



GUILBERT EXPRESS
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Brazing alloys, fluxes and accessories for sheet metal roofing

Product Technical Data

Sheet metal roofing, consumables	
Created on:	28/11/12
Modified on:	14/01/13
Issue:	B

DTP13E

							Sheet metal for roofing						
							ZINC				Other		
Ref.	Description	Selling unit	Dimensions formats Weight	Application mode	Brazing alloy	MSDS No.	Natural zinc [New]	Natural zinc (oxidized)	Pre- weathered zinc	Zinc Quartz	Copper	Brass	Galvanize steel
840	Fluxes for roofing sheet metals	1	320 ml	With brush	Tin / Lead 33% or 28%	No. 105	X				X	X	
845	Fluxes for roofing sheet metals	1	320 ml	With brush	Tin / Lead 33% or 28%	No. 114		X			X	X	
847	Fluxes for roofing sheet metals	1	1 L	With brush	Tin / Lead 33% or 28%	No. 115	X				X	X	X
850	Fluxes for roofing sheet metals	1	250 ml	With brush (2 applications on Zinc-Quartz and pre-weathered zinc)	Tin / Lead 33% or 28%	No. 116		X	X	X			

Ref.	Solder bars / rods	Unit quantity	Qty / Dim. / Weight	Use	Operating instructions	MSDS No.
1933	Half-round rod, 33% tin	1	2 rods	Brazing alloy for metal soft soldering	Soft soldering with soldering iron	No. 315
1935	Triangular rod, 33% tin	1	Approx. 250 g per solder bar. Cardboard packet: 25 kg	Brazing alloy for metal soft soldering	Soft soldering with soldering iron	No. 316
1937	Solder bar, 33% tin	1	Approx. 800 g per rod Cardboard packet: 25 kg	Brazing alloy for metal soft soldering	Soft soldering with soldering iron	No. 316

Ref.	Tinning paste	Unit quantity	Qty / Dim. / Weight	Use	Operating instructions	MSDS No.
852	Tinning paste	1	100 g	For simultaneous stripping and tinning of the iron tip, in order to obtain very clean weld beads.	Heat the soldering iron and rub the tip against the stone. Once the stone has softened, it will strip and tin your iron tip.	No. 117

Ref.	Ammoniacal stone	Unit quantity	Qty / Dim. / Weight	Use	Operating instructions	MSDS No.
9642	Ammoniacal stone X 3	1	Pack of three stones. Dimensions of one stone: 60 x 40 x 45: 150 g	Ammoniacal stone is used to strip and clean soldering iron tips. Express presents a product which allows a perfect and totally homogeneous surface stripping, which improves the quality of your welds.	Heat the soldering iron and rub the tip against the stone. The stone will strip your iron tip. You will then just need to tin your iron tip with tin-lead (a drop of brazing alloy during stripping will improve the stone/tip contact and the stripping operation will be faster).	No. 109
9641	Ammoniacal stone X 1	1	Dimensions of one stone: 80 x 50 x 20: 100 g	Ammoniacal stone, 100 g, for holder Ref. 9640.		No. 109

Ref.	Accessories	Qty U	Qty / Dim. / Weight	Use	MSDS No.
9644	Bag of 2 brushes	1	2 pcs	Theses brushes made of horse hair, used with Express fluxes, are manufactured for maximum efficiency and working comfort.	
9643	Bag of 25 brushes	1	25 pcs		
9640	Holder	1	1 pc	This very convenient holder, Ref. 9640 allows you to keep the tools necessary for your successful work close to you.	No. 109



X	Recommended
	Functional

