

ENVIRONMENTAL PRODUCT DECLARATION

According to EN ISO 14025 and EN 15804

This Declaration is based on the Product Category Rules (PCR) for 'Luminaires, lamps and components for luminaires' - 07.2014

| | |
|---------------------|---|
| Declaration Holder: | Tridonic GmbH & Co KG Färbergasse 15, 6851 Dornbirn - Austria |
| Program Holder: | Institut Bauen und Umwelt e. V. (IBU), Deutschland (www.ibu-epd.com) |
| Declaration number: | ECO-ZGR-87500627-Component-EU-2017-10-10 |
| Date of Issue: | 2017-10-10 |
| Validity Date: | 2022-10-10 |



LED drivers

LCA 15W 180-350mA flexC PH-C SR ADV

87500627

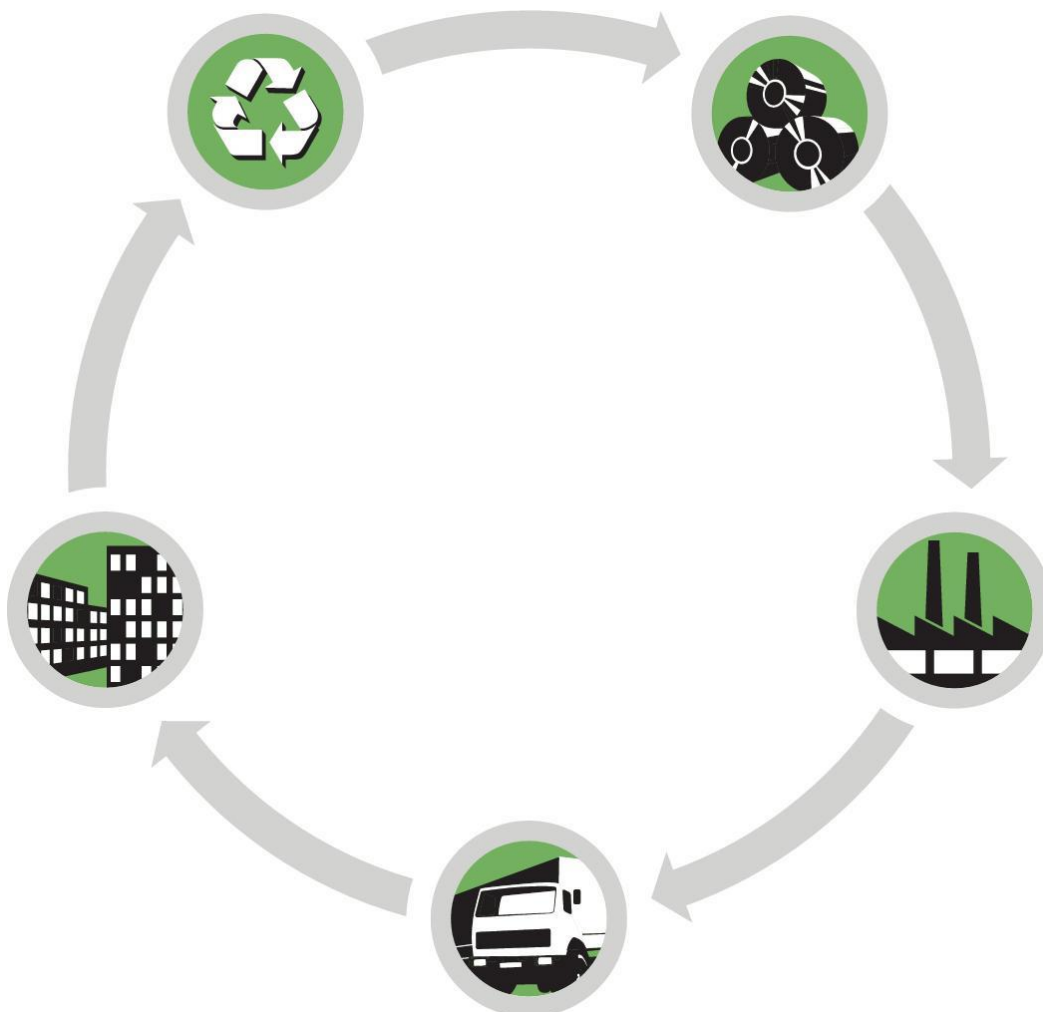



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Summary

Tridonic enables its customers around the world to develop energy-efficient and economic lighting applications and solutions. Through our lighting components, lighting management systems, connection technology and LED solutions we ensure the highest level of quality, competent advice and outstanding service.

This Environmental Product Declaration (EPD) is based on EN ISO 14025 and EN 15804 and describes the specific environmental impacts of the mentioned product. The declaration follows also the specified, concretising requirements of the verifying program holder Institut Bauen und Umwelt e.V. (IBU) with respect to the LCA calculation rules and the content of the (core-)EPD according to the underlying PCR-instructions (PCR: Product Category Rules) for 'Luminaires, lamps and components for luminaires' (Ref: IBU PCR Teil A und B).

The described product serves as declared unit. The declaration includes a product description, information on material composition, manufacturing, transport, use-stage, disposal and recycling, as well as results of the life cycle assessment. It is independently verified according to EN ISO 14025. EPDs of construction products are only comparable if figures are calculated according to the same PCR and suitable, mandatory use-stage scenarios.



LED drivers

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LCA results of selected parameters on basis of the chosen scenario

| Assessment parameter | Unit | Production Stage | Construction Process Stage | Use-stage | End-of-Life Stage | Benefits and loads beyond the system boundary |
|-----------------------------------|---------------------------------------|------------------|----------------------------|-----------|-------------------|---|
| | | A1-A3 | A4, A5 | B6 | C2-C4 | D |
| Acidification Potential (AP) | [kg SO ₂ eq] | 1,81E-02 | 2,45E-05 | 4,91E-01 | 7,59E-05 | -3,32E-03 |
| Eutrophication Potential (EP) | [kg PO ₄ ³⁻ eq] | 1,17E-03 | 5,20E-06 | 4,39E-02 | 8,72E-06 | -1,41E-04 |
| Global Warming Potential (GWP100) | [kg CO ₂ eq] | 3,27E+00 | 1,78E-02 | 1,76E+02 | 1,59E-01 | -3,19E-01 |
| Primary energy, renewable | [MJ] | 5,09E+00 | 1,27E-02 | 8,61E+02 | 8,04E-02 | -5,77E-01 |
| Primary energy, non renewable | [MJ] | 4,63E+01 | 1,36E-01 | 3,07E+03 | 3,15E-01 | -4,29E+00 |

For a comprehensive description of the results please refer to chapter 4 Life Cycle Assessment Results.

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1 Product description* and application



- Dimmable constant current LED driver (SELV)
- Independent LED driver with cable clamps
- Dimmable via leading edge and trailing edge phase dimmers
- Dimming range 5 to 100 % (depending on dimmer)
- For luminaires of protection class I and protection class II
- For luminaires with M and MM as per EN 60598, VDE 0710 and VDE 0711
- Temperature protection as per EN 61347-2-13 C5e
- Selectable output current between 180, 250 and 350 mA
- Max. output power 15 W
- Up to 81 % efficiency
- Nominal lifetime up to 50,000 h
- 5 years guarantee (conditions at www.tridonic.com)

Note: Other technical data are not relevant with respect to the given context.

Additional information is available at <http://www.tridonic.com/87500627>.

Base materials / Ancillary materials*

| Materials | weight [kg] | weight [%] | Materials | weight [kg] | weight [%] |
|--|-------------|------------|---|-------------|------------|
| Steel | 8,64E-04 | 0,98 | Electrolyte | 1,12E-03 | 1,27 |
| Epoxy resin | 1,01E-02 | 11,47 | EPDM | 9,82E-04 | 1,11 |
| Silicon dioxide (SiO ₂) | 2,18E-03 | 2,47 | PBT | 9,33E-04 | 1,06 |
| Silicon | 9,73E-05 | 0,11 | PPS | 3,97E-05 | 0,04 |
| Tin | 4,95E-03 | 5,60 | PA6 | 7,10E-03 | 8,03 |
| Aluminum and alloys | 3,47E-03 | 3,92 | Silver in alloy | 3,67E-06 | 0,00 |
| Aluminum Oxide (Al ₂ O ₃) | 1,00E-03 | 1,13 | Polyurethane | 5,58E-05 | 0,06 |
| Glass | 2,53E-06 | 0,00 | Chromium | 7,80E-08 | 0,00 |
| Copper alloys | 1,78E-03 | 2,01 | Titanium and titanium alloys | 9,36E-07 | 0,00 |
| Lead | 1,05E-05 | 0,01 | PC | 3,19E-02 | 36,04 |
| Tetrabromobisphenol A (TBBA) | 1,03E-04 | 0,12 | Bismuth oxide (Bi ₂ O ₃) | 3,81E-05 | 0,04 |
| Tin in alloy | 1,32E-03 | 1,49 | Zinc oxide | 7,53E-04 | 0,85 |
| Antimony oxide (Sb ₂ O ₃) | 5,62E-05 | 0,06 | Dopant | 1,75E-05 | 0,02 |
| Silver | 1,12E-04 | 0,13 | Nickel oxide | 1,07E-05 | 0,01 |
| Inorganic flame retardants | 4,71E-06 | 0,01 | Cobalt oxide (Co ₃ O ₄) | 1,05E-05 | 0,01 |
| Nickel in alloy | 2,75E-07 | 0,00 | Lead glass (PbO) | 5,77E-09 | 0,00 |
| Gold | 1,11E-06 | 0,00 | Hausmannite (Mn ₂ O ₃) | 8,55E-06 | 0,01 |
| Nickel | 2,02E-05 | 0,02 | Brass | 2,29E-04 | 0,26 |
| Palladium in alloy | 6,15E-06 | 0,01 | Paper | 4,62E-04 | 0,52 |
| Copper | 1,25E-02 | 14,18 | Chromium in alloy | 7,80E-08 | 0,00 |
| PET | 5,65E-04 | 0,64 | Not Considered | 0,00E+00 | 0,00 |
| Ferrites | 5,30E-03 | 5,99 | Total Weight | 8,84E-02 | 100,00 |
| PVC | 2,67E-04 | 0,30 | | | |

* The calculation of the LCA results are solely based on the actual weight of all single material components in the table. The product weight

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Regulation (EC) No 1907/2006 (REACH), Annex XIV

Zumtobel Group fulfils the requirements of the EU-Regulation REACH.

For lighting components from Tridonic the conformity of products is declared overall in a letter that can be downloaded from internet (status 09-2016): <http://www.tridonic.com/com/en/environmental-declarations.asp>

For the luminaire brands Thorn and Zumtobel a defined process was set up to secure the REACH conformity of purchased components for luminaire production. On that basis separate requests are answered individually.

| Packaging | weight [kg] | weight [%] |
|-----------------|-------------|------------|
| Cardboard/Paper | 8,25E-03 | 99,35 |
| Not Considered | 5,42E-05 | 0,65 |
| Total Weight | 8,30E-03 | 100,00 |

Life Cycle Stages - Overview



Manufacturing

The product is made in China, Shenzhen. The originating plant is certified according to ISO 9001 and ISO 14001.



Delivery

Products are mostly delivered by truck in Europe.



Use-stage

During the use-stage, consumption of electricity is taken into account.

Abnormal effects: Fire

The thermal load of the product is approximately 1,308 MJ. The calculation is based on the material composition and the gross calorific values of plastics.



End of life

The product is obliged to be professionally collected and recycled in accordance with the EU Directive 2012/19/EU on waste of electric and electronic equipment (WEEE). Tridonic fulfils its responsibility inside EU via participation in the national WEEE-Schemes. Outside EU the same is valid respectively, according to actual national regulations.

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2 LCA: Framework / Calculation rules

The declared unit is the product described in chapter 1 with a total weight of 8,84E-02 kg.

System boundaries

The life cycle assessment covers the whole life cycle; the EPD type is cradle-to-grave. The declared product does not contribute to any potential environmental effects in the modules marked with MND.

The following table provides an overview of the declared modules:

| Product assessment information (x = included in LCA, MND = module not declared) | | | | | | | | | | | | | | | | |
|---|-----------|---------------|----------------------------|-----------------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|-----------------------------|-----------|------------------|----------|---|
| Product life cycle information | | | | | | | | | | | | | | | | Supplementary information beyond the product life cycle |
| Production Stage | | | Construction Process Stage | | Use-stage | | | | | | | End-of-Life Stage | | | | Benefits and loads beyond the system boundary |
| Raw material supply | Transport | Manufacturing | Transport to building site | Construction installation process | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstruction / demolition | Transport | Waste processing | Disposal | Reuse, recovery or recycling potential |
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| X | | | X | X | MND | MND | MND | MND | MND | X | MND | MND | X | X | X | X |

- A1-A3: Production: Power generation, production of base materials, pre-products, ancillary materials, processing of secondary materials, packaging materials, installation of products; transport of base materials and purchased components as well as in-house transport is taken into account.
- A4: delivery of products from plant to customer
- A5: effort (energy and material) and emissions of packaging incineration / landfilling
- B6: operational energy use (electricity consumption)
- C2: transport scenario for material recovery resp. Incineration or waste disposal
- C3: pre-treatment of scrap for the subsequent recycling process (shredder)
- C4: Incineration of non-recyclable and combustible materials, disposal of non-combustible residual materials (assumption: incineration plant with $R1 < 0,6$)
- D: Returns for succeeding systems by energy recovery from incineration plants (from A5 and C4) and material recovery incl. recycling efforts

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Cut-off rules

In the assessment of the production stage (A1-A3), all available data from production are considered, i.e. all raw materials used as per formulation, utilised thermal energy, and electric power consumption. Thus material and energy flows contributing less than 1 % of mass or energy may have also been considered to some extent. Machines and facilities required during production are neglected. The production of etiquettes, tape and glue is also neglected.

It can be assumed that the total sum of neglected processes does not exceed 5 % of energy usage and mass per module A, B, C or D.

Data quality

The data for the manufacturing of the product are average values, due to the analysis of the factory for 12 months. The used data are not older than 5 years. The basic data used in the calculation are consistent, reproducible, comparable and up to date. Necessary background data result from the GaBi ts 7.3 database. The geographical representativeness of generic or average data reflects the region where the production is located.

Description of data

The demand for electrical energy of manufacturing processes is modelled with specific data, if available.

For electric power consumption during manufacturing, country specific energy mixes are taken into account. The energy mix considered for the electric power consumption during the use-stage is described in the use-stage scenario.

In case specific data on manufacturing processes is not available, generic data from the GaBi ts 7.3 database is used instead. Generic data is used for the upstream processes beyond manufacturer's influence. Information on secondary material for upstream processes is available and considered.


Allocation

Recycling of metals and glass is considered. Material reused in succeeding systems is included in module D.

During manufacture of the products no side products arise. In background datasets appropriate allocations are used according to documentation.

Comparability

Basically a comparison or an evaluation of EPD data is only reasonable if all respective datasets are made according to EN 15804 and the context of the building respectively the use-stage scenario and the specific characteristic of the product are considered.

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3 LCA: Scenarios and additional technical information

Delivery scenario

Standard scenario is the delivery in Europe by truck. The weight of the transported unit includes product with packaging.

Transport to building site

| Name | |
|---|----------|
| litres of fuel | 1,89E-04 |
| Transport distance [km] | 1 500 |
| Capacity utilisation (including empty runs) | 85 |

Use-stage scenario

During the use-stage, consumption of electricity is taken into account.

| Use-stage model | |
|---|--------|
| Total active time [hours] | 50 000 |
| Total passive time [hours] | 50 000 |
| Correction factors F_{CP}/F_D for dimming | 1/0,8 |
| Energy Mix | EU |

The Constant Illuminance Factor F_{CP} and the Daylight Dependency Factor F_D are considered according to EN 15193.

The minimal nominal power required to produce light from the supply voltage is used for the calculation.

| Energy consumption in the use-stage according to the use-stage model | |
|--|---------|
| Nominal Power [W] | 9,5 |
| Passive Power [W] | 0,0 |
| Constant Illuminance Control | False |
| Dimmable | True |
| Total Energy Consumption [kWh] (B6) | 380,0 |
| Primary energy demand due to Total Energy Consumption [MJ] | 3 935,9 |

Some functionality may require further controls not considered in this context.

Precise power consumption data for specific lighting solutions or applications need to be calculated separately.

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End-of-life scenario (C/D)

The End of Life scenario is based on a material split and respective recycling rates. In the applied scenario it is assumed that all metals and 70 % of glass parts are to be recycled, plastics are incinerated. The remaining parts of the product are landfilled. The energy required for treatment of materials (e.g. shredding processes) is included.

End-of-Life (C1-C4) and reuse, recovery and/or recycling potentials (D), relevant scenario information

| Name | Value in kg | Share in % |
|----------------------------------|-------------|------------|
| Collected separately (WEEE) | 0,088 | 100,000 |
| Recycling / Reuse in next system | 0,019 | 21,391 |
| Energy recovery | 0,068 | 76,679 |
| Landfilling | 0,001 | 1,404 |

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4 LCA: Life Cycle Assessment Results

The evaluation is conducted according to characterization factors of EN 15804-1+A1 (and essential addenda).

Table 1: LCA results: environmental impacts

| Assessment parameter | Unit | Production Stage | Construction Process Stage | | Use-stage | End-of-Life Stage | | | Benefits and loads beyond the system boundary |
|----------------------|---------------------------------------|---------------------------------------|----------------------------|-----------------------------------|------------------------|-------------------|------------------|----------|---|
| | | Raw material supply and manufacturing | Transport to building site | Construction installation process | Operational energy use | Transport | Waste processing | Disposal | Reuse, recovery or recycling potential |
| | | A1-A3 | A4 | A5 | B6 | C2 | C3 | C4 | D |
| ADPE | [kg Sb eq] | 1,83E-04 | 5,48E-10 | 4,22E-10 | 5,71E-05 | 3,65E-11 | 4,43E-09 | 2,13E-08 | -1,81E-04 |
| ADPF | [MJ] | 4,15E+01 | 1,13E-01 | 1,39E-02 | 1,91E+03 | 7,56E-03 | 1,48E-01 | 6,10E-02 | -3,87E+00 |
| AP | [kg SO ₂ eq] | 1,81E-02 | 2,09E-05 | 3,60E-06 | 4,91E-01 | 1,39E-06 | 3,81E-05 | 3,64E-05 | -3,32E-03 |
| EP | [kg PO ₄ ³⁻ eq] | 1,17E-03 | 4,87E-06 | 3,25E-07 | 4,39E-02 | 3,25E-07 | 3,41E-06 | 4,98E-06 | -1,41E-04 |
| GWP | [kg CO ₂ eq] | 3,27E+00 | 8,24E-03 | 9,60E-03 | 1,76E+02 | 5,49E-04 | 1,37E-02 | 1,45E-01 | -3,19E-01 |
| ODP | [kg R11 eq] | 4,68E-10 | 3,78E-14 | 9,13E-13 | 1,25E-07 | 2,52E-15 | 9,71E-12 | 2,46E-13 | -8,76E-10 |
| POCP | [kg C ₂ H ₄ eq] | 1,27E-03 | -6,02E-06 | 2,48E-07 | 3,39E-02 | -4,01E-07 | 2,63E-06 | 2,31E-06 | -1,75E-04 |

GWP = Global Warming Potential
 ODP = Ozone Depletion Potential
 AP = Acidification Potential
 EP = Eutrophication Potential
 POCP = Photochemical ozone creation potential
 ADPE = Abiotic Depletion Potential (ADP elements)
 ADPF = Abiotic Depletion Potential (ADP fossil fuels)

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Table 2: LCA results: input of resources

| Assessment parameter | Unit | Production Stage | Construction Process Stage | | Use-stage | End-of-Life Stage | | | Benefits and loads beyond the system boundary |
|----------------------|------|---------------------------------------|----------------------------|-----------------------------------|------------------------|-------------------|------------------|----------|---|
| | | Raw material supply and manufacturing | Transport to building site | Construction installation process | Operational energy use | Transport | Waste processing | Disposal | Reuse, recovery or recycling potential |
| | | A1-A3 | A4 | A5 | B6 | C2 | C3 | C4 | D |
| PERE | [MJ] | 5,09E+00 | - | - | - | - | - | - | - |
| PERM | [MJ] | 0,00E+00 | - | - | - | - | - | - | - |
| PERT | [MJ] | 5,09E+00 | 6,44E-03 | 6,28E-03 | 8,61E+02 | 4,30E-04 | 6,68E-02 | 1,32E-02 | -5,77E-01 |
| PENRE | [MJ] | 4,50E+01 | - | - | - | - | - | - | - |
| PENRM | [MJ] | 1,31E+00 | - | - | - | - | - | - | - |
| PENRT | [MJ] | 4,63E+01 | 1,14E-01 | 2,24E-02 | 3,07E+03 | 7,59E-03 | 2,38E-01 | 6,93E-02 | -4,29E+00 |
| SM | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| RSF | [MJ] | - | - | - | - | - | - | - | - |
| NRSF | [MJ] | - | - | - | - | - | - | - | - |
| FW | [kg] | - | - | - | - | - | - | - | - |

PERE = Use of renewable primary energy as energy source
 PERM = Use of renewable primary energy resources used as raw materials
 PERT = Total use of renewable primary energy resources
 PENRE = Use of non renewable primary energy as energy source
 PENRM = Use of non renewable primary energy resources used as raw materials
 PENRT = Total use of non renewable primary energy resources
 SM = Use of secondary material
 RSF = Use of renewable secondary fuels
 NRSF = Use of non renewable secondary fuels
 FW = Use of net fresh water

Table 3: LCA results: Waste categories and other output flows

| | | A1-A3 | A4 | A5 | B6 | C2 | C3 | C4 | D |
|------|------|----------|----------|----------|----------|----------|----------|----------|---|
| HWD | [kg] | - | - | - | - | - | - | - | - |
| NHWD | [kg] | - | - | - | - | - | - | - | - |
| RWD | [kg] | - | - | - | - | - | - | - | - |
| CRU | [kg] | - | - | - | - | - | - | - | - |
| MFR | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 1,89E-02 | 0,00E+00 | - |
| MER | [kg] | - | - | - | - | - | - | - | - |
| EEE | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,51E-01 | - |
| EET | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 6,14E-01 | - |

HWD = Hazardous waste disposed
 NHWD = Non-hazardous waste disposed

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| | | |
|-----|---|-------------------------------|
| RWD | = | Radioactive waste disposed |
| CRU | = | Components for re-use |
| MFR | = | Materials for recycling |
| MER | = | Materials for energy recovery |
| EEE | = | Exported electrical energy |
| EET | = | Exported thermal energy |

Not all of the used inventories for the calculation of the LCA support the methodological approach for the declaration of water and waste indicators. The material amounts, displayed with these inventories contribute significantly to the Product Stage. The indicators are not declared (decision of IBU advisory board 2013-01-07).

Interpretation

The primary energy demand and environmental impact of the considered product is basically determined by the expenditure in the use-stage. This is due to the provision of light based on electricity consumption and the related upstream processes for electricity generation.

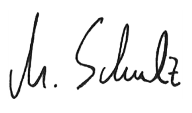

The production stage has a minor contribution on the environmental impact regarding the overall life cycle. The considered transport processes are not significant.


The heating value, resulting from the content of plastic determines the energy gain during the end-of-life scenario. Recycled material can be reused in next systems. Energie gained from incineration processes and recycled materials for succeeding systems are considered in modul D.

5 Verification

This EPD including the results of the Life-Cycle Analysis is based on an LCA modelling (EPD system), verified by an independent third party.

It's the sole responsibility of the manufacturer to secure the correctness of any input data entered into the system. The owner of the declaration is liable for the underlying data and certificates; liability of IBU is disclosed with respect to manufacturer's information, LCA data and certificates.

| | |
|--|--|
| The CEN standard EN 15804 serves as core PCR. The verification of the generation process of this EPD was done externally by a third party independent according to EN ISO 14025. | |
| Third party verifier: | Director: |
|  |  |
| Matthias Schulz, appointed by the Advisory Board of the Institute Construction and Environment (IBU) e.V. | Dr. Alexander Röder, Director of the Institute Construction and Environment (IBU) e.V. |

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Literature

| | |
|----------------|---|
| AgBB | Health-related Evaluation Procedure for Volatile Organic compounds Emissions (VOC and SVOC) from building Products |
| EN 15804 | EN 15804:2012+A1:2013 Sustainability of construction works – Environmental Product Declarations – Core rules for the product category of construction products |
| EN 15193-1 | EN 15193-1:2017 Energy performance of buildings. Energy requirements for lighting |
| EN ISO 14025 | EN ISO 14025:2011: Environmental labels and declarations - Type III environmental declarations — Principles and procedures |
| EN ISO 14040 | EN ISO 14040:2006: Environmental management – Life cycle assessment – Principles and framework |
| EN ISO 14044 | EN ISO 14044:2006: Environmental management – Life cycle assessment – Requirements and guidelines |
| GaBi | GaBi Software Family, thinkstep AG |
| GaBi DB | GaBi 2016, dataset documentation for the software-system and database, LBP, University of Stuttgart and thinkstep AG, Leinfelden-Echterdingen, 2016 (http://www.gabi-software.com/international/support/gabi/gabi-database-2016-lci-documentation/) |
| ISO 15686 | ISO 15686:2011-05, Buildings and constructed assets - Service life planning - Part 1: General principles and framework |
| PCR part A | Product Category Rules for Building-Related Products and Services Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project report, Version 1.4, 2016, Institut Bauen und Umwelt e.V. (IBU) |
| PCR part B | Product Category Rules for Building-Related Products and Services Part B: Requirements on the EPD for Luminaires, lamps and components for luminaires, Version 1.6, July 04, 2014, Institut Bauen und Umwelt e.V. (IBU) |
| Pilot LCA 2010 | LCA of Luminaires and Components for Luminaires, PE INTERNATIONAL, on behalf of Zumtobel Group, 2010 |
| REACH | Regulation (EC) No 1907/2006 of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) |
| Report 2011 | Software solution for the automated generation of Environmental Product Declarations (EPDs), July 2011 (adapted 2012, 2013), PE INTERNATIONAL AG |
| RoHS 2011 | Directive 2011/65/EU of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment |
| Screening LCA | Screening Study Zumtobel: Influence of the energy consumption in the production phase, thinkstep 2018 |
| SVR 20130322-o | Decision No. 20130322-o of the advisory board of IBU regarding process requirements for system verification type 2, 22.03.2013 |
| WEEE 2012 | Directive 2012/19/EU of 4 July 2012 on waste of electric and electronic equipment (WEEE) |

Author of the Life Cycle Assessment:



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Environmental Product Declaration

According to EN ISO 14025 and EN 15804

| | |
|---------------------|--|
| Declaration number: | ECO-ZGR-87500627-Component-EU-2017-10-10 |
| Date of Issue: | 2017-10-10 |



Annex A: Additional assessment parameter France

Table A 1:
Additional Data according to French requirements (supplement Table 1)

| Assessment parameter | Unit | Production Stage | Construction Process Stage | | Use-stage | End-of-Life Stage | | | Benefits and loads beyond the system boundary |
|----------------------|----------------|---------------------------------------|----------------------------|-----------------------------------|------------------------|-------------------|------------------|----------|---|
| | | Raw material supply and manufacturing | Transport to building site | Construction installation process | Operational energy use | Transport | Waste processing | Disposal | Reuse, recovery or recycling potential |
| | | A1-A3 | A4 | A5 | B6 | C2 | C3 | C4 | D |
| ADPE (Fr)* | kg Sb-eq. | 1,83E-04 | 5,44E-10 | 4,19E-10 | 5,67E-05 | 3,63E-11 | 4,40E-09 | 2,12E-08 | -1,81E-04 |
| Water Pollution | m ³ | 9,65E+02 | 3,25E+00 | 8,42E-02 | 1,15E+04 | 2,17E-01 | 8,93E-01 | 5,88E-01 | -2,40E+02 |
| Air Pollution | m ³ | 3,17E+02 | 3,70E-01 | 7,73E-02 | 1,04E+04 | 2,47E-02 | 8,06E-01 | 2,27E+00 | -3,40E+01 |

ADPE (fr) = Abiotic Depletion Potential (ADP elements) - French version

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