

Indexing plungers, stainless steel, Form B

Item description/product images



Description

Material:

Indexing pin hardened:
Threaded sleeve 1.4305.
Indexing pin 1.4034.

Indexing pin not hardened:
Threaded sleeve 1.4305.
Indexing pin 1.4305.

Mushroom knob 1.4305, electropolished.

Version:

Bright.
Indexing pin ground.

Note:

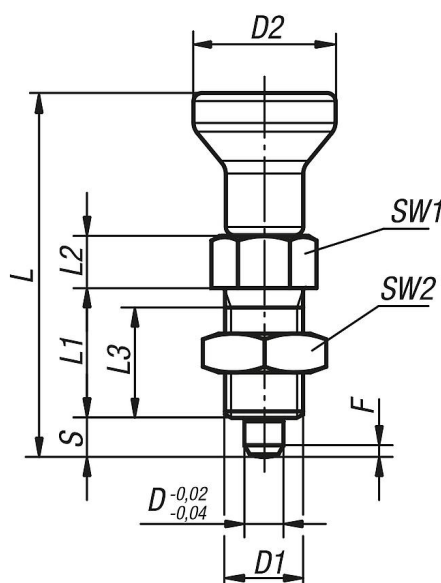
Indexing plungers are used to prevent any change in locking position due to lateral forces. A new locking position can only be set after the pin has been manually disengaged. Form C or D is recommended for applications in which the pin is disengaged over extended periods and should be prevented from springing back.

On request:

Special versions.

Drawings

Form B
non-lockout type
with locknut



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Overview of items

Order No.	Form	Main material	locating pin	D	D1	D2	L	L1	L2	L3	Travel S	SW1	SW2	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N
K0632.002903	B	stainless steel	hardened	3	M6x0,75	14	34,5	12	5	10	3,5	8	10	0,8	4,5	10
K0632.002004	B	stainless steel	hardened	4	M8x1	18	43	15	6	13	4	10	13	1	6	12
K0632.002105	B	stainless steel	hardened	5	M10x1	21	50	17	7	15	5	13	17	1,3	5	12
K0632.002206	B	stainless steel	hardened	6	M12x1,5	25	59	20	8	17	6	14	19	1,8	6	14
K0632.002308	B	stainless steel	hardened	8	M16x1,5	33	77	26	10	23	8	19	24	2,3	15	35
K0632.002410	B	stainless steel	hardened	10	M20x1,5	33	83	28	12	25	10	22	30	2,8	15	34
K0632.002412	B	stainless steel	hardened	12	M20x1,5	33	87	28	14	25	12	22	30	2,8	15	39
K0632.002516	B	stainless steel	hardened	16	M24x2	40	106	32	18	28	16	27	36	3,2	20	46
K0632.112903	B	stainless steel	not hardened	3	M6x0,75	14	34,5	12	5	10	3,5	8	10	0,8	4,5	10
K0632.112004	B	stainless steel	not hardened	4	M8x1	18	43	15	6	13	4	10	13	1	6	12
K0632.112105	B	stainless steel	not hardened	5	M10x1	21	50	17	7	15	5	13	17	1,3	5	12
K0632.112206	B	stainless steel	not hardened	6	M12x1,5	25	59	20	8	17	6	14	19	1,8	6	14
K0632.112308	B	stainless steel	not hardened	8	M16x1,5	33	77	26	10	23	8	19	24	2,3	15	35
K0632.112410	B	stainless steel	not hardened	10	M20x1,5	33	83	28	12	25	10	22	30	2,8	15	34
K0632.112412	B	stainless steel	not hardened	12	M20x1,5	33	87	28	14	25	12	22	30	2,8	15	39
K0632.112516	B	stainless steel	not hardened	16	M24x2	40	106	32	18	28	16	27	36	3,2	20	46