

## Wencon Coating

### General Description

Wencon Coating is a two-component product, curing at room temperature. After curing, Wencon Coating will provide a smooth non-porous coating, which is resistant to bi-metallic corrosion, light chemical attack, corrosion and impingement. Wencon Coating contains no solvents.

Typical applications are coating of surfaces rebuilt with Wencon Cream or Rapid, coating of new tanks, pumps, valves, wet liners, cooler end covers and other items to be protected against corrosion and bi-metallic corrosion.

### Surface Preparation

Before applying, the surface must be clean. If possible shot blasted to Swedish Standard SA 2 1/2. Where impregnation of oil or salt is possible, the item is either left for 10-20 hours or heated to 30-40°C (86-104°F) in order to sweat out the oil or salt. Then the sandblasting is repeated. In some applications sandblasting is not possible and thorough grinding must take place to clean metal. N.B. Steelbrushing is not advisable as it gives a smooth surface. After grinding Wencon Cleaner is used for degreasing.

### Mixing Ratio

Mixing ratio 1:2 by volume. Mix the contents of the two tubs until an even colour is reached.

### Pot Life

20-30 minutes at 20°C (68°F), depending on amount.

### Applying

Wencon Coating is applied using the spatula supplied with the kit or a brush with half the length of the bristles cut away.

### Overcoating

Wencon Coating is applied in two operations. It is therefore supplied in two different colours, white and blue. The overcoating time depends on the temperature. The second coat must be applied whilst the first coat is still tacky. The time will vary from one to two hours. If full curing has occurred a light shot blasting is necessary prior to the second coat.

### Curing

Curing will take place in 10-48 hours. If the coating shall be exposed to chemicals, let it cure for 7 days before the exposure.

### Machine-ability

After curing the Wencon Coating can be machined, drilled, etc. like metal.

### Chemical Resistance

After curing, the Wencon Coating will be resistant to oil, water, saltwater, most diluted acids and a range of solvents.

### Temperatur Resistance

Corrosion and heavy load:	60°C (140°F)
Light or no load:	120°C (248°F)
As filling compound:	up to 250°C (482°F)

### Specific Volume

730 ccm/kg. (46,7 cu inch/kg)

### Coverage

1 kg/m<sup>2</sup> (0,2 lb/sq. ft.) in 600 micron.

### Hardness

Shore D 80.

### Handling Precautions

Read the instructions on the pack and the Material Safety Data Sheet.