

The Public Health and Safety Organization



NSF Product and Service Listings

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NSF/ANSI/CAN 61 Drinking Water System Components - Health Effects

NOTE: Unless otherwise indicated for Materials, Certification is only for the Water Contact Material shown in the Listing. Click here for a list of <u>Abbreviations used in these Listings</u>. Click here for the definitions of <u>Water Contact</u> Temperatures denoted in these <u>Listings</u>.

Henkel Corporation

One Henkel Way Rocky Hill, CT 06067 United States 860-571-5100 Visit this company's website

Facility: Clearwater, FL

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives Loctite UK 178A and 178B Structural Polyurethane[1] [2]	[3]	CLD 23	ADH

- [1] Minimum cure time is 7 days.
- [2] Formerly Macroplast UK 178A and 178B.
- [3] Mix ratio is 1:1 (A:B) by volume.

Facility: Seabrook, NH

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives			
Loctite® AA H3101[1] [2] [3]	[4]	CLD 23	ADH
Loctite® SF 7649[5] [6] [7]	4.5 joints/L	C. HOT	JNG

- [1] Mix ratio is 1:1 (A:B) by weight or volume.
- [2] Certification does not include use with Primer 2000.
- [3] Formerly Loctite Speedbonder H3101.
- [4] Certified for joining pipes and fittings 4 inches and greater.
- [5] Evaluated for use with Henkel Loctite's anaerobic adhesives and sealants.
- [6] Only products bearing the NSF Mark on the product, product packaging, and/or documentation shipped with the product are Certified.
- [7] Formerly Loctite 7649 Primer N.

Facility: Cleveland, OH

Joining and Sealing Materials

Trade Designation	Size	Water Contact Size Temp	
Impregnation Resins			
Loctite® IS 88C[1]	[2]	C. HOT	SLT

- [1] Certified for use with metallic materials having no greater than 20% porosity.
- [2] Maximum use level for residential applications is 31 sq. in./L (335 sq. in. per residence).

Sealants

Loctite® IS RESINOL RTCTM[3]

- [2] C. HOT SLT
- [2] Maximum use level for residential applications is 31 sq. in./L (335 sq. in. per residence).
- [3] Formerly Loctite Resinol RTC.

Thread Compounds

Loctite® DRI 513[4]	>= 1/2"	C. HOT	TS
Loctite® DRI 513HV[5]	>= 1/2"	C. HOT	TS
Loctite® DRI 513MV	>= 1/2"	C. HOT	TS

- [4] Formerly Loctite 513 Dri-Seal.
- [5] Formerly Loctite 513HV Dri-Seal.

Protective (Barrier) Materials

Trade Designation	Water Contact Size Restriction	Water Contact Temp	Water Contact Material
Coatings - Fittings			
Loctite PC 7227 Blue[1]	>= 1"	CLD 23	EPOXY
Loctite PC 7227 Gray[2]	>= 1"	CLD 23	EPOXY
Loctite PC 7228 White[3]	>= 1"	CLD 23	EPOXY

^[1] Number of Coats: 1-3
 Maximum Field Use Dry Film Thickness (in mils): 60 total; 20 per coat
 Recoat Cure Time and Temperature: 1 hour at 25°C

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.2:1 by weight.

Induction time is 3-5 minutes.

[2] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat Recoat Cure Time and Temperature: 1 hour at $25\,^{\circ}\text{C}$

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.8:1 by weight.

Induction time is 3-5 minutes.

[3] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat Recoat Cure Time and Temperature: 1 hour at 25°C

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.8:1 by volume or 4.5:1 by weight.

Induction time is 3-5 minutes.

Coatings - Pipe

Loctite PC 7227 Blue[1]	>= 22"	CLD 23	EPOXY
Loctite PC 7227 Gray[2]	>= 22"	CLD 23	EPOXY
Loctite PC 7228 White[3]	>= 22"	CLD 23	EPOXY

[1] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 60 total; 20 per coat Recoat Cure Time and Temperature: 1 hour at $25\,^{\circ}\text{C}$

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.2:1 by weight.

Induction time is 3-5 minutes.

[2] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat Recoat Cure Time and Temperature: 1 hour at 25°C

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.8:1 by weight.

Induction time is 3-5 minutes.

[3] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat Recoat Cure Time and Temperature: 1 hour at $25\,^{\circ}\text{C}$

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.8:1 by volume or 4.5:1 by weight.

Induction time is 3-5 minutes.

Coatings - Valve

Loctite PC 7227 Blue[1]	>= 1"	CLD 23	EPOXY
Loctite PC 7227 Gray[2]	>= 1"	CLD 23	EPOXY
Loctite PC 7228 White[3]	1"	CLD 23	EPOXY

[1] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 60 total; 20 per coat Recoat Cure Time and Temperature: 1 hour at $25\,^{\circ}\text{C}$

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.2:1 by weight.

Induction time is 3-5 minutes.

[2] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat Recoat Cure Time and Temperature: 1 hour at $25\,^{\circ}\text{C}$ Final Cure Time and Temperature: 24 hours at $25\,^{\circ}\text{C}$

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.8:1 by weight.

Induction time is 3-5 minutes.

[3] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat Recoat Cure Time and Temperature: 1 hour at 25°C

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.8:1 by volume or 4.5:1 by weight.

Induction time is 3-5 minutes.

Facility: Jilemnice, Czech Republic

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Sealants			
Loctite 55 Pipe Sealing CordNOTE:	>= 1/4"	C. HOT	SLT
Loctite 55XL	>= 1/4"	C. HOT	SLT
Tangit UNI-LOCK	>= 1/4"	C. HOT	SLT
UNI-LOCK	>= 1/4"	C. HOT	SLT

NOTE: Only products bearing the NSF Mark on the product, product packaging, and/or $\,$

documentation shipped with the product are Certified.

Thread Compounds

Loctite 55 Pipe Sealing CordNOTE:	>= 1/4"	C. HOT	TC
Loctite 55XL	>= 1/4"	C. HOT	SLT
Tangit UNI-LOCK	>= 1/4"	C. HOT	TC

NOTE: Only products bearing the NSF Mark on the product, product packaging, and/or $\,$

documentation shipped with the product are Certified.

Facility: Düsseldorf, Germany

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives			
Loctite UK 178-1 A and 178B[2]	[1]	D. HOT	ADH
Loctite UK 178A and 178B[2]	[1]	D. HOT	ADH

- [1] Mix ratio is 1:1 (A:B) by volume.
- [2] Minimum cure time is 7 days.

Facility: Dublin, Ireland

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives			
LOCTITE® 5776 TM [1] [2]	>= 1/2"	C. HOT	ADH

- [1] Certified for use without activators.
- [2] Certified for a maximum of 10 joints per liter.

Facility: Casarile (MI), Italy

Mechanical Devices

Trade Designation	Size	Water Contact Temp	Water Contact Material
Potting Compounds[1] LOCTITE EA 9452	[2]	CLD 23	EPOXY

- [1] Mix ratio of Part A to Part B is 2.56:1 by weight.
- [2] Certified for use as a potting material in hollow fiber filtration devices 4 inches in

diameter and larger with a minimum daily flow of 500 Liters.

Facility: Sabana Grande, Puerto Rico

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives[1]			
LOCTITE® 263[2] [3]	>= 1/2"	C. HOT	ADH
Loctite 648[3]	>= 1/2"	C. HOT	ADH
Loctite® 242 Threadlocker Adhesive[2]	>= 1/2"	D. HOT	SLT
Loctite® 680 Retaining Compound	>= 1/2"	C. HOT	ADH

- [1] Only products bearing the NSF Mark on the product, product packaging, and/or documentation shipped with the product are Certified.
- [2] Certified for a maximum use of 2 joints/liter.
- [3] Certification does not include activators.

Sealants[1]

Loctite® 290 Threadlocker Adhesive[2]	>= 1/2"	D. HOT	SLT
Loctite® 480 Instant Adhesive	>= 1/2"	D. HOT	SLT
Loctite® 561[4]	[2]	D. HOT	SLT
Loctite® 565 PST® Pipe Sealant[5]	[6]	C. HOT	TS
Sprinkler System Thread Sealant[5]	[6]	C. HOT	TS
Sprinkler System Weld Sealant[2]	>= 1/2"	D. HOT	TS

- [1] Only products bearing the NSF Mark on the product, product packaging, and/or documentation shipped with the product are Certified.
- [2] Certified for a maximum use of 2 joints/liter.
- [4] Product requires cure of 72 hours at ambient temperature. Formerly Loctite
 PST 561 Pipe
 Sealant.
- [5] This product is Certified for use as a fitting and pipe sealant.
- [6] Maximum use: 50 (1/2") joints per residence (4.5 joints per liter).

Thread Compounds[1]

Loctite® 518 Flange Sealant[7]	>= 1/2"	C. HOT	SLT
Loctite® 567[8]	[9]	C. HOT	TC
Loctite® Threadlocker Adhesive 243[7]	>= 1/2"	C. HOT	TS

- [1] Only products bearing the NSF Mark on the product, product packaging, and/or documentation shipped with the product are Certified.
- [7] Maximum of 21 joints per residence (2 joints per liter).
- [8] Formerly Stainless Steel PST 567.
- [9] Certified for use as an anode thread sealant in water heater tanks with a \max

surface area to volume ratio of 0.08 sq. in./L.

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