## Environmental Profile

This LCA is calculated according to：ISO 14044，ISO 14040 and EN 15804

| Product： | $3061875-$ PE80 Geothermal Pipe BK $\mathbf{4 0}$ PN6 L＝200 |
| :--- | :--- |
| Unit： | 1 piece |
| Manufacturer： | Wavin－SE－Eskilstuna |

Ground heating pipes produced in PE80（PEM），and according to EN 12201．The pipes are marked with the Nordic Poly Mark and DS approved

## Ecochain

LCA standard：

Standard database：
Externally verified： Issue date： End of validity：
Verifier：

## EN15804＋A2（2019）

Worldwide－Ecoinvent v 3．6 Cut－Off
Yes

## 20－06－2022

20－06－2027
Harry van Ewijk－SGS Search

This LCA was evaluated according to EN15804＋A2．It was concluded that the LCA complies with this standard

| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ■ | 『 | ■ | MND | MND | MND | MND | MND | MND | MND | MND | MND | MND | ■ | 『 | 『 | 『 |
| Product stage |  |  |  |  | Use stage |  |  |  |  |  |  | End－of－Life stage |  |  |  |  |
| A1 Raw material supply A2 Transport A3 Manufacturing Construction process stage |  |  |  |  | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment B6 Operational energy use B7 Operational water use |  |  |  |  |  |  | C1 De－construction demolition C2 Transport C3 Waste processing C4 Disposal |  |  |  |  |

A5 Assembly／Construction installation process
D Reuse－Recovery－Recycling－potential
Environmental impacts and parameters






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## Results

|  | Environmental impact | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GWP-total |  | kg CO2 eq | 1.01E+2 | 1.11E+1 | $4.03 \mathrm{E}+0$ | $1.16 \mathrm{E}+2$ | $1.53 \mathrm{E}+0$ | 7.08E+1 | $8.46 \mathrm{E}-1$ | -7.73E+1 | $1.12 \mathrm{E}+2$ |
| GWP-f |  | kg CO 2 eq | 1.21E+2 | $1.10 \mathrm{E}+1$ | $2.92 \mathrm{E}+0$ | 1.35E+2 | $1.53 \mathrm{E}+0$ | $5.04 \mathrm{E}+1$ | $8.46 \mathrm{E}-1$ | -7.70E+1 | 1.11E+2 |
| GWP-b |  | kg CO2 eq | -1.99E+1 | $5.02 \mathrm{E}-3$ | 7.69E-1 | -1.91E+1 | $9.27 \mathrm{E}-4$ | $2.04 \mathrm{E}+1$ | $6.35 \mathrm{E}-4$ | -2.90E-1 | $9.75 \mathrm{E}-1$ |
| GWP-Iuluc |  | $\mathrm{kg} \mathrm{CO2}$ eq | $4.79 \mathrm{E}-2$ | $4.08 \mathrm{E}-3$ | 3.40E-1 | 3.92E-1 | 5.40E-4 | 8.63E-3 | 1.21E-5 | -2.03E-2 | 3.81E-1 |
| ODP |  | kg CFC11 eq | $6.86 \mathrm{E}-6$ | $2.43 \mathrm{E}-6$ | $3.31 \mathrm{E}-7$ | $9.63 \mathrm{E}-6$ | 3.52E-7 | 1.14E-6 | 1.80E-8 | -3.77E-6 | 7.37E-6 |
| AP |  | mol $\mathrm{H}+\mathrm{eq}$ | $4.67 \mathrm{E}-1$ | $6.73 \mathrm{E}-2$ | $2.48 \mathrm{E}-2$ | 5.59E-1 | 8.70E-3 | 4.90E-2 | 4.31E-4 | -2.21E-1 | $3.96 \mathrm{E}-1$ |
| EP-fw |  | kg Peq | 2.12E-3 | 1.11E-4 | 5.40E-5 | $2.29 \mathrm{E}-3$ | 1.26E-5 | $2.50 \mathrm{E}-4$ | 5.59E-7 | -9.83E-4 | $1.57 \mathrm{E}-3$ |
| EP-m |  | kg Neq | 8.07E-2 | 2.33E-2 | 7.34E-3 | 1.11E-1 | 3.11E-3 | 1.46E-2 | $3.05 \mathrm{E}-4$ | -4.14E-2 | $8.78 \mathrm{E}-2$ |
| EP-T |  | $\mathrm{mol} \mathrm{Neq}^{\text {d }}$ | $9.18 \mathrm{E}-1$ | $2.57 \mathrm{E}-1$ | $8.05 \mathrm{E}-2$ | $1.26 \mathrm{E}+0$ | 3.43E-2 | 1.60E-1 | $1.75 \mathrm{E}-3$ | -4.74E-1 | $9.78 \mathrm{E}-1$ |
| POCP |  | kg NMVOC eq | $4.14 \mathrm{E}-1$ | 7.31E-2 | 2.24E-2 | $5.10 \mathrm{E}-1$ | $9.80 \mathrm{E}-3$ | 5.02E-2 | $6.85 \mathrm{E}-4$ | -2.09E-1 | $3.62 \mathrm{E}-1$ |
| ADP-mm |  | kg Sb eq | $1.52 \mathrm{E}-3$ | $2.78 \mathrm{E}-4$ | 8.80E-5 | $1.88 \mathrm{E}-3$ | 3.95E-5 | 1.88E-4 | $4.32 \mathrm{E}-7$ | -4.99E-4 | $1.61 \mathrm{E}-3$ |
| ADP-f |  | MJ | 4.20E+3 | 1.66E+2 | $2.91 \mathrm{E}+1$ | $4.39 \mathrm{E}+3$ | $2.34 \mathrm{E}+1$ | $1.51 \mathrm{E}+2$ | $1.32 \mathrm{E}+0$ | $-2.30 \mathrm{E}+3$ | $2.27 \mathrm{E}+3$ |
| WDP |  | m3 depriv. | $9.12 \mathrm{E}+1$ | 5.91E-1 | $1.87 \mathrm{E}+1$ | $1.10 \mathrm{E}+2$ | $7.19 \mathrm{E}-2$ | $2.95 \mathrm{E}+0$ | $6.04 \mathrm{E}-3$ | -4.46E+1 | $6.89 \mathrm{E}+1$ |
| PM |  | disease inc. | 5.29E-6 | $9.84 \mathrm{E}-7$ | $4.18 \mathrm{E}-7$ | 6.69E-6 | $1.38 \mathrm{E}-7$ | 7.93E-7 | $9.05 \mathrm{E}-9$ | -1.83E-6 | $5.79 \mathrm{E}-6$ |
| IR |  | kBq U-235 eq | $3.81 \mathrm{E}+0$ | 6.97E-1 | $8.64 \mathrm{E}-2$ | 4.60E+0 | $1.02 \mathrm{E}-1$ | $4.56 \mathrm{E}-1$ | 6.14E-3 | -1.41E+0 | $3.76 \mathrm{E}+0$ |
| ETP-fw |  | CTUe | $8.73 \mathrm{E}+2$ | 1.48E+2 | $8.10 \mathrm{E}+1$ | $1.10 \mathrm{E}+3$ | $1.90 \mathrm{E}+1$ | $1.72 \mathrm{E}+2$ | $1.16 \mathrm{E}+0$ | -4.17E+2 | $8.77 \mathrm{E}+2$ |
| HTP-c |  | CTUn | $4.08 \mathrm{E}-8$ | 4.83E-9 | 3.20E-9 | 4.89E-8 | 6.77E-10 | $2.15 \mathrm{E}-8$ | 3.20E-11 | -1.71E-8 | $5.40 \mathrm{E}-8$ |
| HTP-nc |  | CTUn | 8.39E-7 | 1.61E-7 | $8.72 \mathrm{E}-8$ | $1.09 \mathrm{E}-6$ | $2.27 \mathrm{E}-8$ | $2.60 \mathrm{E}-7$ | $7.38 \mathrm{E}-10$ | -3.90E-7 | 9.80E-7 |
| SQP |  | Pt | $2.04 \mathrm{E}+3$ | 1.43E+2 | $3.82 \mathrm{E}+0$ | $2.19 \mathrm{E}+3$ | $2.01 \mathrm{E}+1$ | $1.20 \mathrm{E}+2$ | $3.38 \mathrm{E}+0$ | $-4.69 \mathrm{E}+2$ | $1.86 \mathrm{E}+3$ |
|  | Resource use | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| PERE |  | MJ | $3.46 \mathrm{E}+2$ | $2.07 \mathrm{E}+0$ | 1.83E+2 | 5.32E+2 | $3.36 \mathrm{E}-1$ | 7.40E+0 | $5.21 \mathrm{E}-2$ | -1.13E+2 | 4.27E+2 |
| PERM |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PERT |  | MJ | $3.46 \mathrm{E}+2$ | 2.07E+0 | $1.83 \mathrm{E}+2$ | 5.32E+2 | 3.36E-1 | 7.40E+0 | 5.21E-2 | -1.13E+2 | 4.27E+2 |
| PENRE |  | MJ | $4.50 \mathrm{E}+3$ | $1.77 \mathrm{E}+2$ | 3.09E+1 | $4.71 \mathrm{E}+3$ | $2.49 \mathrm{E}+1$ | 1.61E+2 | $1.40 \mathrm{E}+0$ | $-2.48 \mathrm{E}+3$ | $2.42 \mathrm{E}+3$ |
| PENRM |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PENRT |  | MJ | $4.50 \mathrm{E}+3$ | 1.77E+2 | 3.09E+1 | $4.71 \mathrm{E}+3$ | 2.49E+1 | 1.61E+2 | $1.40 \mathrm{E}+0$ | $-2.48 \mathrm{E}+3$ | $2.42 \mathrm{E}+3$ |
| PET |  | MJ | $4.85 \mathrm{E}+3$ | $1.79 \mathrm{E}+2$ | $2.14 \mathrm{E}+2$ | $5.24 \mathrm{E}+3$ | $2.52 \mathrm{E}+1$ | $1.68 \mathrm{E}+2$ | $1.45 \mathrm{E}+0$ | $-2.59 \mathrm{E}+3$ | $2.84 \mathrm{E}+3$ |
| SM |  | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RSF |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| NRSF |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| FW |  | m3 | 1.41E+0 | 2.01E-2 | $4.45 \mathrm{E}-1$ | 1.88E+0 | $2.65 \mathrm{E}-3$ | 8.87E-2 | $1.63 \mathrm{E}-3$ | -6.84E-1 | $1.29 \mathrm{E}+0$ |


|  | Output flows and waste categories | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HWD |  | kg | 7.72E-4 | 4.19E-4 | 4.42E-5 | 1.24E-3 | 5.99E-5 | $2.47 \mathrm{E}-4$ | $1.58 \mathrm{E}-6$ | -6.93E-4 | 8.51E-4 |
| NHWD |  | kg | $5.41 \mathrm{E}+0$ | $1.05 \mathrm{E}+1$ | $1.36 \mathrm{E}-1$ | $1.60 \mathrm{E}+1$ | 1.45E+0 | $7.74 \mathrm{E}+0$ | 5.81E+0 | -2.04E+0 | $2.90 \mathrm{E}+1$ |
| RWD |  | kg | 4.16E-3 | 1.09E-3 | 1.23E-4 | $5.38 \mathrm{E}-3$ | $1.59 \mathrm{E}-4$ | 5.80E-4 | 8.62E-6 | -1.31E-3 | 4.81E-3 |
| CRU |  | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MFR |  | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MER |  | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EE |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EET |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EEE |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Ecochain

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