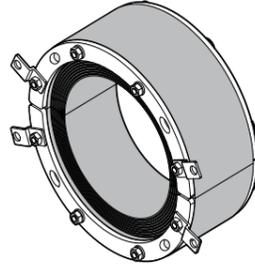


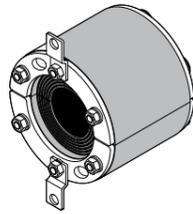
Installation instructions Roxtec RS UG™ seal



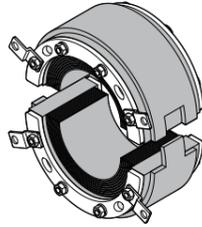
Safety information

Roxtec recommends that all installations are performed without facility operation. Follow national regulations and installation codes. Any action affecting the routed service should be performed according to manufacturer recommendations.

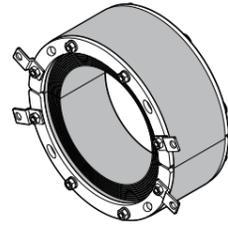
Components



Roxtec RS 70 UG



Roxtec RS 160 UG



Roxtec RS 225 UG



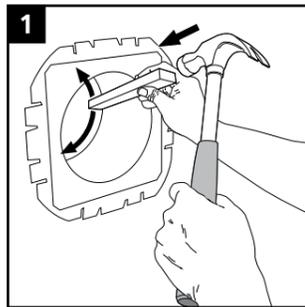
Roxtec Lubricant

Technical data

The amount of torque needed to compress the seal depends on several things, e.g cable or pipe size, amount of used lubricant, aperture size or material in the cable sheath, etc.

Name	Aperture dimension Ø (mm)	For cable/pipe Ø (mm)	Torque (Nm)	Tool size (mm)
RS 70 UG	70 – 75	9 – 33	max 7	10
RS 75 UG	75 – 80	9 – 33	max 7	10
RS 80 UG	80 – 85	9 – 33	max 7	10
RS 90 UG	90 – 95	24 – 53	max 7	10
RS 95 UG	95 – 100	24 – 53	max 7	10
RS 100 (4") UG	100 – 105	39 – 63	max 7	10
RS 100 (4") 24–53 UG	100 – 105	24 – 53	max 7	10
RS 105 UG	105 – 110	39 – 63	max 7	10
RS 110 UG	110 – 115	39 – 63	max 7	10
RS 125 (5") UG	125 – 130	55 – 88	max 7	10
RS 130 UG	130 – 135	55 – 88	max 7	10
RS 135 55–88 UG	135 – 140	55 – 88	max 7	10
RS 135 UG	135 – 140	65 – 98	max 7	10
RS 140 UG	140 – 145	65 – 98	max 7	10
RS 145 UG	145 – 150	65 – 98	max 7	10
RS 150 UG	150 – 155	80 – 113	max 7	10
RS 153 (6") UG	152.5 – 157.5	80 – 113	max 7	10
RS 155 UG	155 – 160	80 – 113	max 7	10
RS 160 UG	160 – 165	80 – 113	max 7	10
RS 185 UG	185 – 190	114 – 148	max 7	10
RS 190 UG	190 – 195	114 – 148	max 7	10
RS 195 UG	195 – 200	114 – 148	max 7	10
RS 200 (8") UG	200 – 205	130 – 163	max 7	10
RS 205 UG	205 – 210	130 – 163	max 7	10
RS 210 UG	210 – 215	130 – 163	max 7	10
RS 225 UG	225 – 230	146 – 179	max 17	13
RS 230 UG	230 – 235	146 – 179	max 17	13
RS 235 UG	235 – 240	146 – 179	max 17	13
RS 250 UG	250 – 255	171 – 204	max 17	13
RS 255 UG	255 – 260	171 – 204	max 17	13
RS 260 UG	260 – 265	171 – 204	max 17	13

Installation in a Roxtec knock-out sleeve



1 Remove the knock-out plate of the sleeve before inserting the seal.

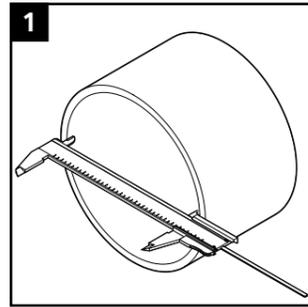
Tools

- Spanner (not included)
- Caliper (not included)
- Hammer (not included)
- Brush (not included)

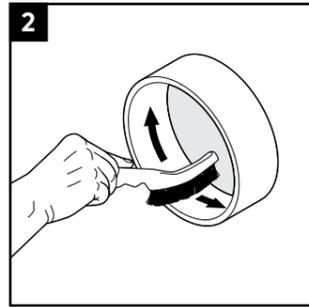
To be installed in

- Welded sleeves
- Bolted sleeves
- Cast-in sleeves
- Core drilled holes

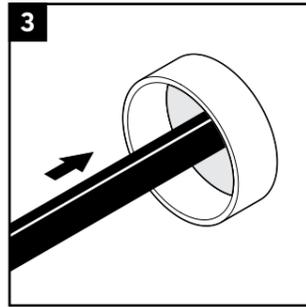
Installation



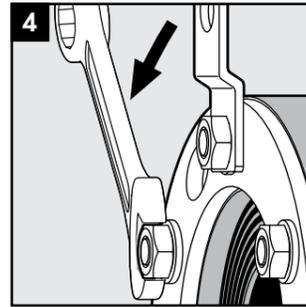
1 Make or verify an aperture.



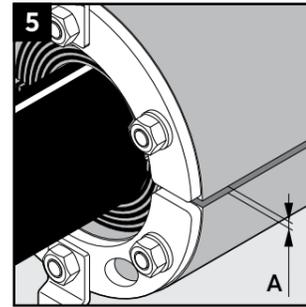
2 Clean the aperture.



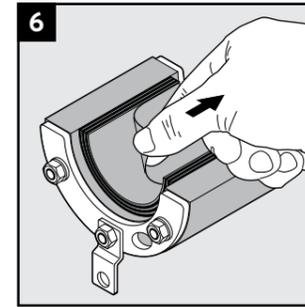
3 Pull the cable/pipe straight and centered through the aperture.



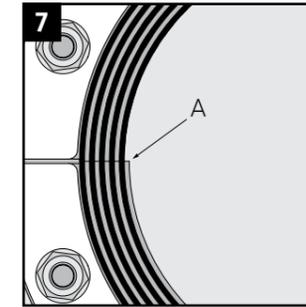
4 Loosen all the nuts.



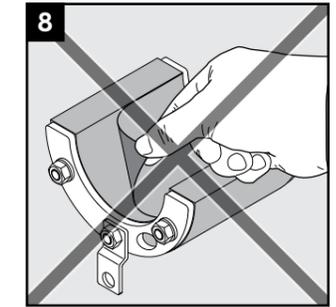
5 Achieve a 0-1.0 mm (A) gap between the two halves when held against the cable/pipe.



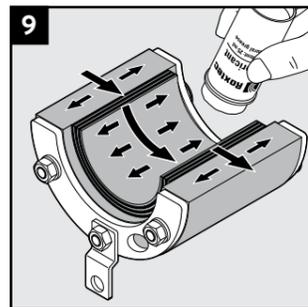
6 Adapt the RS UG seal by peeling off layers..



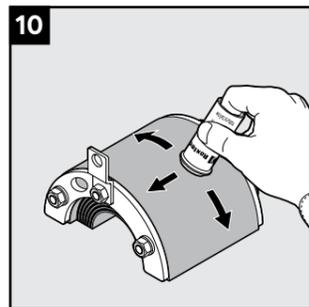
7 The number of layers may not differ (A) by more than one between the corresponding seal halves.



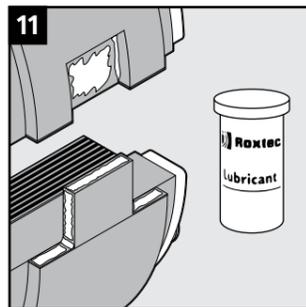
8 Do not remove the last layer.



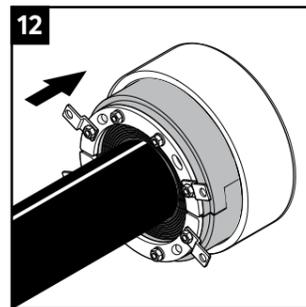
9 Lubricate the inside sealing surfaces with Roxtec Lubricant.



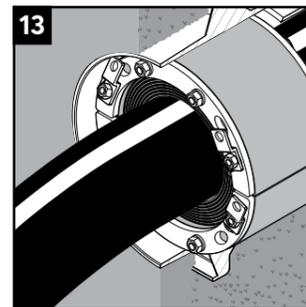
10 Lubricate the outer sealing surfaces sparsely with Roxtec Lubricant, if needed.



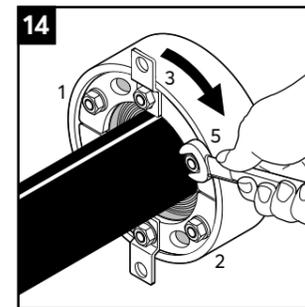
11 Lubricate sharp corners thoroughly.



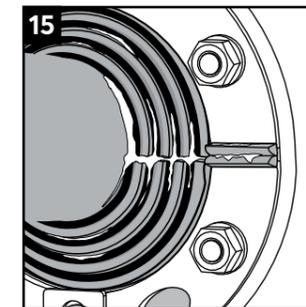
12 Insert the halves into the sleeve.



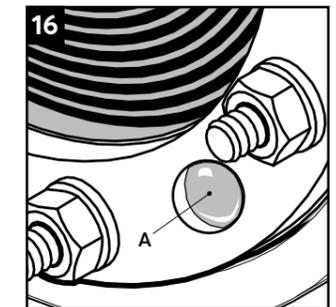
13 Fold or remove the tabs to insert the seal further.



14 Firmly tighten the nuts crosswise in small steps.



15 Bulging rubber and visible protruding lubricant indicate a tight seal.



16 The inner rubber part shall create a visible bulge (A) in each hole.



17 Check additional documentation, if applicable.

Note

- An RS UG seal with center core can be used as spare capacity.
- Wait 24 hours after installation before exposing the cables/pipes to strain or pressure.
- Cables/pipes shall be parallel to the sleeve/aperture.
- Cable/pipe with a considerable weight needs to be supported to prevent damage or subsidence to the seal.
- Do not peel off the last rubber layer of each sealing half.
- Approvals or certificates may include amendments or limitations related to this application.
- The latest version of this and related documents are found at roxtec.com.

Disclaimer

"The Roxtec cable and pipe entry sealing system ('the Roxtec system') is a modular-based system of sealing products consisting of different components. Each and every one of the components is necessary for the best performance of the Roxtec system. The Roxtec system has been certified to resist a number of different hazards. Any such certification, and the ability of the Roxtec system to resist such hazards, is dependent on all components that are installed as a part of the Roxtec system. Thus, the certification is not valid and does not apply unless all components installed as part of the Roxtec system are manufactured by or under license from Roxtec (authorized manufacturer). Roxtec gives no performance guarantee with respect to the Roxtec system, unless (I) all components installed as part of the Roxtec system are manufactured by an authorized manufacturer and (II) the purchaser is in compliance with (a), and (b), below.

(a) During storage, the Roxtec system or part thereof, shall be kept indoors in its original packaging at room temperature.

(b) Installation shall be carried out in accordance with Roxtec installation instructions in effect from time to time.

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