



APPLICATION

PRIMA-I: For universal use on stationary drills as well as machine tools.

PRIMA-S / -M: For universal use on stationary drills as well as hand-operated corded and cordless drills.

PRIMA-L: For universal use on do-it-yourself drills.

TYPE

Impact-resistant key-type drill chuck with key. Conical/threaded mount in acc. with DIN ISO 10887 (toothing in acc. with DIN 6349). For clockwise and counterclockwise rotation.

CUSTOMER BENEFITS

- ④ High concentricity of up to 0.15 mm
- ④ Increased clamping force due to proven transmission principle by means of drill chuck key

TECHNICAL FEATURES

- Hardened keyholes and clamping prism for type -I, -S, -M

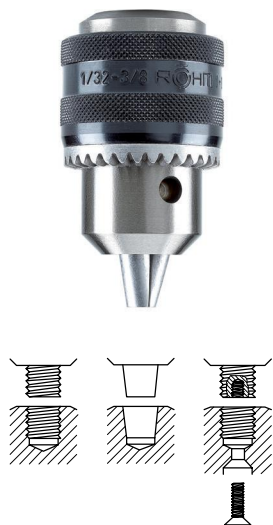


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PRIMA-I for stationary drills as well as machine tools

PRIMA-S / -M primarily for hand-operated percussion drilling machines

PRIMA-L for universal use on do-it-yourself drills



Item no.	Size	Type	Clamping capacity mm	Mount	Concentricity deviation max. mm	External Ø mm	Length opened mm	Length closed mm	Key size	Through-hole
072811	6	M	0,5-6,5	3/8"-24	0,2	29,5	42,5	53	S1	
245586	6	M	0,5-6,5	B10	0,2	29,5	43	53	S1	
072656	8	I	0,5-8	J1	0,15	34,5	48	58,5	S2A	
245550	8	M	0,5-8	B12	0,23	29,5	47,5	57,5	S1	
245552	8	M	0,5-8	3/8"-24	0,28	29,5	42,5	53	S1	
072687	10	I	1-10	B16	0,2	42,8	63	77	S2A	
072693	10	I	1-10	J2	0,2	42,8	61,5	75,5	S2A	
072653	10	S	0,8-10	B12	0,23	34,5	50	60,5	S2A	
317255	10	S	0,8-10	3/8"-24	0,28	34,5	49,5	61	S2A	•
317256	10	S	0,8-10	1/2"-20	0,28	34,5	49,5	61	S2A	•
1322220	10	L	1-10	3/8"-24	0,35	33,35	49,5	61	S2A	•
1322221	10	L	1-10	1/2"-20	0,35	33,35	49,5	61	S2A	•
072818	13	I	1-13	J6	0,2	50	67,5	86	S3	
072819	13	I	1-13	J33	0,2	50	67,5	86	S3	
064527	13	S	1,5-13	3/8"-24	0,28	42,8	59	74	S2A	
317257	13	S	1,5-13	1/2"-20	0,28	42,4	59	74	S2A	•
072800	13	S	1,5-13	B16	0,25	42,8	63	77	S2A	
072897	13	S	1,5-13	B12	0,25	42,8	58	72	S2A	
1322222	13	L	1,5-13	3/8"-24	0,35	42,4	59	74	S2A	•
1322223	13	L	1,5-13	1/2"-20	0,35	42,4	59	74	S2A	•
072825	16	I	1-16	B18	0,2	56,5	79	98	S3	
072827	16	I	1-16	J3	0,2	56,5	79	98	S3	
1322236	16	M	3-16	5/8"-16	0,3	50	68,5	87,5	S3	
072866	16	M	3-16	1/2"-20	0,3	50	68,5	87,5	S3	
227152	16	M	3-16	B16	0,25	50	67,5	86,5	S3	
072831	20	I	5-20	B22	0,25	65	92,5	113,5	S4	
072833	20	I	5-20	J3	0,25	65	82,5	103,5	S4	
072834 ¹⁾	26	I	5-26	B24	0,25	80	120	147	S4	

1) With driver

Note: locking screw is not included in scope of delivery