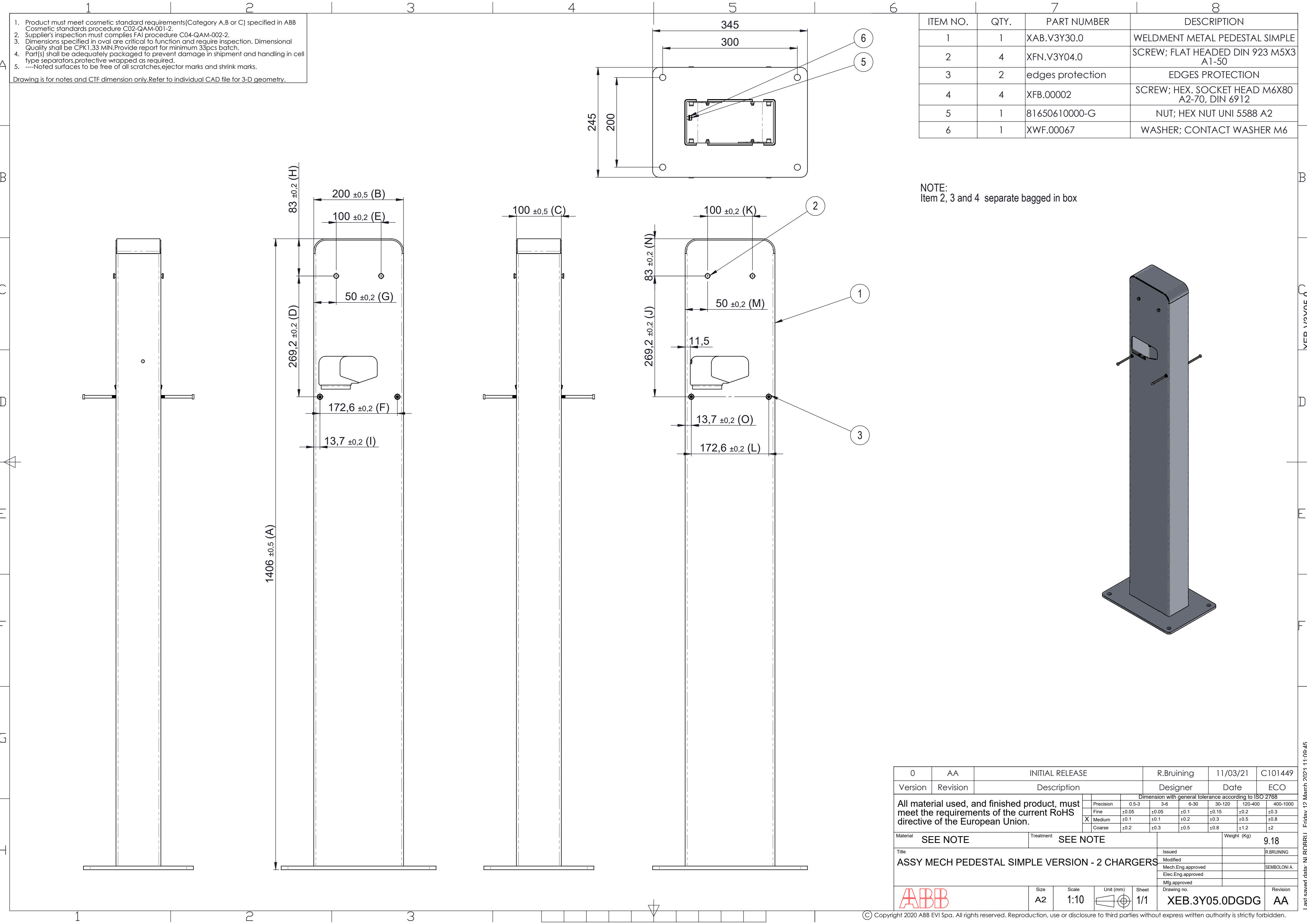
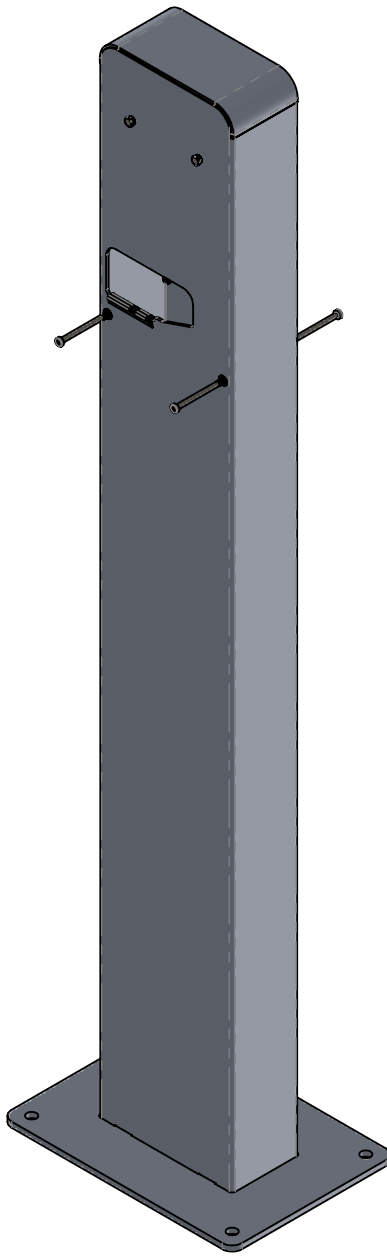




1. Product must meet cosmetic standard requirements(Category A,B or C) specified in ABB Cosmetic standards procedure C02-QAM-001-2.
2. Supplier's inspection must complies FAI procedure C04-QAM-002-2.
3. Dimensions specified in oval are critical to function and require inspection. Dimensional Quality shall be CPK1,33 MIN.Provide report for minimum 33pcs batch.
4. Part(s) shall be adequately packaged to prevent damage in shipment and handling in cell type separators,protective wrapped as required.
5. -----Noted surfaces to be free of all scratches,ejector marks and shrink marks.
Drawing is for notes and CTF dimension only,Refer to individual CAD file for 3-D geometry.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	XAB.V3Y30.0	WELDMENT METAL PEDESTAL SIMPLE
2	4	XFN.V3Y04.0	SCREW; FLAT HEADED DIN 923 M5X3 A1-50
3	2	edges protection	EDGES PROTECTION
4	4	XFB.00002	SCREW; HEX. SOCKET HEAD M6X80 A2-70, DIN 6912
5	1	81650610000-G	NUT; HEX NUT UNI 5588 A2
6	1	XWF.00067	WASHER; CONTACT WASHER M6

NOTE:
Item 2, 3 and 4 separate bagged in box



0	AA	INITIAL RELEASE				R.Bruining	11/03/21	C101449							
Version	Revision	Description				Designer	Date	ECO							
All material used, and finished product, must meet the requirements of the current RoHS directive of the European Union.				Dimension with general tolerance according to ISO 2768											
				Precision	0-3	3-6	6-30	30-120	120-400	400-1000					
				Fine	+0.05	+0.05	+0.1	+0.15	+0.2	+0.3					
				Medium	+0.1	+0.1	+0.2	+0.3	+0.5	+0.8					
				X	Coarse	+0.2	+0.3	+0.5	+0.8	+1.2	+2				
Material		SEE NOTE		Treatment		SEE NOTE		Weight (Kg)		9.18					
Title				Issued		R.BRUNING									
ASSY MECH PEDESTAL SIMPLE VERSION - 2 CHARGERS				Modified											
				Mech.Eng.approved						SEMBOLONI A.					
				Elec.Eng.approved											
				Mfg.approved											
				Size		Scale		Unit (mm)		Sheet		Drawing no.		Revision	
				A2		1:10				1/1		XEB.3Y05.0DGDG		AA	