "Accessories/connecting cables" on page 4. The product also includes halogen-free cable.

Standard connecting cable for all STA.. and STP.. Actuators for open/close positioning signal AC 24 V or AC 230 V with PVC coating. Lengths 0.8...15 m.

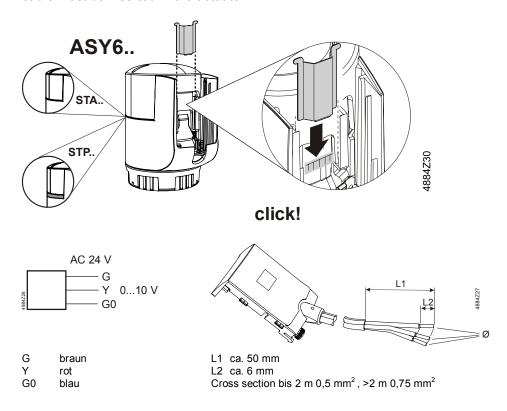


ASY6AL..

The connecting cables are available in various lengths, colors and coating quality with DC 0...10 V control module and AC 24 V voltage supply, can be combined with STA73/00 thermal actuators. To this end, the metal bridge supplied with the cable must be inserted in the actuator.

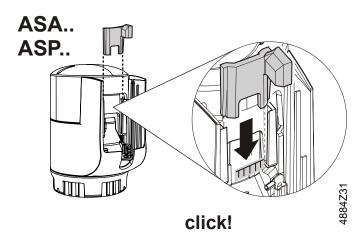
ASY6PL..

The connecting cables are available in various lengths, colors and coating quality with DC 0...10 V control module and AC 24 V voltage supply, can be combined with STP73/00 thermal actuators. To this end, the metal bridge supplied with the cable must be inserted in the actuator.



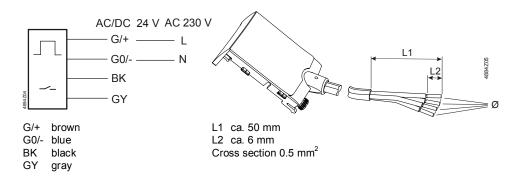
ASA23U.. with aux. switch for STA../00 ASP23U.. with aux. switch for STP../00

Connecting cable with PVC coating and integrated auxiliary switch for all STA../00, STP../00 actuators for open/close positioning signal AC 24 V or AC 230 V. Lengths 1 or 2 m. To this end, the plastic bridge supplied with the cable must be inserted in the actuator.



Switch power:

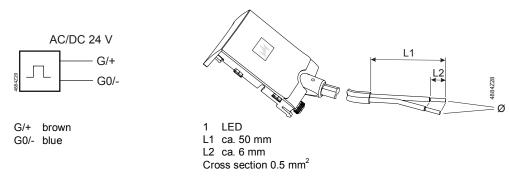
AC	DC
3 A resistive	430 V / 100 mA
2 A inductive	48 V / 1 A



Switch-point: Between 1.5 and 2.3 mm stroke

ASY23..LD with LED indicator

The same as AS..23U but for AC/DC 24 V only. The green LED is lit synchronously with the open/close control. It visually indicates control and provides support during commissioning and service. Lengths 1 or 2 m.

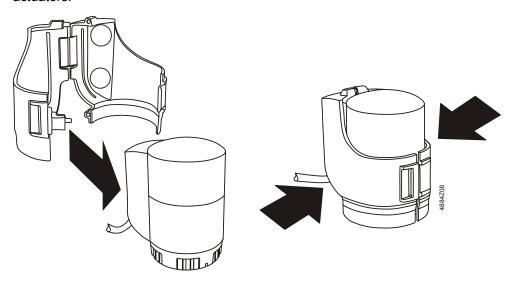


Adapter AV.. for third-party valves

Adapters are available for mounting the STA.. and STP.. actuators on valves from other manufacturers (see "Accessories/Adapters" on page 5).

Tamper-proof fitting AL431

Tamper-proof fittings can be used to prevent unauthorized intervention on the actuators.



Mounting on valve

Mounting instructions are included in the packaging.

Actuators STA.. or STP.. are supplied as separate units. They can be assembled with just a few movements prior to commissioning:

- Remove the protective cover from the valve body
- Insert the sliding sleeve, bayonet-nut, on the valve and manually tighten
- Put actuator in position and manually tighten (clockwise) the bayonet-ring until a second click
- STA../00, STP../00: Plug in the connecting cable
- · Connect to operating voltage only after mounting

Hints for the dismounting:

- Interrupt the power supply and disconnect the connection cable
- Wait for 6 min. until the actuator is cooled down
- Turn the sliding sleeve, bayonet-ring, counter clockwise to the end-position At dismounting the actuator will be set automatically to the original position (factory setting).

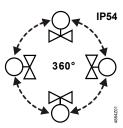
Seldom may happen that the actuator will be released from the valve together with the valve whereby the bayonet-nut stuck in the actuator. In order to re-use the actuator, the actuator's stem has to be re-set to the original position (factory setting). For this purpose, turn the actuator up-side-down and push back the stem with simultaneous counter clock wise turning of the sliding sleeve, bayonet-ring, until latching.

△ Warning

Do not use pipe wrenches, spanners or similar!

Mounting positions

Actuators may be installed in all positions (IP54 standard guaranteed).



Notes on electrical installation

- Comply with all local regulations when installing.
- Connect the connecting cable downward and away from the bottom.
- Provide for a means to isolate from mains power/connecting voltage, e.g. by connecting an automatic circuit breaker or switch fuse upstream of the control unit.

Maintenance

The actuator is maintenance-free.

Repair Disconnect the connecting cable from the operating voltage prior to replacing.

Opening the actuator can cause irreparable damage. It may also result in injury

from the installed, strong spring.

The actuator cannot be repaired; the entire unit must be replaced.

Disposal

Do not dispose of the device in domestic waste.

Legislation may demand special handling of certain components, or it may be

sensible from an ecological point of view.

Observe all local, applicable laws.

Warranty

The technical data relating to specific applications are valid only in conjunction with the valves listed under "Equipment combinations" in this data sheet on page "6".

When using STA.. and STP.. actuators, users are responsible for ensuring the proper functioning of actuators when used together with third-party valves; any guarantees on the part of Siemens Building Technologies expire accordingly.

		STA73 / STA73/00 STA73HD STP73 / STP73/00	STA23, STA23/00 STA23HD STP23, STP23/00	STA63 STP63	
Power supply	Operating voltage Frequency	AC/DC 24 V ± 20 % ¹⁾ 50 / 60 Hz	AC 230 V ± 15 % 50 / 60 Hz	AC 24 V ± 20 % 50 / 60 Hz	
	Power consumption at 50 Hz Operation At power-up	2.5 W 6 VA	2.5 W 58 VA	2.5 W 6 VA	
	Switch-on current (transient)	250 mA	250 mA	250 mA	
	Primary fuse		External		
Signal input	Positioning signal	2-position, PDM ²⁾ DC 010 V ³⁾	2-position	DC 010 V	
	Parallel operation of multiple actuators	For PDM ST3PR/00	May be limited by the c	controller's output power	
Operating data	Positioning time at 20 °C, 50 Hz	270 s	210 s	270 s ⁶⁾	
	Positioning force		100 N, STAHD 90 N		
	Nominal stroke	Max. 4.	.5 mm	4.5 mm (adjustable 3 mm ⁴⁾)	
	Permissible temperature of medium in the connected valve		1110 °C		
	Actuator stem for "de-energized actuator"		STA extended STP closed		
	Radiator valves (e.g. VD)				
	Small valves (VP47)	See "Eqi	uipment combinations" on p	age 6.	
	Zone valves (VI46)				
	Maintenance	1	No maintenance required		
Electrical connection Cable length		See page 3, "Type summary" or page 4 and page 4, "Connecting cables"		1 m	
	Cross section 5)	Strands 2 x 0.5 mm ²	Strands 2 x 0,75 mm ²	Strands 3 x 0.5 mm ²	
Mounting	Attached to the valve	Bayonet-nut/-rir	ng M30 x 1.5; – see also un	der adapters	
	Mounting position		Any, 360°		
Colors	Cover	White, RAL 9016, STAB/00 and STPB/00 black, RAL 9005			
	Lower part		AL 9005		
	Connecting cables	See "Conne	ecting cables" on page 4 and	d page 4	
Standard for actuators and	CE conformity As per EMC directive:	2004/108/EC			
connecting cables	Immunity	EN 61000-6-1 Residential			
	Emissions	EN 61000-6-3 Residential			
	Electrical safety	SELV	(PELV as per IEC 60364-4-	41)	
	Low-voltage directive		2006/95/EC		
	Protection class as per	EN 60730 Class III	EN 60730 Class II	EN 60730 Class III	
	Degree of pollution		As per EN 60730 class II		
	Housing type		IP54 as per EN 60529		
	Environmental compatibility	ISO 14001 (environment) ISO 9001 (quality) SN 36350 (Environmentally compatible products) RL 2002/95/EC (RoHS)			
Dimensions	Dimensions	Se	e "Dimensions" on page 16		
Weight	Actuator weight	See table "Type summary" a	ctuators with and without co	onnecting cable on page 3.	
	Weight of connecting cable ASY	See table Accessor	ies page Fehler! Textmark	e nicht definiert.	
Materials STA, STP	Cover and lower part		Polycarbonate		
Conn. cables	ASY, ASP		PVC		
	ASYHF	Halo	gen-free as per VDE 0207-2	24	

Permitted for safety extra-low voltage only (SELV, PELV) PDM = Pulse-duration modulation

³⁾ STA73/00, STA73 mP/00 and STA73B/00, with connecting cable ASY6AI..
STP73B/00 STP73/00 and with connecting cable ASY6PL..
Can be set using the DIP switch under the cover on the connecting cable. See Mounting instructions M4884

⁵⁾

Separate cable, see page 4
Min. runtime ca. 30 s/mm in control mode (heat-up time)

	Operation	Transportation	Storage
	EN 60721-3-3	EN 60721-3-2	EN 60721-3-1
Temperature	550 °C	–2060 °C	550 °C
Temperature for quasi-continuous control	540 °C	_	_
Humidity	< 85 % r.h.	< 95 % r.h.	5100 % r.h.

Connecting cables

Connecting cables w/o 0...10 V module

	ASY23	ASY23B	ASY23HF	ASY23LD	ASA23	ASP23	
Length [m]	0.815	310	210	2/5	1/2	1 /2	
Cross section [mm ²]	≤ 2 m: 0.50 > 2 m: 0.75	0.75	0.75	1 m: 0.50 5 m: 0.75	0.50	0.50	
Operating voltage [V]	24 / 230 ¹⁾	24 / 230 ¹⁾	24 / 230 ¹⁾	24	24 / 230 ¹⁾	24 / 230 ¹⁾	
Housing color	White, RAL 9016	Black, RAL 9005	White, RAL 9016	White, RAL 9016	White, RAL 9016	White, RAL 9016	
Coating	PVC	PVC	Halogen-free	PVC	PVC	PVC	
Auxiliary switch	_	1	_	ı	х	х	
Switch-point auxiliary switch	-	-	-	-	1.5 2.3 mm stroke	1.5 2.3 mm stroke	
Indicator	_	ı	_	LED	_	_	
Weight	See Table on page 4						

¹⁾ AC 230 V with STA23../STP23.., AC/DC 24 V with STA73../STP73..

Connecting cables with 0...10 V module

	ASY6A			ASY6P		
	ASY6A	ASY6AB	ASY6AHF	ASY6P	ASY6PB	ASY6PHF
Length [m]	2/5/7	2/5/7	2/5/7	2/5/7	2	2/5/7
Cross section [mm ²]	0.22	0.22	0.22	0.22	0.22	0.22
Operating voltage [V AC]	24	24	24	24	24	24
Color	White, RAL 9016	Black, RAL 9005	White, RAL 9016	White, RAL 9016	Black, RAL 9005	White, RAL 9016
Coating	PVC	PVC	Halogen-free	PVC	PVC	Halogen-free
Signal	010 V	010 V	010 V	010 V	010 V	010 V
Interior resistance Ri	100 kΩ	100 kΩ	100 kΩ	100 kΩ	100 kΩ	100 kΩ
Weight	See Table on page 4					

Dimensions

Dimensions in mm

