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REWARD YOURSELF

Product Manual **Vienna STS**

ELECTRIC SAUNA HEATER:

1712-45-171817

1712-60-171817

1712-80-171817



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1. Quick instructions for use of the sauna heater

1.1 Check before taking a sauna bath

1. The sauna room is suitable for taking a sauna bath.
2. The door and the window are closed.
3. The sauna heater is topped with stones that comply with the manufacturer's recommendations, the heating elements are covered with stones, and the stones are piled sparsely.

NOTE: Structural clay tiles are not allowed.

1.2 Operation of the sauna heater controls

Put the main switch in position I (close to the thermostat dial)

Set the heater's thermostat to the desired temperature. You can find the ideal temperature for taking a sauna bath by first turning the thermostat to the maximum. Once the sauna room is warm enough, simply turn the thermostat control backwards, i.e. counter-clockwise, until the heating elements turn off (you can hear a clicking sound). You can fine-tune the temperature by slightly turning the thermostat knob in either direction.

The sauna heater operates with a 12-hour timer.

The timer is operated by turning the timer knob clockwise from the 0 position.

In the 0 position, the power is off and the sauna heater is not on.

In the 0–3 hours zone, heating elements will turn on and the sauna heater is warm for the selected period of time.

In the 1–9 hours zone, you can preset the time after which the sauna heater will turn on. For example, by turning the knob at 6, the sauna heater will turn on after six hours and stay warm for Three hours unless the timer is turned to 0 position earlier.

Pleasant, smooth sauna bath temperature is about 70 °C.

Rearrange the sauna stones at least once a year and replace any weathered stones. This enhances air circulation between the stones, which extends the useful life of the thermal resistors.

If you encounter any problems, please contact the manufacturer's warranty service shop. A list of warranty service shops is included in the delivery.

For additional information about enjoying a sauna bath, please visit our website at www.tylohelo.com

2. Information for users

Persons with reduced physical and mental capacity, sensory handicap, or little experience and knowledge about how the device is operated (e.g. children), should only operate the device while supervised or according to instructions given by the persons in charge of their safety.

Make sure that children aren't playing with the sauna heater.

2.1 Sauna room

The walls and ceiling of a sauna room should be thermally well insulated. All surfaces that store heat, such as tiled and plastered surfaces must be insulated. It is recommended to use wooden panel cladding inside the sauna room. If there are heat storing elements in the sauna room, such as decorative stone, glass etc., note that these elements may extend the pre-heating period even though the sauna room is otherwise well insulated (see page 7, section 2.8).

2.2 Recommended sauna room ventilation

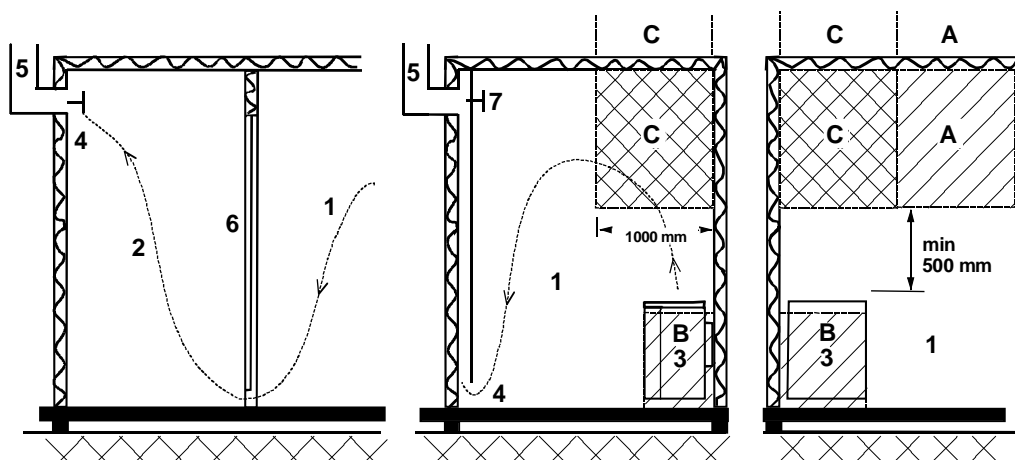


Image 1 Recommended sauna room ventilation

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|--|--------------------------|----------------------------|
| 1. Sauna room | 3. Electric sauna heater | 5. Exhaust flue or channel |
| 2. Washroom | 4. Exhaust valve | 6. Door to the sauna room |
| 7. A ventilation valve can be installed here to be kept closed while the sauna is heated and during bathing. | | |

Inlet vent can be positioned in the A zone. Make sure the incoming fresh air will not interfere with (i.e. cool down) the sauna heater's thermostat near the ceiling.

The B zone serves as the incoming air zone, if the sauna room isn't fitted with forced ventilation. In this case, the exhaust valve is installed min 1m higher than the inlet valve.

DO NOT INSTALL INLET VALVE WITHIN ZONE C, IF THE SAUNA HEATER'S CONTROL THERMOSTAT IS LOCATED AT THE SAME ZONE.

2.3 Heating the sauna

Before turning the sauna heater on, make sure the sauna room is suitable for taking a sauna bath. When heated for the first time, the sauna heater may emit some odour. If you detect any odour while the sauna heater warms up, disconnect the sauna heater briefly, and air the room. Then turn the sauna heater back on.

The sauna heater is turned on by twisting the timer knob, and the temperature is adjusted from the thermostat knob.

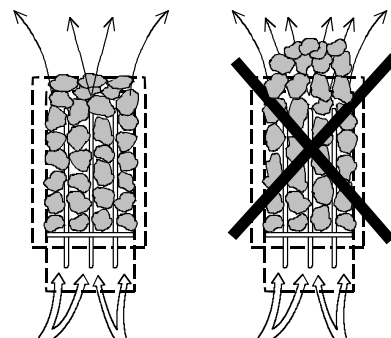
You should turn the sauna heater on roughly an hour before you plan to take a sauna bath, so that the stones have time to heat up properly and the air warms up evenly in the sauna room.

Do not put any objects on the sauna heater. Do not dry clothes on the sauna heater or anywhere in its vicinity.

2.4 Sauna heater stone

Quality stones meet the following requirements:

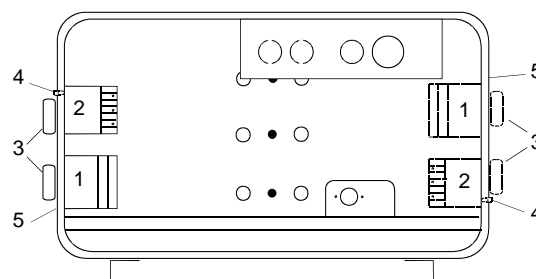
- Sauna stones should withstand heat and heat variation caused by vaporisation of the water thrown on the stones.
- Stones should be rinsed before use in order to avoid odour and dust.
- Sauna stones should have an uneven surface to supply a larger surface for the water to evaporate from.
- Sauna stones should be large enough, measuring about 50–80 mm to allow good ventilation between the stones. This extends the useful life of the heating elements.
- Sauna stones should be piled sparsely in order to enhance ventilation between the stones. Do not bend the heating elements together or against the frame.
- Rearrange the stones regularly (at least once a year) and replace small and broken stones with new, larger stones.
- Stones are piled so that they cover the heating elements. Do not, however, pile a large heap of stones on the heating elements. Please refer to the table on page 8 . Table 1 for an adequate amount of stones. Any small stones in the package of stones mustn't be piled on the sauna heater.
- The warranty does not cover defects resulting from poor ventilation caused by small and tightly packed stones.
- Structural clay tiles are not allowed. They may cause damage to the sauna heater that will not be covered by the warranty.
- Do not use soapstone as sauna rocks. Any damages resulting from this will not be covered by the stove warranty
- Do not use lava stone as sauna rocks. Any damages resulting from this will not be covered by the stove warranty
- **DO NOT USE THE HEATER WITHOUT STONES.**



2.5 Moving the heater controls from one side to the other

By default, the thermostat and the timer switch are located on the left hand side of the heater when viewed from the front. They can be moved to the other side, if necessary. The work may only be carried out by a qualified electrician.

1. Turn the heater upside down. Unfasten the bottom plate.
2. Pull off the dials for the thermostat and the timer switch. Unfasten the two screws in the thermostat and timer switch frame. Remove the plastic covers for the electric box and the outer shell from the back. Move the thermostat, the timer switch and their frame to the other side and refasten using two screws. Insert the plastic covers in the now empty holes. Push the thermostat and timer switch dials back into place. NOTE! Leave a minimum of 1 mm between the dial and the heater outer shell.
3. Fasten the bottom plate, install the heater and check that it works.



- | |
|------------------------------|
| 1. Thermostat |
| 2. Timer switch |
| 3. Dial |
| 4. Temperature limiter reset |
| 5. Outer shell of the heater |

2.6 Sauna heater controls

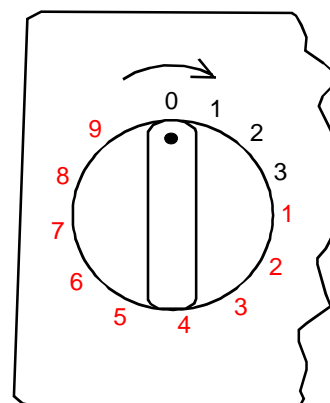
2.6.1 Timer

The sauna heater is controlled by operating a 12-hour timer with three operating zones. The timer is set by twisting the knob clockwise until the desired operating zone is reached. When operating, the timer gradually travels counter-clockwise towards the zero position.

1. 0 position. The sauna heater is not on.
2. Operating zone 1–3 hours. Set on this zone, the sauna heater heats up at full power while the sauna thermostat controls the temperature.
3. Preset zone 1–9 hours. Set on this zone, the sauna heater can be preset to turn on after a certain period of time. The heating elements will not heat up when the timer is within this zone.

Before turning the sauna heater on, make sure the sauna room is suitable for taking a sauna bath.

The timer operates better if it is first turned further than the desired time and then turned back to the desired time. If the switch has not travelled back to 0 position after finishing bathing, turn it to 0 manually.

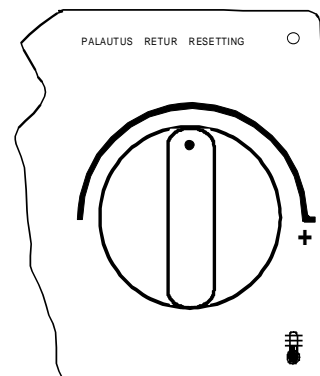


2.6.2 Thermostat

The thermostat knob is next to the timer knob. The further right (clockwise) the timer is switched, the higher the temperature will rise in the sauna room. The best way to find the ideal temperature is to first turn the thermostat fully on the right and let the temperature rise to the desired temperature. Subsequently, turn the thermostat knob slowly counter-clockwise until you hear a gentle clicking sound. If you want to readjust the temperature, turn the thermostat gradually until the temperature is ideal.

The thermostat will not operate correctly if the stones are piled too densely or they are too small. Please refer to section "Sauna heater stones" on page 5.

The thermostat has an integrated temperature limiter with a reset switch next to the thermostat knob.



2.7 Electric heating toggle

Electric heating toggle applies to homes with an electric heating system.

The sauna heater thermostat also controls the heating toggle. In other words, home heating turns on once the sauna thermostat cuts power off the sauna heater.

2.8 If the sauna heater will not heat up

If the sauna heater will not heat up, please check that:

1. The power is on; And the heater main switch is in position I (close to the thermostat dial)
2. The timer is on the heating zone (operating zone);
3. The thermostat is switched to a temperature that is higher than the current temperature of the sauna room;
4. The front fuses of the sauna heater are intact;
5. The timer is not stuck. Make sure the knob doesn't chafe against the base; there should be min 1mm gap between the knob and the base.

If the sauna heater has been exposed to freezing conditions, the temperature limiter may have gone off. The limiter is reset by pressing the reset switch. Note that the limiter does not work until the temperature has risen to approx. -5°C. If the sauna heater still fails to work, please contact an authorised service for repair.

2.9 Preparing for sauna heater installation

Check the following before installing the sauna heater:

1. The ratio of the heater's input (kW) and the sauna room's volume (m³). Volume/input recommendations are presented in Table 1 on page 8. The minimum and maximum volumes must not be exceeded.
2. The sauna room ceiling must be min 1900 mm high.
3. Uninsulated and masonry stone walls extend the preheating time. Each square metre of plastered ceiling or wall surface adds 1.2 m³ to the sauna room's volume.
4. Check page 9. Table 2 section for a suitable fuse size (A) and the correct diameter of the power supply cable (mm²) for the sauna heater in question.
5. Conform to the specified safety clearance around the sauna heater. There should be enough room around the sauna heater for maintenance purposes, a doorway etc.

2.10 Installation

Follow the safety clearance specifications on page 8. Image 2 when installing the sauna heater. Thin panel is not a suitable mounting base. The mounting base must be reinforced with timber behind the panel. The minimum clearances specified on page 8 must be followed also in case the sauna room wall materials are combustible.

Walls or ceilings must not be clad with fibre-reinforced plaster board or other light-weight cladding, because they may cause a fire hazard.

A single sauna heater is allowed per a sauna room.

2.10.1 Sauna heater safety clearances

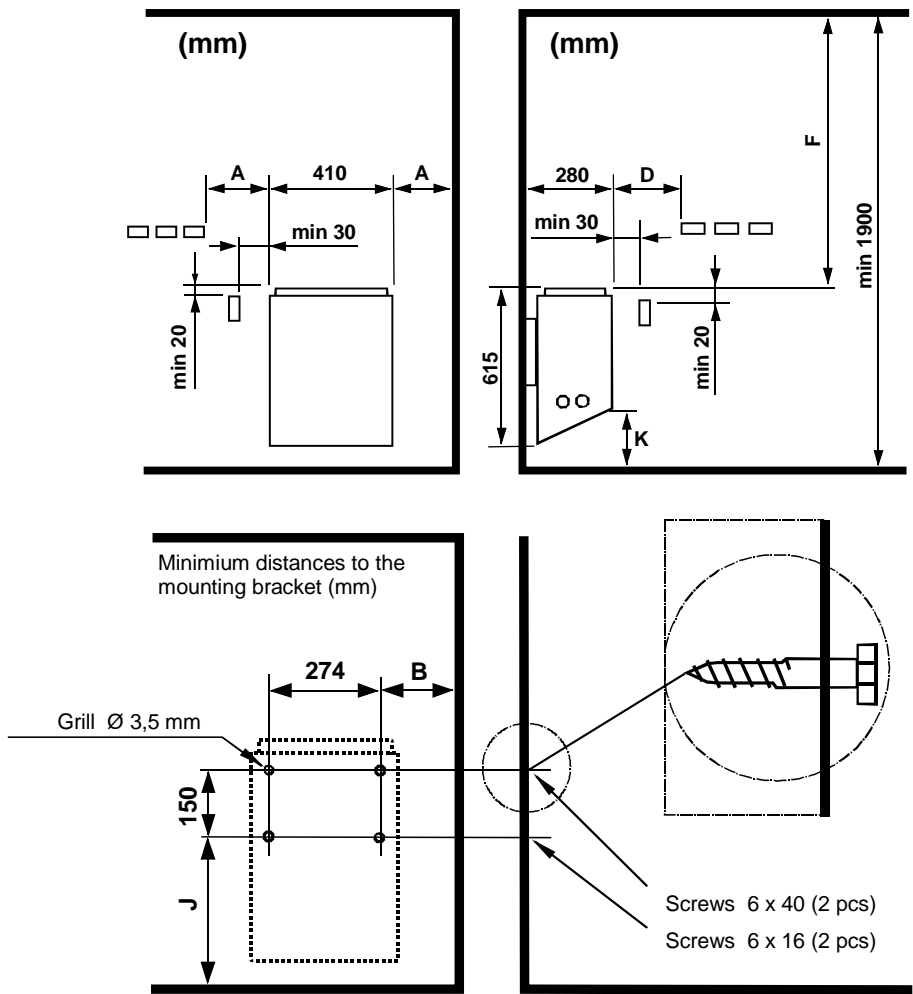


Image 2 Safety clearances

Effect	Saunaroom			Minimum distance to						Stone	
kW	Volume		Height	Side wall A mm	In front of D mm	Ceiling F mm	Floor K mm			min. max. Circa Circa kg kg	
	min.	max.	min. mm								
	m³	m³									
4,5	3	6	1900	40	60	1200	110	108	390	12	12
6,0	5	9	1900	60	80	1200	110	128	390	12	20
8,0	8	12	1900	80	100	1200	110	148	390	20	20

Table 1 Safety clearances

2.11 Connection of the sauna heater to the mains

The sauna heater must be connected to the mains by a qualified electrician and in compliance with current regulations. Sauna heater is connected with a semi-permanent connection. Use H07RN-F (60245 IEC 66) cables or a corresponding type. Other output cables (signal lamp, electric heating toggle) must also adhere to these recommendations. Do not use PVC insulated cable as a connection cable for the sauna heater.

A multipolar (e.g. 7-pole) cable is allowed, if the voltage is the same. In the absence of a separate control current fuse, the diameter of all cables must be the same, i.e. in accordance with the front fuse.

The connecting box on the sauna wall should be located within the minimum safety clearance specified for the sauna heater. The maximum height for the connection box is 500 mm from the floor

Image 3 page 10 If the connection box is located at 500 mm distance from the heater, the maximum height is 1000 mm from the floor

Sauna heater insulation resistance: The sauna heater heating elements may absorb moisture from air, e.g. during storage. This may cause bleeder currents. The moisture will be gone after a few heating sessions. Do not connect the heater power supply through a ground fault interrupter.

Adhere to the effective electrical safety regulation when installing the sauna heater.

Power	Power supply cable	Fuse	Power supply cable	Fuse	Power supply cable	Fuse
	H07RN -F/ 60245 IEC 66		H07RN -F/ 60245 IEC 66		H07RN -F/ 60245 IEC 66	
	mm ²		mm ²		mm ²	
kW	400V 3N~	A	230V 3~	A	230V 1 N~ / 2~	A
4,5	5 x 1,5	3 x 10	4 x 2,5	3 x 16	3 x 4,0	1 x 20
6,0	5 x 1,5	3 x 10	4 x 2,5	3 x 16	3 x 6,0	1 x 35
8,0	5 x 2,5	3 x 16	4 x 6,0	3 x 25	3 x 6,0	1 x 35

Table 2 Cable and Fuse

2.12 Electric heating toggle

Electric heating toggle applies to homes with an electric heating system.

Sauna heater has connections (marked N-55) for controlling the electric heating toggle. Connectors N-55 and the heating elements are simultaneously live (230V). The sauna heater thermostat also controls the heating toggle. In other words, home heating turns on once the sauna thermostat cuts power off the sauna heater.

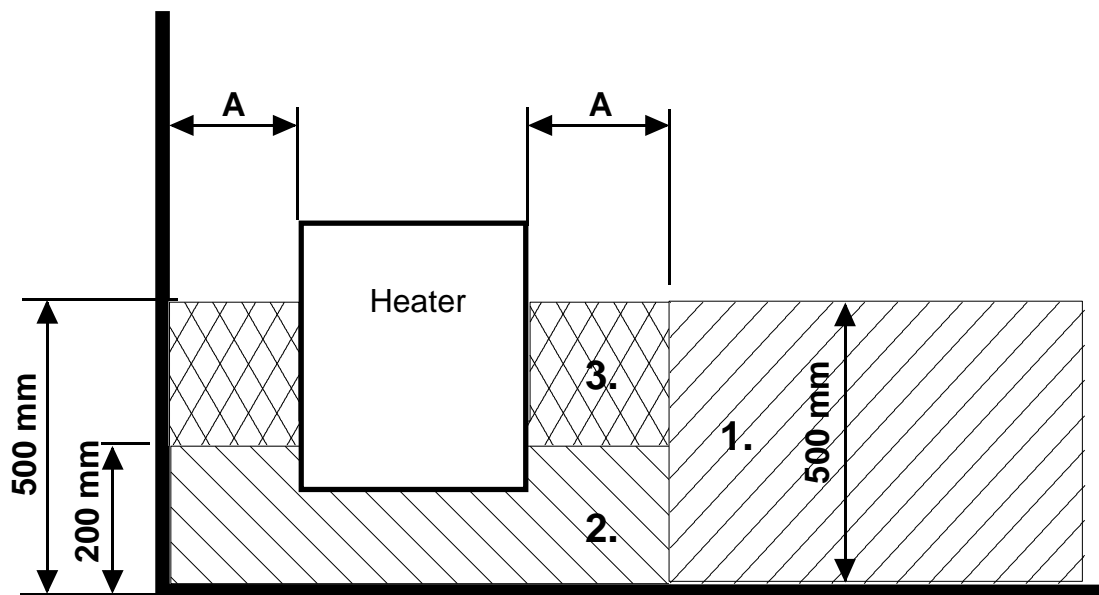


Image 3 Locating the connection box for connection cable in the sauna room

2.13 Location for the connection box

A = Specified minimum safety clearance

1. Recommended location for the connection box
2. Silumin box recommended in this area.
3. This area should be avoided. Always use a silumin box.

In other areas, use a heat-resisting box (T 125 °C) and heat-resisting cables (T 170 °C). The connection box must be clear of obstacles. When installing the connection box to zones 2 or 3, refer to the instructions and regulations of the local energy supplier.

2.14 Viring diagram

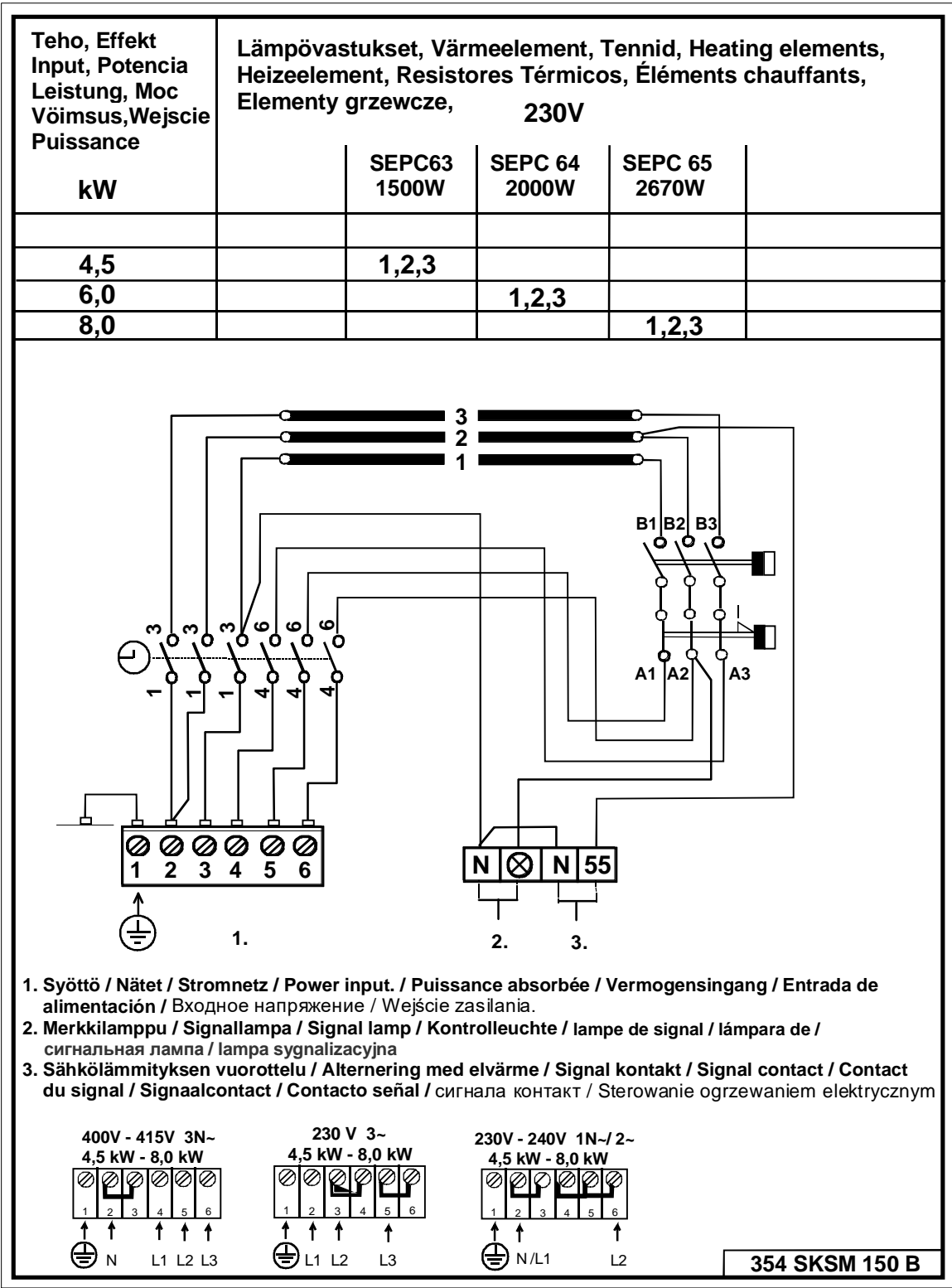


Image 4 Viring diagram

3. Spare parts for the Vienna STS - electric sauna heater

Part	Product number	product title	Vienna 45 STS	Vienna 60 STS	Vienna 80 STS
1	4071002	Basic grate	1	1	1
2	5509053	Clock OYKF 1	1	1	1
3	5408013	Thermostat OLCH 1	1	1	1
4	7812550	Mains connector NLWD 1-1	1	1	1
5	7712000	Cable clamp NKWA 1	1	1	1
6	7309521	Clock knob	1	1	1
7	7309522	Thermostat knob	1	1	1
8	4316222	Heating element SEPC 63 1500W/230V	3		
9	4316221	Heating element SEPC 64 2000W/230V		3	
10	4316220	Heating element SEPC 65 2670W/230V			3
11	7513002	Philips screw M5 x 10	3	3	3

Table 3 Vienna STS spare parts

4. ROHS

Ympäristönsuojeluun liittyviä ohjeita

Tämän tuotteen käyttöiän päätyttyä sitä ei saa hävittää normaalin talousjätteen mukana, vaan se on toimitettava sähkö- ja elektroniikkalaitteiden kierrätykseen tarkoitettuun keräyspisteeseen.

Symboli tuotteessa, käyttöohjeessa tai pakkauksessa tarkoittaa sitä.



Valmistusaineet ovat kierrätettävissä merkintänsä mukaan. Käytettyjen laitteiden uudelleenkäytöllä, materiaalien hyödyntämisellä tai muulla uudelleenkäytöllä teet arvokkaan teon ympäristömme hyväksi. Tuote palautetaan ilman kiuaskiviä ja verhoukiviä kierrätyskeskukseen.

Tietoa kierrätyspaikoista saat kuntasi palvelupisteestä.

Instructions for environmental protection

This product must not be disposed with normal household waste at the end of its life cycle. Instead, it should be delivered to a collecting place for the recycling of electrical and electronic devices.

The symbol on the product, the instruction manual or the package refers to this.



The materials can be recycled according to the markings on them. By reusing, utilising the materials or by otherwise reusing old equipment, you make an important contribution for the protection of our environment. Please note that the product is returned to the recycling centre without any sauna rocks and soapstone cover.

Please contact the municipal administration with enquiries concerning the recycling place.

Anvisningar för miljöskydd

Denna produkt får inte kastas med vanliga hushållssopor när den inte längre används. Istället ska den levereras till en återvinningsplats för elektriska och elektroniska apparater.

Symbolen på produkten, handboken eller förpackningen refererar till detta.



De olika materialen kan återvinnas enligt märkningen på dem. Genom att återanvända, nyttja materialen eller på annat sätt återanvända utsliten utrustning, bidrar du till att skydda vår miljö.

Produkten returneras till återvinningscentralen utan bastusten och eventuell täljstensmantel.

Vänligen kontakta de kommunala myndigheterna för att ta reda på var du hittar närmaste återvinningsplats.

Hinweise zum Umweltschutz

Dieses Produkt darf am Ende seiner Lebensdauer nicht über den normalen Haushaltsabfall entsorgt werden, sondern muss an einem Sammelpunkt für das Recycling von elektrischen und elektronischen Geräten abgegeben werden.

Das Symbol auf dem produkt, der Gebrauchsanleitung oder der Verpackung weist darauf hin.



Die Werkstoffe sind gemäß ihrer Kennzeichnung wiederverwertbar. Mit der Wiederverwendung, der stofflichen Verwertung oder anderen Formen der Verwertung von Altgeräten leisten Sie einen wichtigen Beitrag zum Schutze unserer Umwelt. Dieses Produkt soll ohne Steine und Specksteinmantel an dem Sammelpunkt für Recycling zurückgebracht werden.

Bitte erfragen Sie bei der Gemeindeverwaltung die zuständige Entsorgungsstelle.