

Lille hus med forlænget spids



APPLICATION

For counter-clamping workpieces on turning and grinding machines. Especially suited for cramped work area between centre point and workpiece as well as low-lying workpiece centres.

Compact design with minimum casing diameter. With extended centre point.

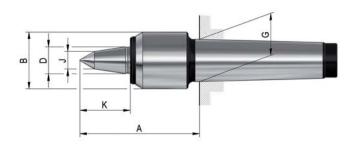
CUSTOMER BENEFITS

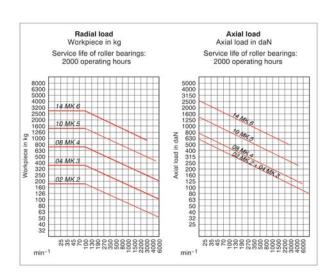
- Enlarged work area and better workpiece accessibility thanks to narrow casing diameter and extended centre point
 Maximum rigidity at high speeds thanks to compact design
 Maximum concentricity deviation of 0.008 mm for maximum precision

TECHNICAL FEATURES

- Body hardened and ground Tip angle 60°







Slim with small casing diameter and extended centre point, body hardened and ground - tip angle 60°

Item no.	362080	362081	362082	362083	362084
Mount MT	2	3	4	5	6
Size	02	04	08	10	14
A mm	73	74	88,5	119	164
B mm	32	34	42	58	80
D mm	15	15	20	30	42
G mm	17,78	23,825	31,267	44,399	63,348
Kmm	29,5	32	37,5	51,5	70,5
J mm	10	11	13	14	18
Weight approx. g	320	460	1000	2600	7100
Workpiece weight max. kg	170	340	700	1400	3000
Concentricity deviation max. mm	0,008	0,008	0,008	0,01	0,02
Speed max. min-1	7000	7000	6300	4300	3000
Spare live centres	1241753	1241754	1241755	1241756	1241757