

Indexing plungers without collar with extended pin, Form G

Item description/product images



Description

Material:

Steel version

Indexing pin hardened:
grade 5.8.

Stainless steel version

Indexing pin hardened:
Threaded sleeve 1.4305.
Indexing pin 1.4034.

Indexing pin not hardened:

Threaded sleeve 1.4305.
Indexing pin 1.4305.

Mushroom knob black-grey thermoplastic.

Version:

Steel version:

Indexing pin hardened, ground, black oxidised.

Stainless steel version:

Indexing pin hardened, ground and bright.

Indexing pin not hardened, ground and bright.

Note:

Indexing plungers are used to prevent any change in locking position due to lateral forces. A new locking position can only be set after the pin has been manually disengaged.

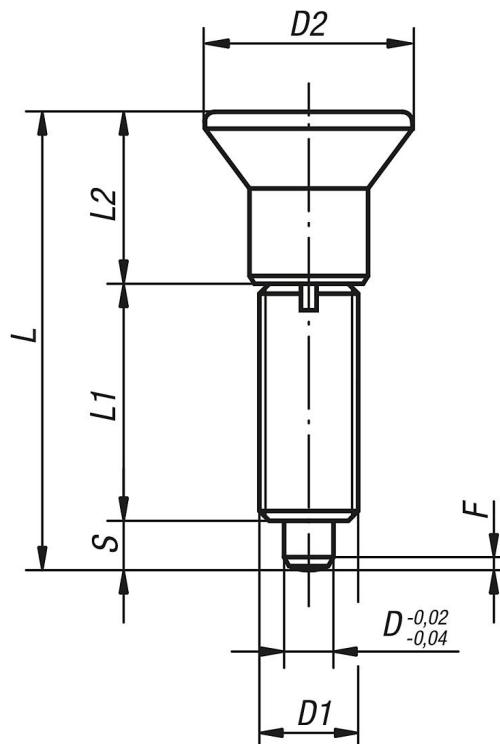
A washer is available to aid by screwing in the indexing plungers. The washer slides beneath the mushroom knob so that the carrier pins engage in the slot.

On request:

Special versions.

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Drawings

Form G
without locknut

Overview of items

Order No.	Form	Main material	Surface finish body	D	D1	D2	L	L1	L2	Travel S	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Order No. screw-in washer
K0633.21903	G	steel	hardened	3	M6x0,75	14	33	17	11	5	0,8	4,5	12	K0344.99
K0633.21004	G	steel	hardened	4	M8x1	18	40,5	21	13,5	6	1	6	15	K0344.90
K0633.21105	G	steel	hardened	5	M10x1	21	46,5	24	14,5	8	1,3	5	16	K0344.91
K0633.21206	G	steel	hardened	6	M12x1,5	25	54,7	28	17,7	9	1,8	6	18	K0344.92
K0633.21308	G	steel	hardened	8	M16x1,5	33	72	36	24	12	2,3	15	45	K0344.93
K0633.21410	G	steel	hardened	10	M20x1,5	33	79	40	24	15	2,8	15	43	K0344.94
K0633.21412	G	steel	hardened	12	M20x1,5	33	84	42	24	18	2,8	15	51	K0344.94
K0633.21516	G	steel	hardened	16	M24x2	40	104	50	30	24	3,2	20	60	K0344.95
K0633.201903	G	stainless steel	hardened	3	M6x0,75	14	33	17	11	5	0,8	4,5	12	K0344.99
K0633.201004	G	stainless steel	hardened	4	M8x1	18	40,5	21	13,5	6	1	6	15	K0344.90
K0633.201105	G	stainless steel	hardened	5	M10x1	21	46,5	24	14,5	8	1,3	5	16	K0344.91
K0633.201206	G	stainless steel	hardened	6	M12x1,5	25	54,7	28	17,7	9	1,8	6	18	K0344.92
K0633.201308	G	stainless steel	hardened	8	M16x1,5	33	72	36	24	12	2,3	15	45	K0344.93
K0633.201410	G	stainless steel	hardened	10	M20x1,5	33	79	40	24	15	2,8	15	43	K0344.94
K0633.201412	G	stainless steel	hardened	12	M20x1,5	33	84	42	24	18	2,8	15	51	K0344.94
K0633.201516	G	stainless steel	hardened	16	M24x2	40	104	50	30	24	3,2	20	60	K0344.95
K0633.211903	G	stainless steel	not hardened	3	M6x0,75	14	33	17	11	5	0,8	4,5	12	K0344.99
K0633.211004	G	stainless steel	not hardened	4	M8x1	18	40,5	21	13,5	6	1	6	15	K0344.90
K0633.211105	G	stainless steel	not hardened	5	M10x1	21	46,5	24	14,5	8	1,3	5	16	K0344.91
K0633.211206	G	stainless steel	not hardened	6	M12x1,5	25	54,7	28	17,7	9	1,8	6	18	K0344.92
K0633.211308	G	stainless steel	not hardened	8	M16x1,5	33	72	36	24	12	2,3	15	45	K0344.93
K0633.211410	G	stainless steel	not hardened	10	M20x1,5	33	79	40	24	15	2,8	15	43	K0344.94
K0633.211412	G	stainless steel	not hardened	12	M20x1,5	33	84	42	24	18	2,8	15	51	K0344.94
K0633.211516	G	stainless steel	not hardened	16	M24x2	40	104	50	30	24	3,2	20	60	K0344.95

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