

Welding positioner POS 300M and MC

Artikelnummer: 71801167

M = manual tilting

Artikelnummer: 71801167MC

MC = manual tilting with overlap welding

Possible welding mode:

- MIG/MAG
- WIG
- Wire-WIG
- Plasma welding
- SAW

Working cycle:

- earth cable transfers 300A/100%



Features

- Table can be tilted manually from 0° to 135°.
- Foot switch start/stop.
- 60 mm hollow shaft.
- Table diameter: 400 mm.
- Rotating directions adjustable cw / ccw
- Table speed adjustable from 0,34 – 3,4 rpm.
- Welding machine can be actuated via turntable control.
- Mass contact transmits 300A/100%.
- Control unit available with overlap welding.
- HF-protected.

M = manual tilting

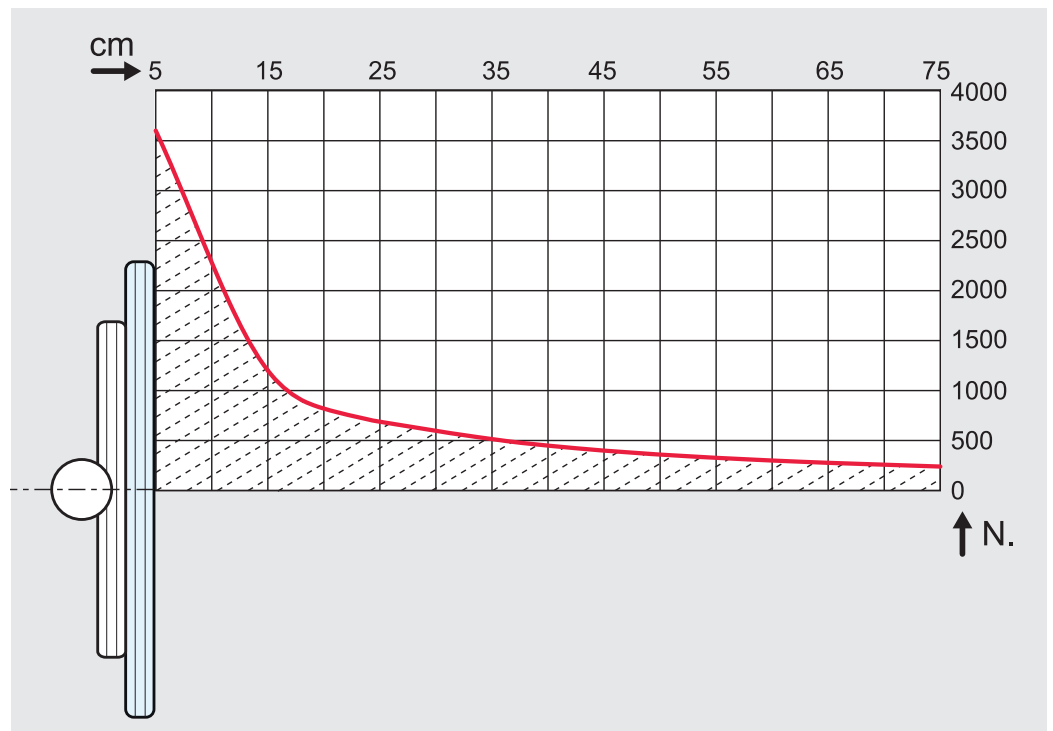
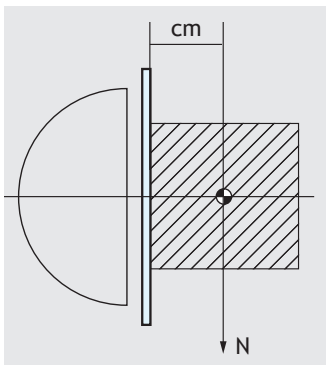
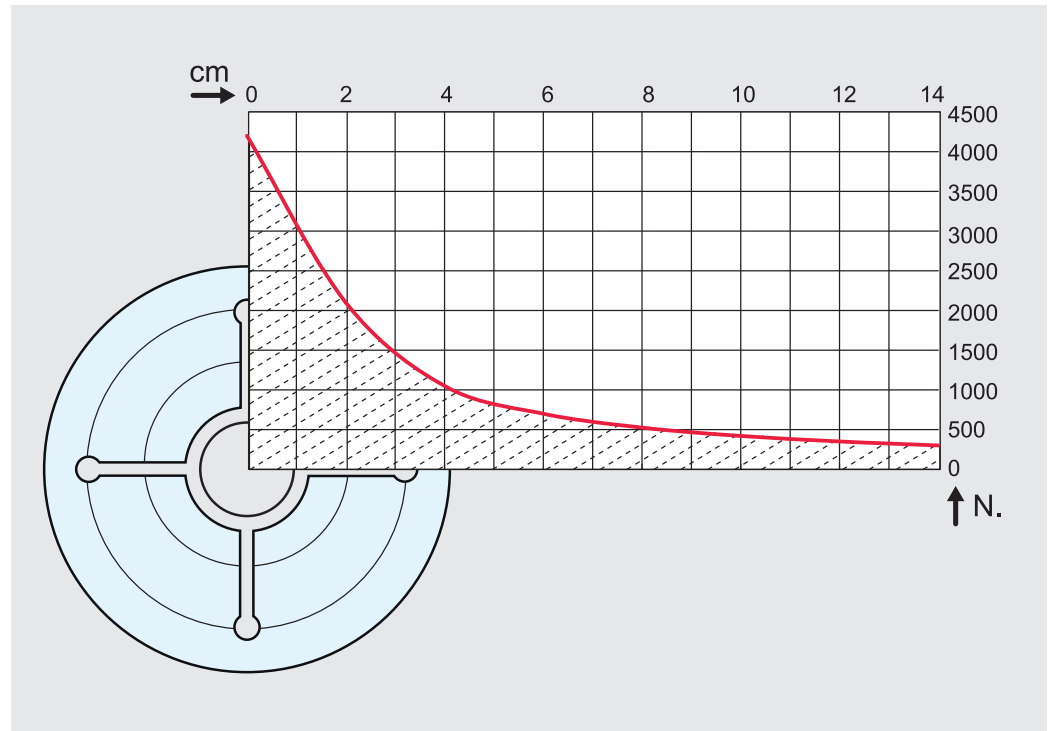
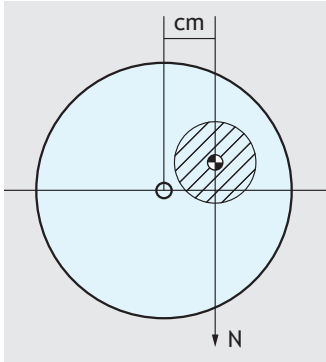
MC = manual tilting with overlap welding



Model	POS-300 / 300MC
Supply voltage	AC 230 V/50 Hz
Ground connection	300 A/100 %
Tilting range	0° – 135°
Table diameter	400 mm
Hollow shaft	60 mm
Speed	0,34 – 3,4 rpm
Table tilt	manually (by hand wheel)
Max. load A	300 kg
Measurements (LxWxH) mm	ca. 340 x 288 x 410
Weight	ca. 150 kg

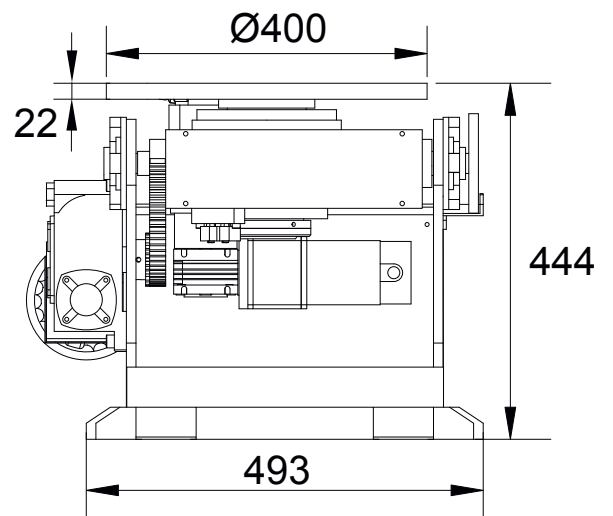
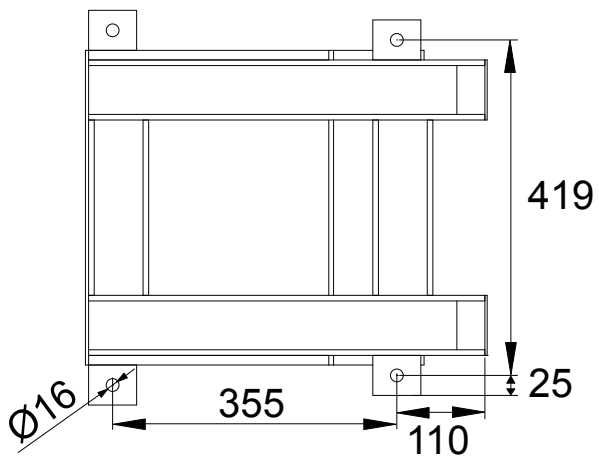
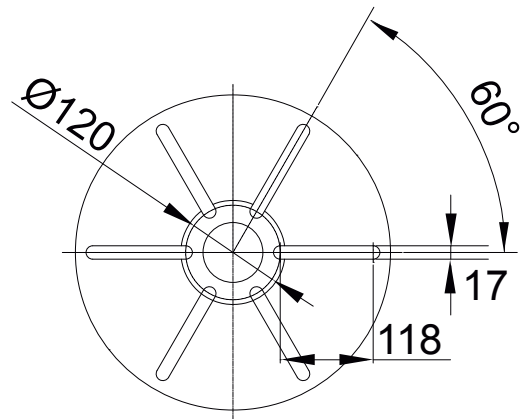
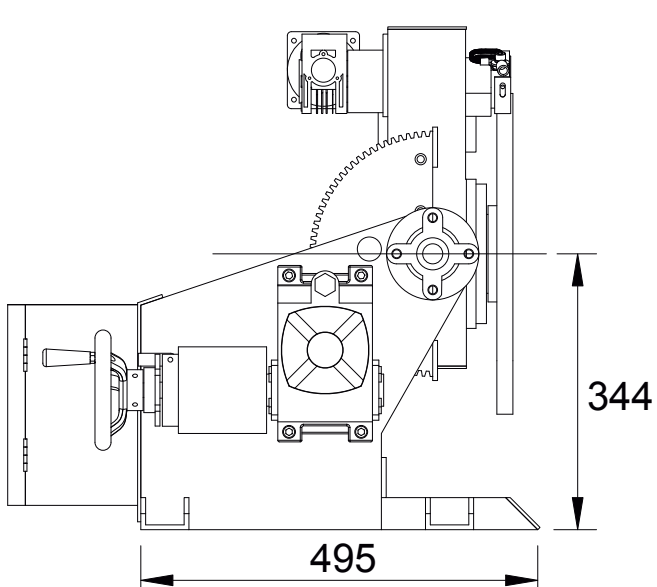
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Load diagram



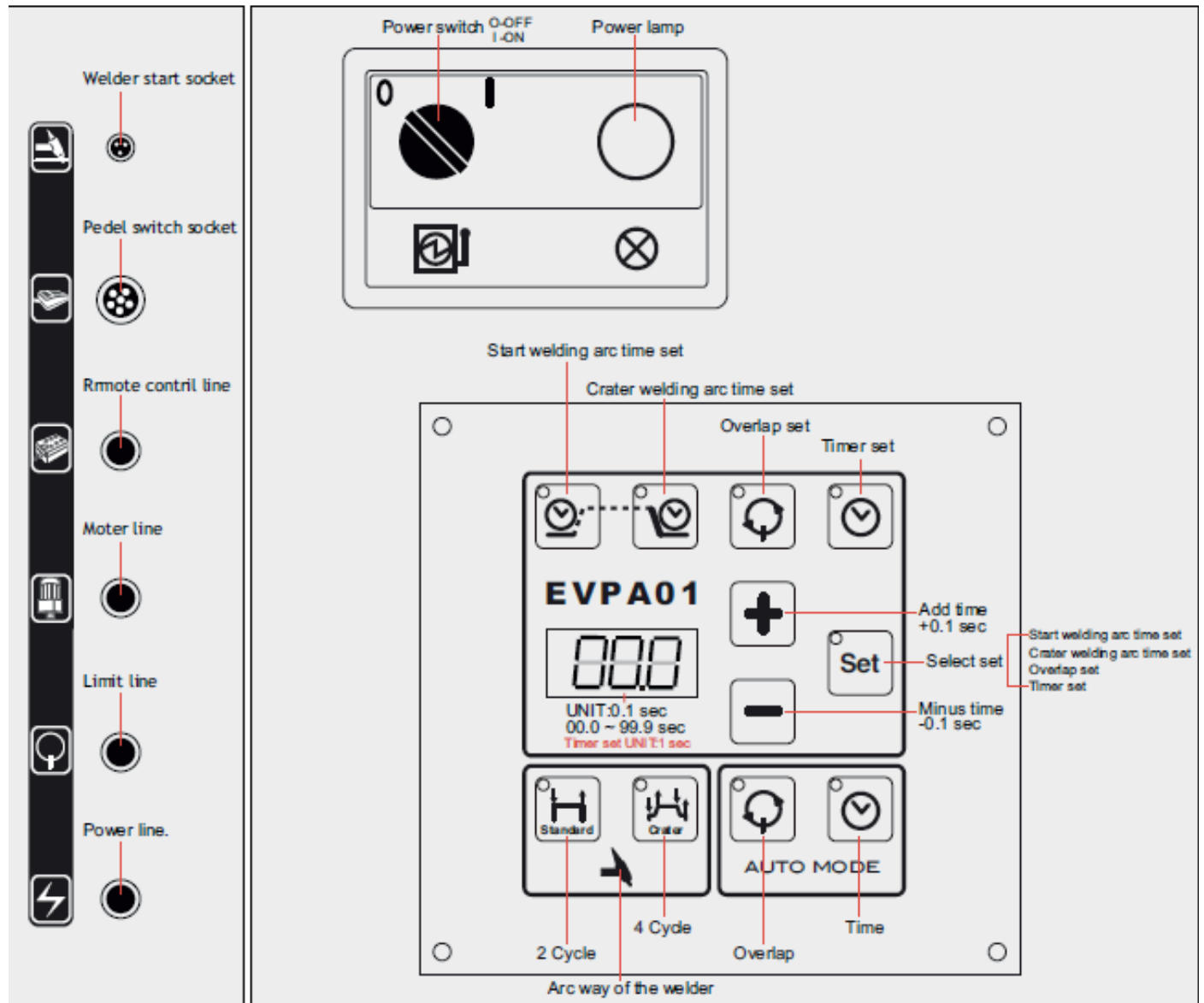
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Size



Welding positioner POS 300M and MC

Control box POS 300MC



Welding positioner POS 300M and MC

Remote control

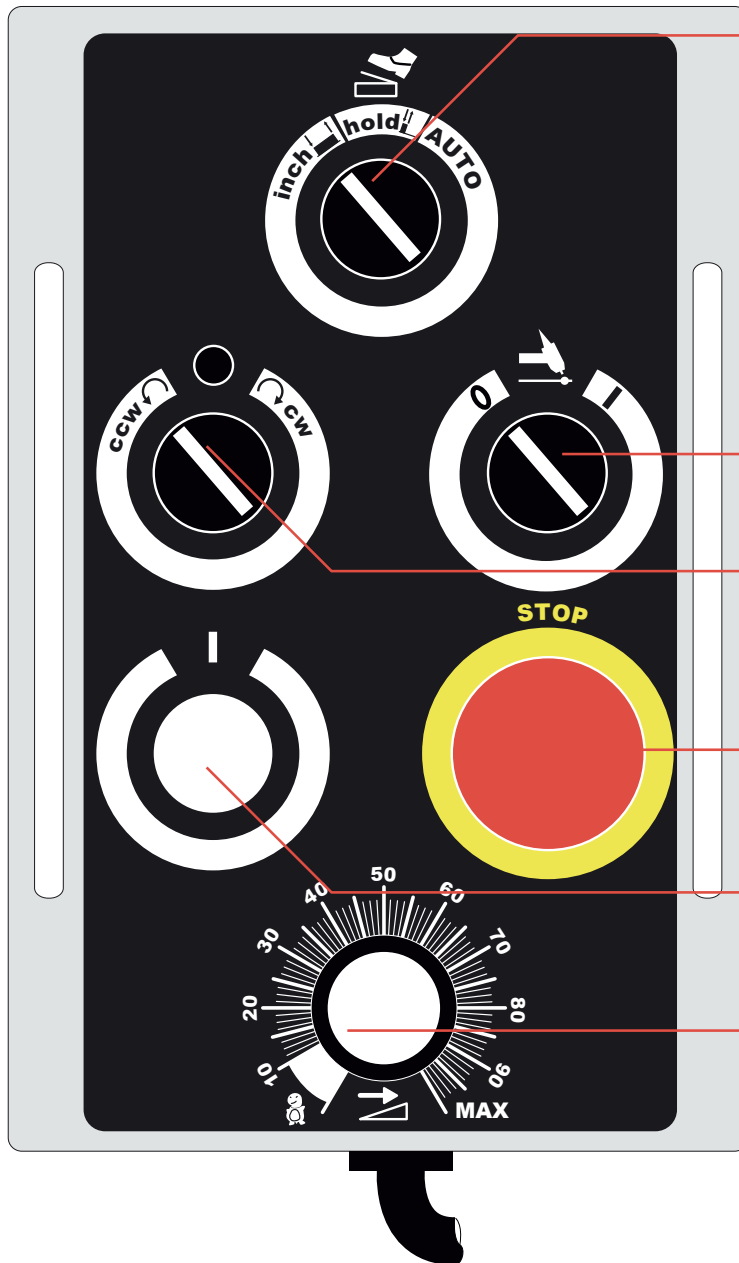


Table Roation Start Method

inch

-Start → -Stopp

hold

-Start → -Stop

AUTO

-Start → Overlap oder Time → -Stop

Weld in step switch

0 = OFF

I = ON

Table Roation Direction Switch

↻ -cw: Clockwise

↻ -ccw: couterclockwise

Stop

Table Rotation Start Button

Table Rotation Speed